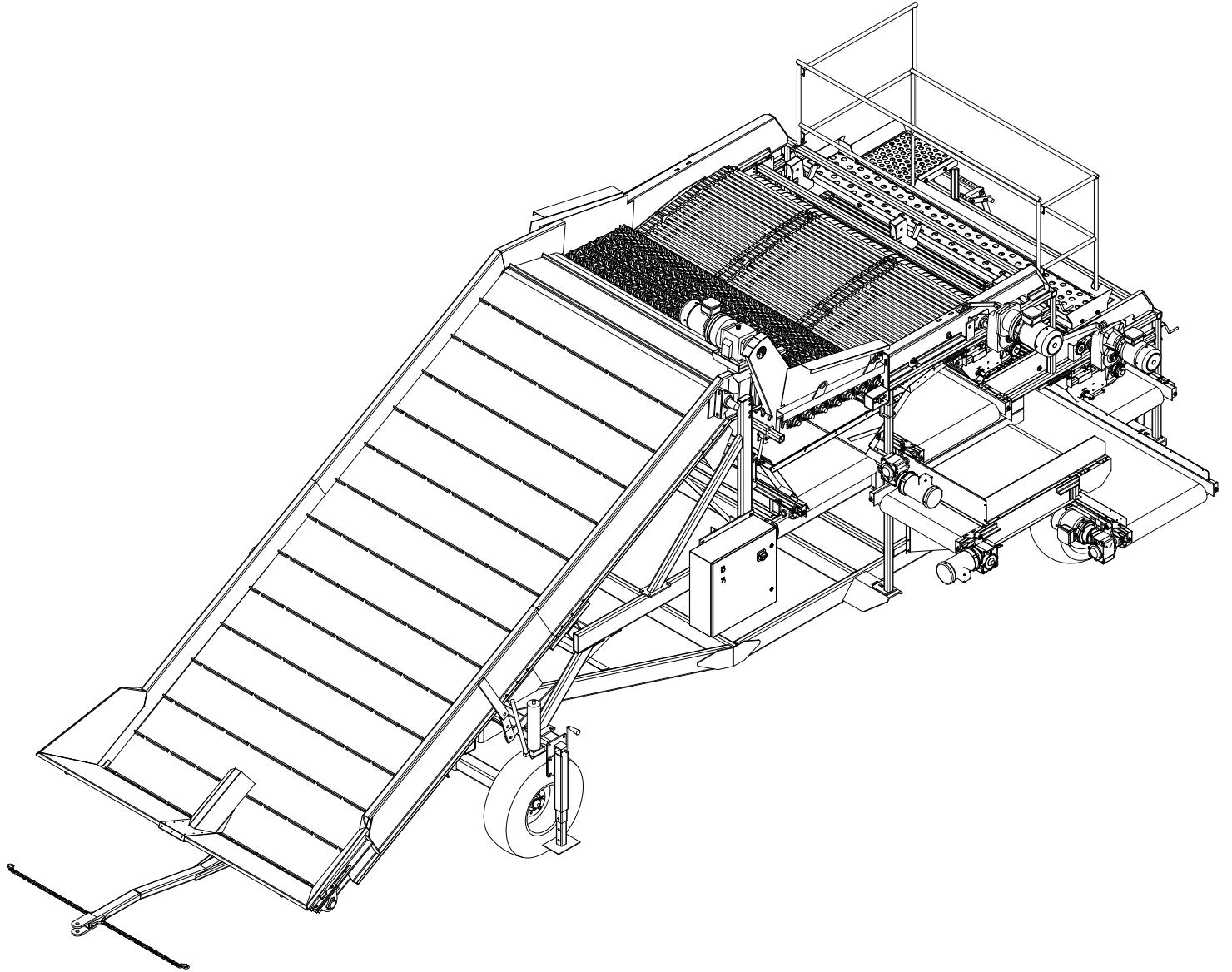


Harriston

When Quality Counts

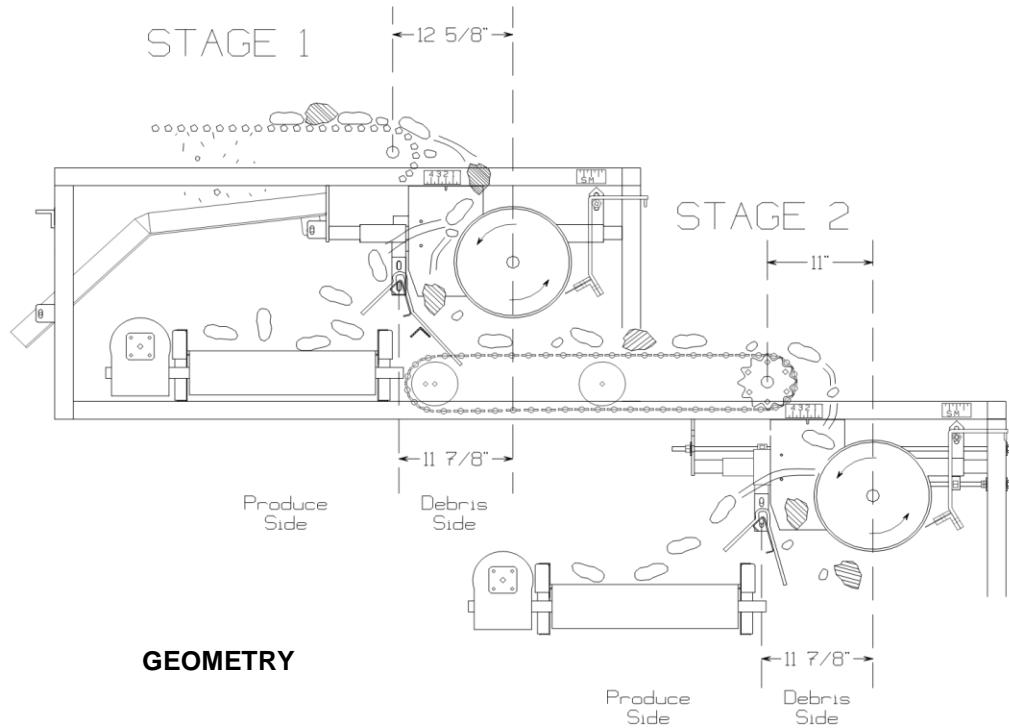


Models 120, 160, 200, & 240 Clod Hopper
Parts Book 2018

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Machine Settings:



The Clod Hopper operates on the principle that produce will bounce farther than clods, stones and debris. Separation takes place at the divider where everything rebounds off the roller. For this to perform as intended, the geometry of the machine must be properly set.

Roller Position

Set the position of the rollers so the stream of material strikes each roller at the 10:00 to 10:30 position. Watch the flow of material. Move the rollers away from the conveyor when the produce is large. Move closer when small. Always maintain the roller impact point.

Adjusting of the Clod Hopper

Level the Clod Hopper side to side. The input end should be slightly lower than the roller end

Potatoes should generally feed over the first stage in a single layer; however, when the Clod Hopper is working at capacity, there will occasionally be potatoes riding on potatoes.

An occasional stone or clod going with the potatoes in the first stage is acceptable; if there are none, adjust the divider to decrease the distance from the roller.

On the second stage, adjust the divider so that one person can handle separating potatoes from the tare.

Start the Roller in the Med. Position for both stages.

Start the Divider at the #2 position for both stages.

THE THREE MOST COMMON CAUSES RELATING TO POOR SEPARATION

- FEEDING PRODUCE TO THE FIRST STAGE ROLLER IN MORE THAN ONE LAYER.
- SETTING THE ROLLER TOO CLOSE TO THE CONVEYOR CHAIN ON BOTH FIRST SECOND STAGES.
- SETTING THE DIVIDER TOO CLOSE TO THE ROLLER.

Parts List

This Manual contains a parts list for your machine. The numbers after the conveyor headings refer to the numbered conveyors in the Clod Hopper Operators Manual

When Ordering Parts

Always give your dealer the Model and Serial Number of your machine to assist him in ordering and obtaining the correct parts. Use the exploded view and tabular listing of the area of interest to exactly identify the required part.

Using the Manual

Parts data consists of exploded view illustrations and associated parts list tables, which are read as follows:

- Reference Number**

The Reference Number is the identifier number from the illustration. For example, Number 3 on an illustration points to a component which is item 3 on the accompanying table. The abbreviation NS means the item is not shown in the illustration.

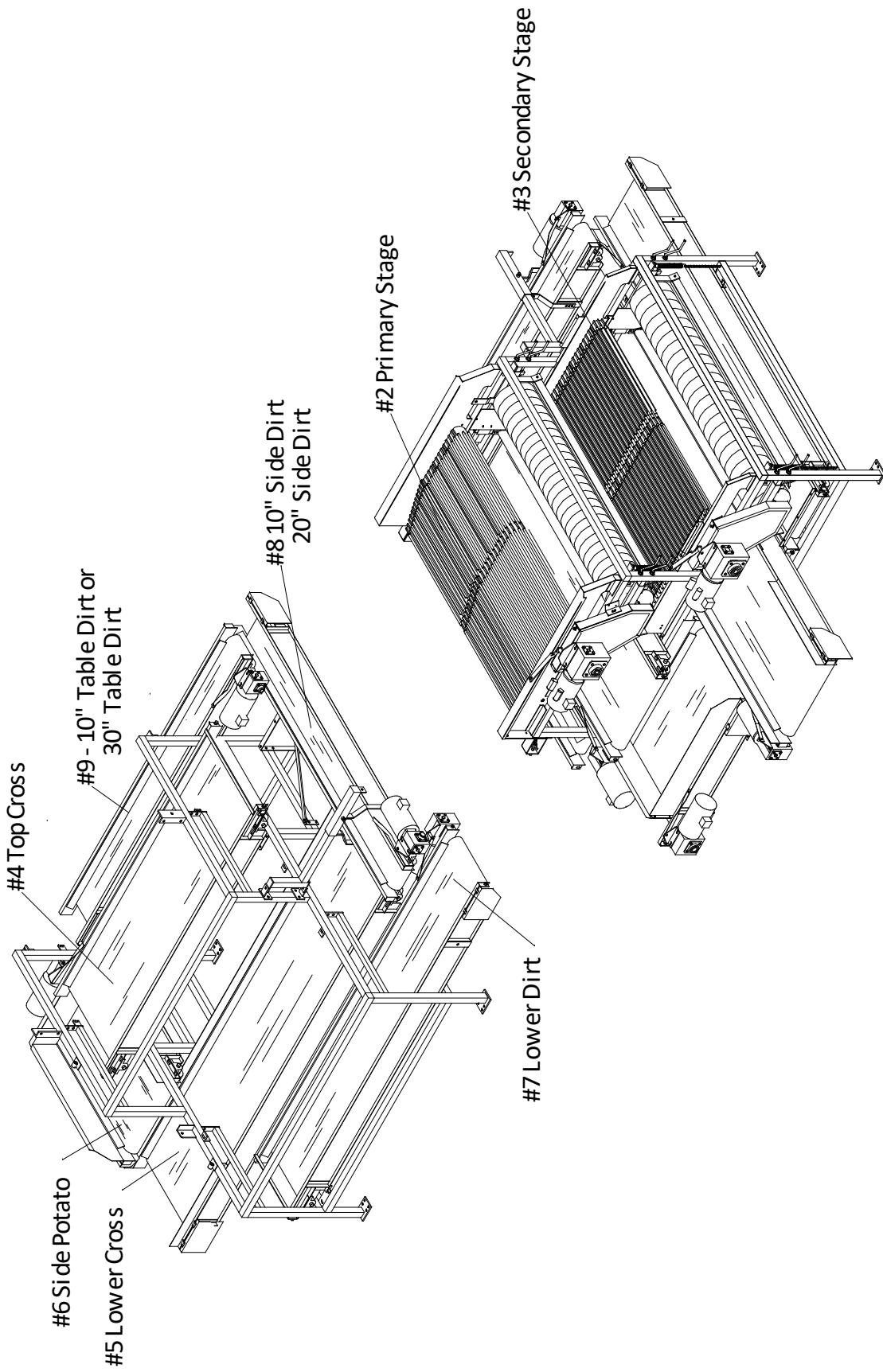
- Part Number**

The Part Number is the number by which the component may be identified and ordered from Harriston Industries and its network of dealers.

- Description**

This column contains the name and description of the part.

Conveyors

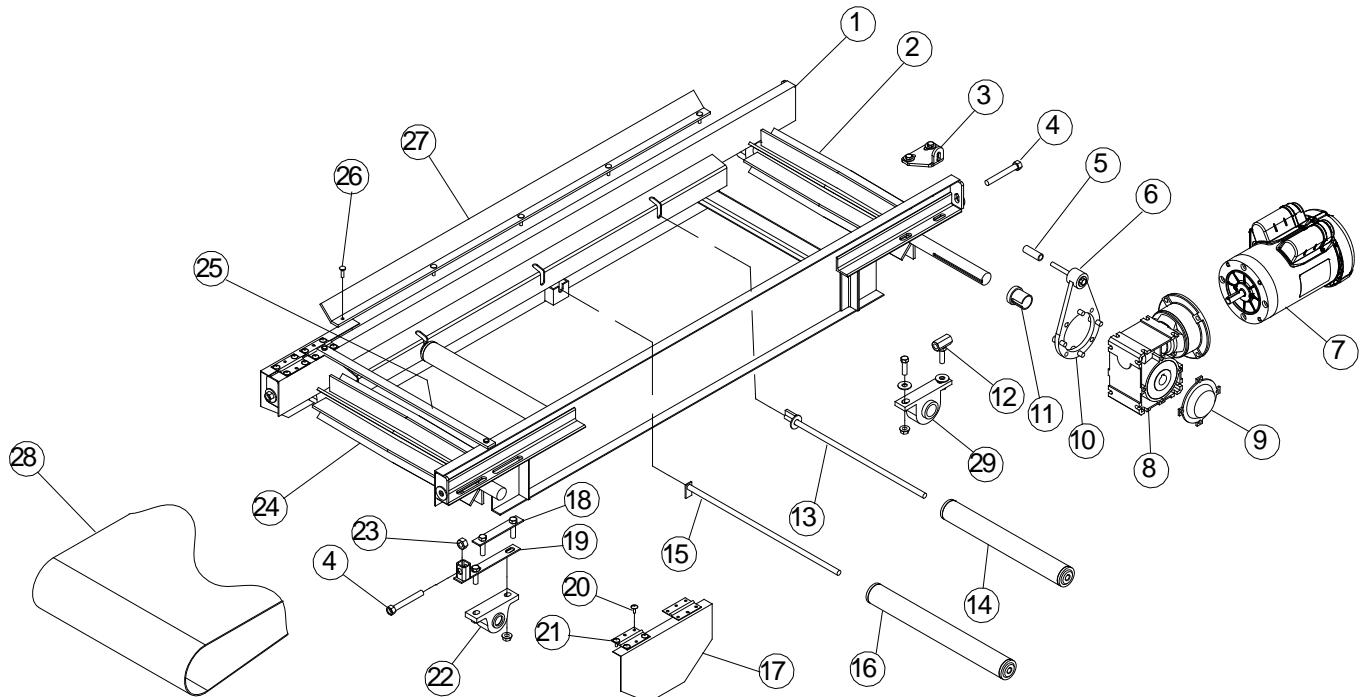


Ref #	Conveyor Description	Clodhopper Model	Conveyor Assembly #	Belt Size & Length	Belt #	Conveyor Length	Gear Reducer	Gear Ratio	Motor (3 Phase)	Motor (1 Phase)	Motor (HP)
#1	Elevator	120	453036	36" X 391"	457014	204 1/2"	96500	21:1	94419	94414	3
		160	453048	48" X 391"	94451	204 1/2"	96500	21:1	94419	94414	3
		200	431755	68" X 391"	94209	204 1/2"	96500	21:1	94419	94414	3
		240	460302	80" X 391"	94207	204 1/2"	96500	21:1	94419	94414	3
	200 w/ Pegbelt	431759	68" X 466"	94216	242"	96500	21:1	94419	94414	3	
	240 w/ Pegbelt	460303	80" X 466"	94206	242"	96500	21:1	94419	94414	3	
#2	Primary Conveyor	120	N/A	47 1/4" X 68 Links (36 mm)	94461	N/A	94637	30:1	94419	94419	3
		160	N/A	62" X 68 Links (36 mm)	94463	N/A	94602	30:1	94419	94419	3
	*VFD-Soft Start	200	N/A	78 3/4" X 68 Links (36 mm)	94465	N/A	94602	30:1	94419	94419	3
#3	Secondary Conveyor	120	N/A	94 1/2" X 68 Links (36 mm)	94469	N/A	94588	30:1	94419	94419	3
		160	N/A	47 1/4" X 58 Links (40 mm)	94460	N/A	94638	30:1	94429	94429	2
	*VFD-Soft Start	200	N/A	62" X 61 Links (40 mm)	94462	N/A	94638	30:1	94429	94429	2
		240	N/A	78 3/4" X 58 Links (40 mm)	94464	N/A	94589	30:1	94429	94429	2
#4	Potato Top Cross Conveyor	120	452212	20" X 129"	452213	68"	94626	20:1	94416	94411	1
		160	452216	24" X 152 1/2"	452217	80"	94626	20:1	94416	94411	1
		200	452220	30" X 187"	452221	98"	94626	20:1	94416	94411	1
		240	460500	30" X 225"	460501	116"	94603	15:1	94416	94411	1
#5	Potato Lower Cross Conveyor	120	452512	20" X 209"	452413	108"	94626	20:1	94416	94411	1
		160	452516	24" X 225"	452517	116"	94626	20:1	94417	94412	1 1/2
	Optional Reversing Switch	200	452520	30" X 280 1/2"	452521	144"	94626	20:1	94418	94413	2
#6	Potato Side Conveyor	120	452312	20" X 104"	452313	56"	94626	20:1	94416	94411	1
		160	452316	24" X 104 1/2"	452317	56"	94626	20:1	94416	94411	1
	Left Side Delivery	200	452320	30" X 103"	452321	56"	94626	20:1	94416	94411	1
		240	452320	30" X 103"	452321	56"	94603	15:1	94416	94411	1
	Right Side Delivery	200	455605	30" X 103"	452321	56"	94626	20:1	94416	94411	1
		240	455605	30" X 103"	452321	56"	94603	15:1	94416	94411	1
#7	Lower Cross Dirt Conveyor	120	452412	20" X 189"	452513	98"	94627	30:1	94416	94411	1
		160	452415	20" X 209"	452413	108"	94627	30:1	94416	94411	1
	Optional Reversing Switch	200	452420	20" X 251"	452421	130"	94627	30:1	94416	94411	1
#8	10" Side Dirt Conveyor	240	460545	20" X 280 1/2"	460546	144"	94627	30:1	94416	94411	1
	All Machines (No Table)	200 (w/ Table)	452691	10" X 204"	452687	106"	94626	20:1	94416	94411	1
	20" Side Dirt Conveyor	240 (w/ Table)	458360	20" X 251 1/2"	452421	130"	94627	30:1	94416	94411	1
#9	10" Cross Dirt Conveyor	120	450830	20" X 152"	450832	82"	94626	20:1	94416	94411	1
		160	452679	10" X 204"	452687	106"	94626	20:1	94416	94411	1
		200	452692	10" X 220"	452689	112"	94626	20:1	94417	94412	1 1/2
	30" Cross Dirt Conveyor	200 w/ Table	458350	30" X 187"	452221	98"	94626	20:1	94417	94412	1 1/2
	240 w/ Table	460515	30" X 225"	460501	116"	94626	20:1	94417	94412	1 1/2	
	36" Cross Dirt Conveyor	200 w/ Pegbelt	459370	36" X 187"	459385	98"	94626	20:1	94417	94412	1 1/2
		240 w/ Pegbelt	459415	36" X 225"	459414	116"	94626	20:1	94417	94412	1 1/2
-	Optional Folding Conveyor Attaches to #5 Final Potato Conveyor										
	Left Side Delivery / Fold Under	200 & 240	451350	30" X 121"	451353	48"	-	-	-	-	-
	Right Side Delivery / Fold Under	200 & 240	451352	30" X 121"	451353	48"	-	-	-	-	-
	Left Side Delivery / Butt Conv	200 & 240	451340	30" X 109"	451356	48"	-	-	-	-	-
	Right Side Delivery / Butt Conv	200 & 240	451341	30" X 109"	451356	48"	-	-	-	-	-
-	Pegbelt	200	459160	78 3/4" W	94110	N/A	94603	15:01	94429	94429	2
		240	459461	94 1/2" W	94114	N/A	94603	15:01	94429	94429	2

Base Model Amp Draw				
Model	Required Amps (1 Phase)	Required Amps 3 Phase Low (204V)	Required Amps 3 Phase Low (230V)	Required Amps 3 Phase High (480V)
120	82	47.1	43.4	21.7
160	85.2	48.4	44.6	22.7
200	88.8	51.4	47.4	24.1
200 w/ Blower	115.6	67.2	62	31.4
240	88.8	51.4	47.4	24.1
240 w/ Blower	121.8	72	67	33.9

Values do not include any optional equipment (e.g. lights)

**20" Top Cross Potato Conveyor (120) - #4
#452212**

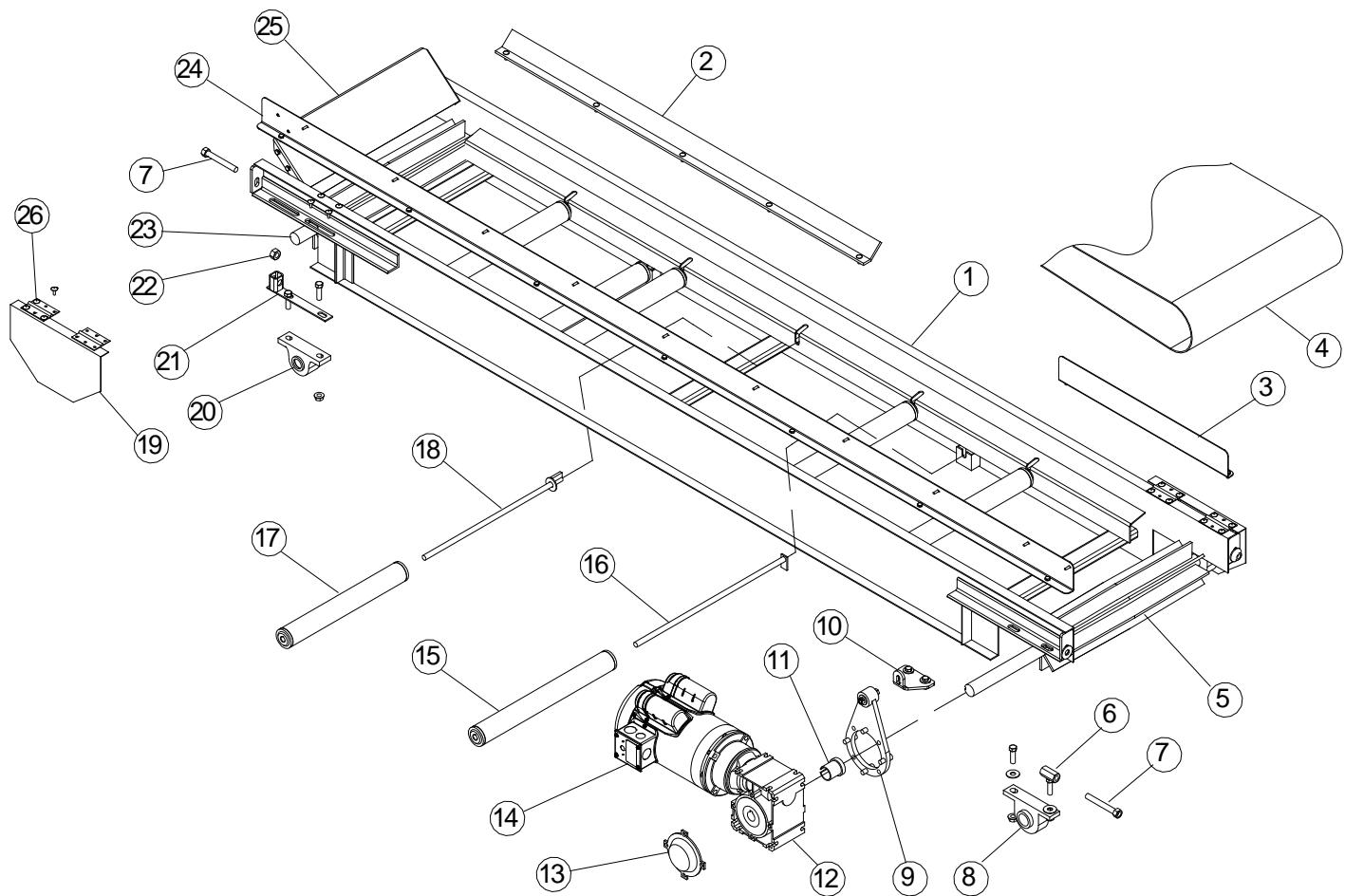


Item	Part No.	Description
1	452230	Top Cross Conveyor Weldment- 120
2	452610	Drive Roller- 20"
3	452264	Gearbox Support
4	20702	½" x 4" Adjuster
5	452259	Spacer- Gearbox
6	20034	Bolt, ¾" x 4"
7	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
8	94626	Gearbox- 1:20
9	94609	Cover- Gearbox
10	94608	Gearhead Torque Arm
11	94606	Coupler- Reducer
12	452115	Bearing Tightener- Bolt Weldment
13	452443	Retainer Rod- 18 ½"
14	452638	Roller Assembly- 15 ¼"

Item	Part No.	Description
15	452441	Retainer Rod- 20 ¼"
16	452639	Roller Assembly- 17 ¼"
17	94568	Conveyor Shield
18	20117	Bolt, 7/16" x 1 ¾" Hex
19	452113	Bearing Tightener Weldment
20	95089	Pop Rivet
21	94567	3 x 2 Hinge 5t990
22	95018	Bearing- 1" Pillow Block
23	20473	Nut, ½" Heavy Hex
24	452625	Weldment- 20" Idler
25	452223	Top Cross Flap Support- 20"
26	20623	Bolt, ¼" x 1" Carriage
27	450850	Divider- Conveyor Shield
28	452213	Belt- 20" x 129"
29	94040	1 ¼" Pillow Block Assembly

20" Lower Cross Potato Conveyor (120) - #5

#452512

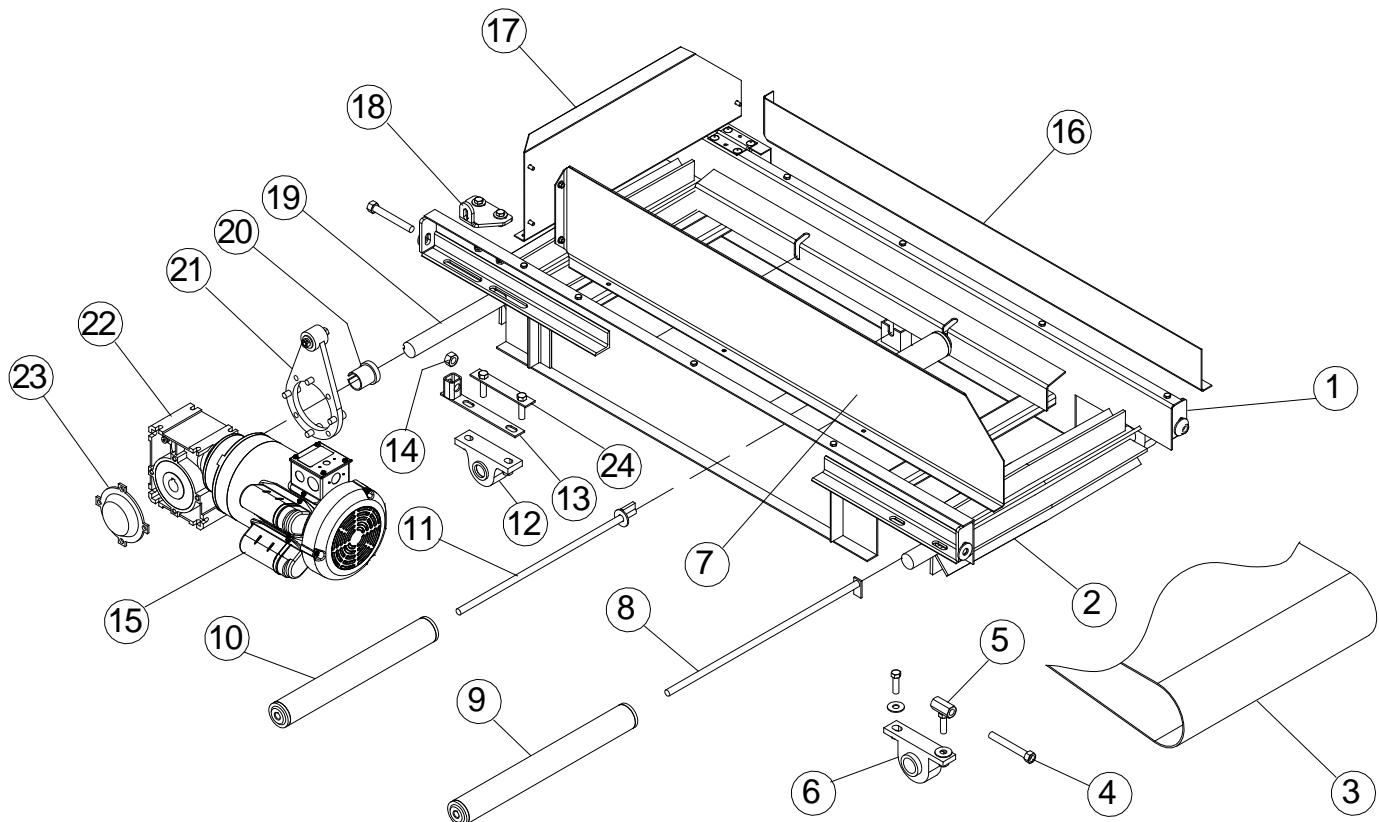


Item	Part No.	Description
1	452530	Weldment- Lower Cross Conveyor
2	450851	Divider- Conveyor Shield
3	452591	Lower Cross Back Shield- 20"
4	452413	Belt 20" x 209"
5	452610	20" Drive Roller
6	452115	Bearing Tightener- Bolt Weldment
7	20702	½" x 4" Threaded Rod
8	94040	1 ¼" Pillow Block Assembly
9	94608	Arm- Motor Torque
10	452264	Gearbox Support- Nord
11	94606	Coupler- Reducer
12	94626	Gearbox- 20:1
13	94609	Cover- Gearbox

Item	Part No.	Description
14	94411	Motor- Electric 1 HP- 1 Phase
-	94416	Motor- Electric 1 HP- 3 Phase
15	452639	17 ¼" Roller Assembly
16	452441	Retainer Rod- 20 ¼"
17	452638	15 ¼" Roller Assembly
18	452443	Retainer Rod- 18 ¼"
19	94568	Conveyor Shield
20	95018	Bearing- 1" Pillow Block
21	452113	Bearing Tightener Weldment
22	20473	Nut, ½" Heavy Hex
23	452625	Weldment- 20" Idler Roller
24	452585	Side Panel- 120 Lower Cross
25	452588	Lower Cross- Back Panel
26	94567	3x2 Hinge 5t990

20" Side Potato Conveyor (120) - #6

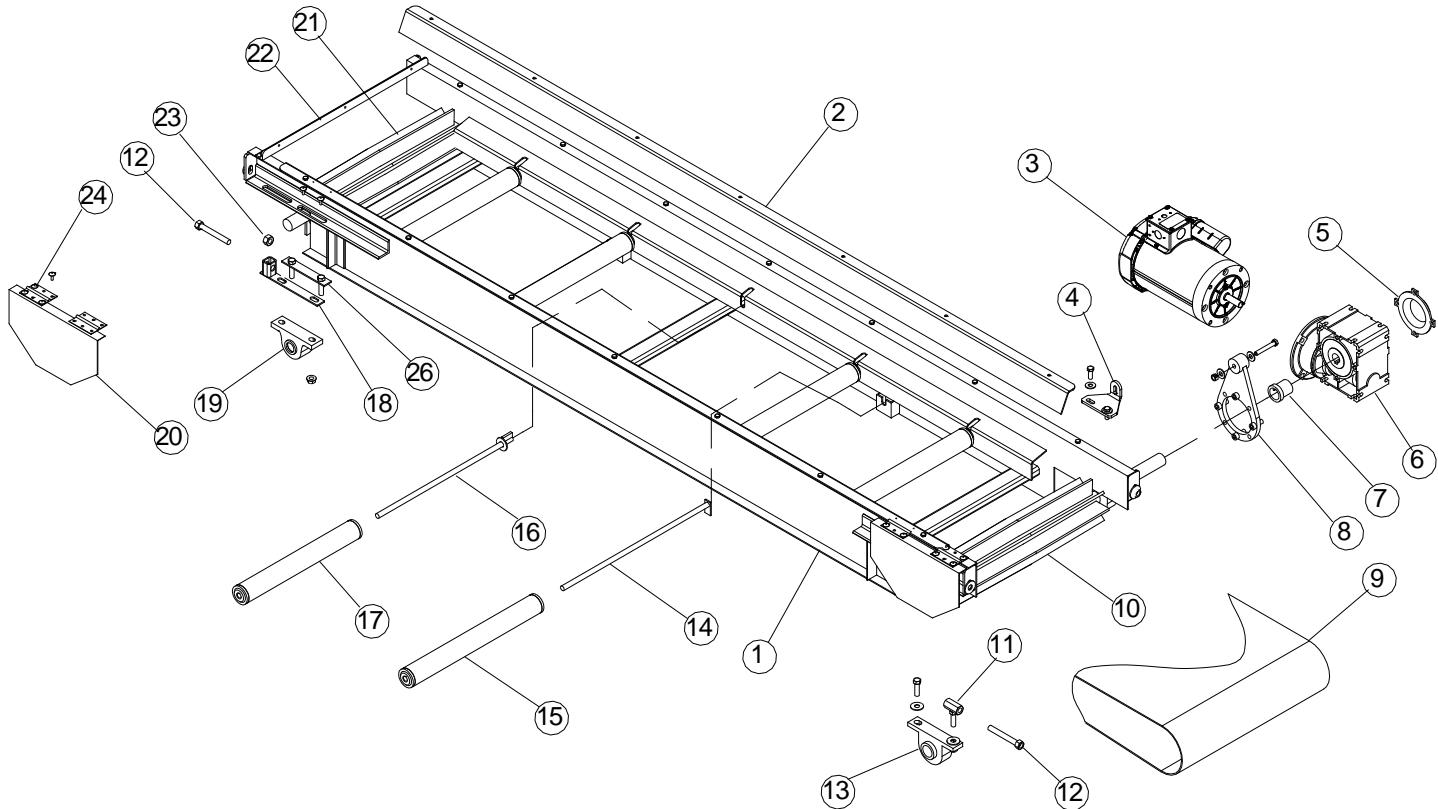
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Item	Part No.	Description
1	452330	Weldment- 120 Side Conveyor
2	452610	20" Drive Roller
3	452313	Belt- 20" x 104"
4	20702	1/2" x 4" Threaded Rod
5	452115	Bearing Tightener Bolt Weldment
6	95018	Bearing- 1" Pillow Block
7	452360	Side Conveyor Splash Shield- Inside
8	452441	Retainer Rod- 18 1/4"
9	452639	17 1/4" Roller Assembly
10	452443	Retainer Rod- 18 1/4"
11	452638	15 1/4" Roller Assembly
12	94040	1 1/4" Pillow Block Assembly

Item	Part No.	Description
13	452113	Bearing Tightener Weldment
14	20473	Nut, 1/2" Heavy Hex
15	94411	Motor, Electric 1 HP 1 Phase
-	94416	Motor, Electric 1 HP 3 Phase
16	452361	Side Conveyor Splash Shield- Outside
17	452362	Side Conveyor Splash Shield- 120
18	452264	Gearbox Support- Nord
19	452610	20" Drive Roller
20	94606	Coupler- Reducer
21	94608	Arm- Motor Torque
22	94626	Gearbox 20:1
23	94609	Cover- Gearbox

20" Lower Dirt Conveyor (120) - #7
#452412

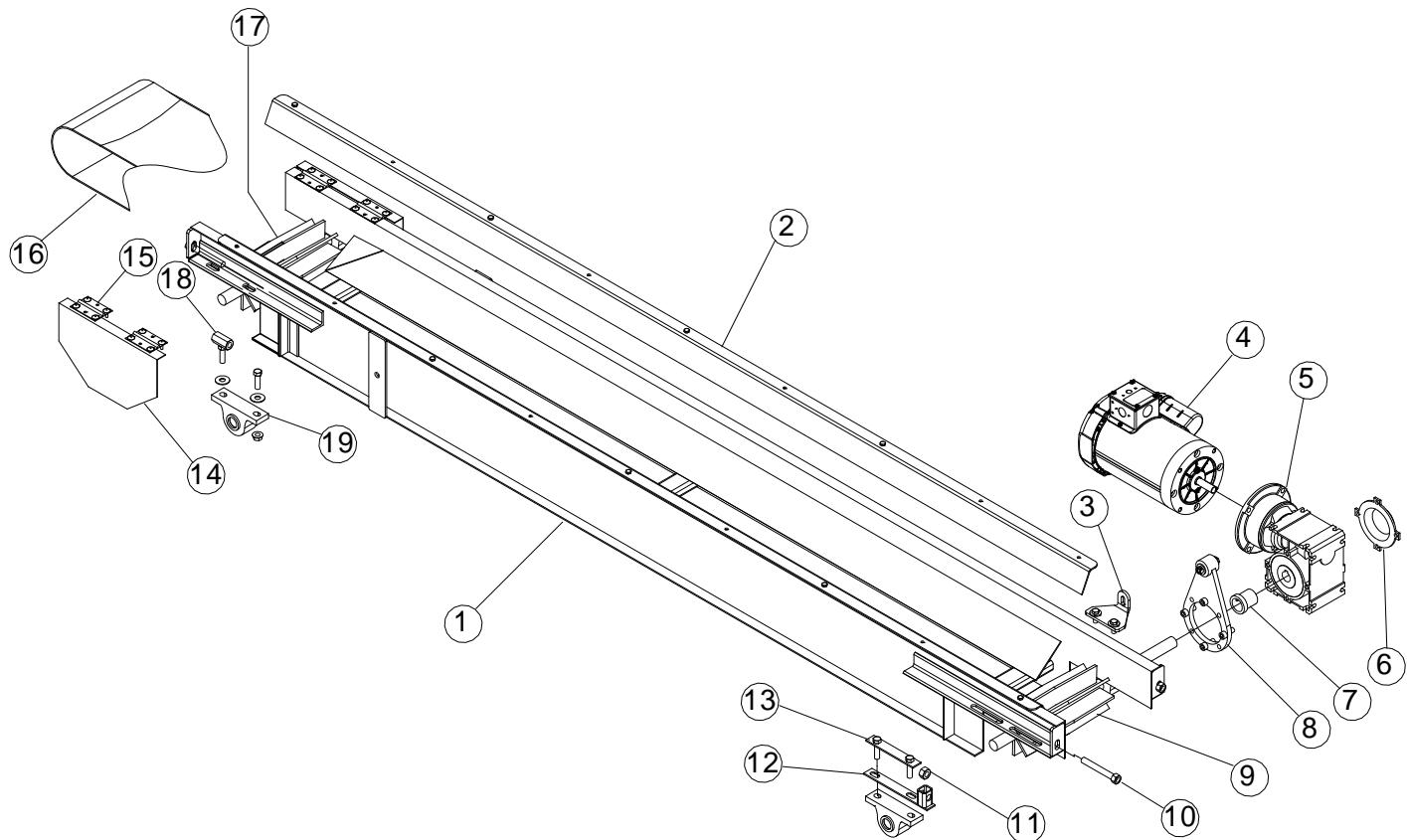


Item	Part No.	Description
1	452430	Lower Cross Conveyor Weldment-200
2	452374	Shield- Dirt Conveyor- Bolt on
3	94411	Motor- Electric 1 HP – 1 Phase
-	94416	Motor- Electric 1 HP – 3 Phase
4	452264	Gearbox Support- Nord
5	94609	Cover- Gearbox
6	94627	Gearbox 30:1
7	94606	Coupler- Reducer
8	94608	Arm- Motor Torque
9	452513	Belt- 20" x 189"
10	452610	20" Drive Roller
11	452115	Bearing Tightener Bolt Weldment
12	20702	½" x 4 Threaded Rod

Item	Part No.	Description
13	94040	1 ¼" Pillow Block Assembly
14	452441	Retainer Rod- 20 ¼"
15	452639	17 ¾" Roller Assembly
16	452443	Retainer Rod- 18 ¼"
17	452638	15 ¼" Roller Assembly
18	452113	Bearing Tightener Weldment
19	95018	Bearing- 1" Pillow Block
20	94568	Conveyor Shield
21	452625	Weldment- 20" Idler Roller
22	452422	Angle- Dirt Conveyor Flap
23	20473	Nut, ½" Heavy Hex
24	94567	3 x 2 Hinge 5t990

10" Side Dirt Conveyor (120) - #8

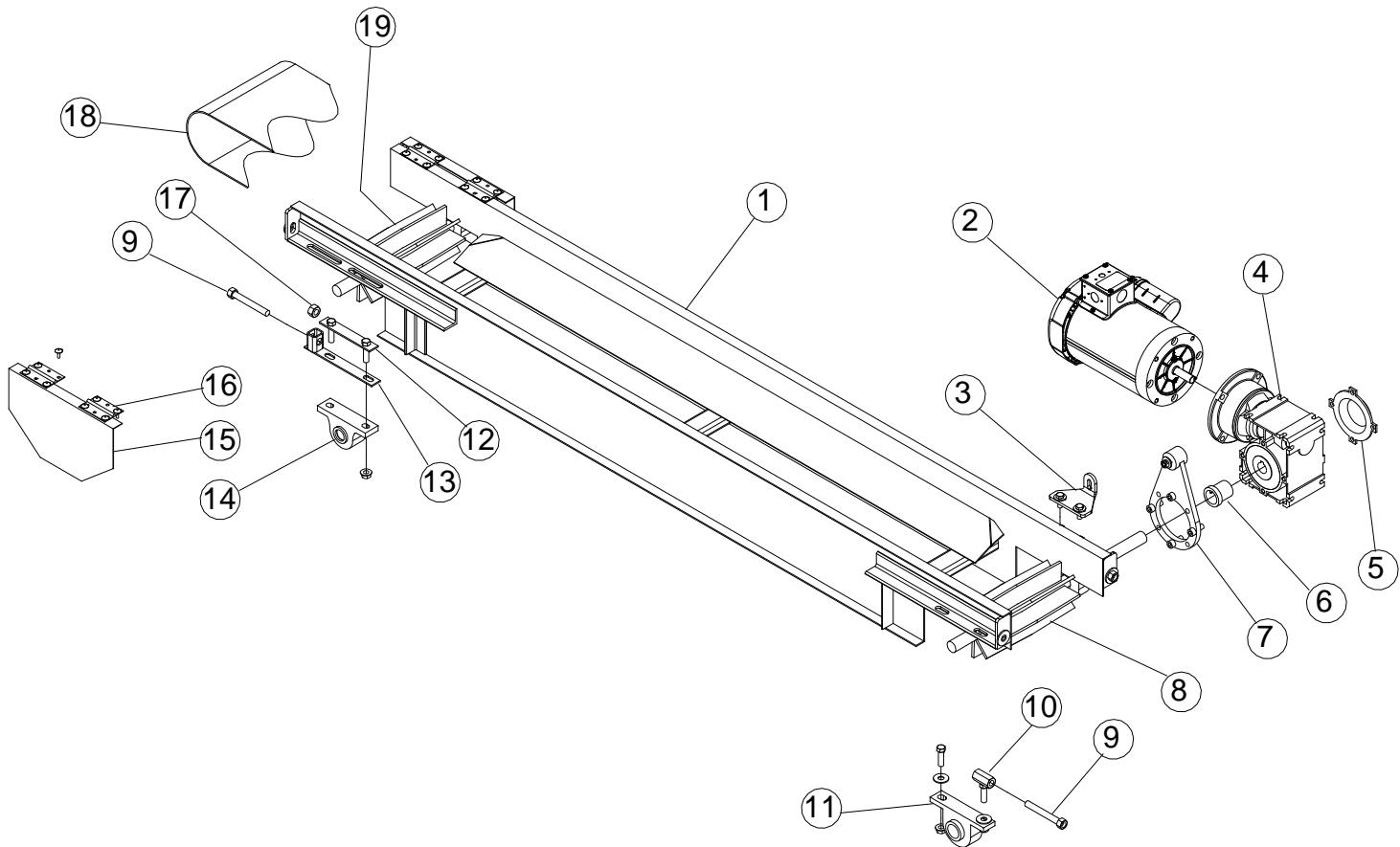
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Item	Part No.	Description
1	452680	Lower Cross Conveyor Weldment
2	452373	Shield- Dirt Conveyor Bolt On
3	452264	Gearbox Support- Nord
4	94411	Motor- Electric 1 HP – 1 Phase
-	94416	Motor- Electric 1 HP – 3 Phase
5	94626	Gearbox 20:1
6	94609	Cover- Gearbox
7	94606	Coupler- Reducer
8	94608	Arm- Motor Torque
9	452670	10" Drive Roller

Item	Part No.	Description
10	20702	½" x 4" Threaded Rod
11	20473	Nut, ½" Heavy Hex
12	452113	Bearing Tightener Weldment
13	452150	Weldment- Bolt Lock
14	94568	Conveyor Shield
15	94567	3 x 2 Hinge 5t990
16	452687	Belt – 10" x 204"
17	452675	Roller- 10" Drive
18	452115	Bearing Tightener Bolt Weldment
19	95018	Bearing- 1" Pillow Block

10" Cross Dirt Conveyor (120) - #9
#450830

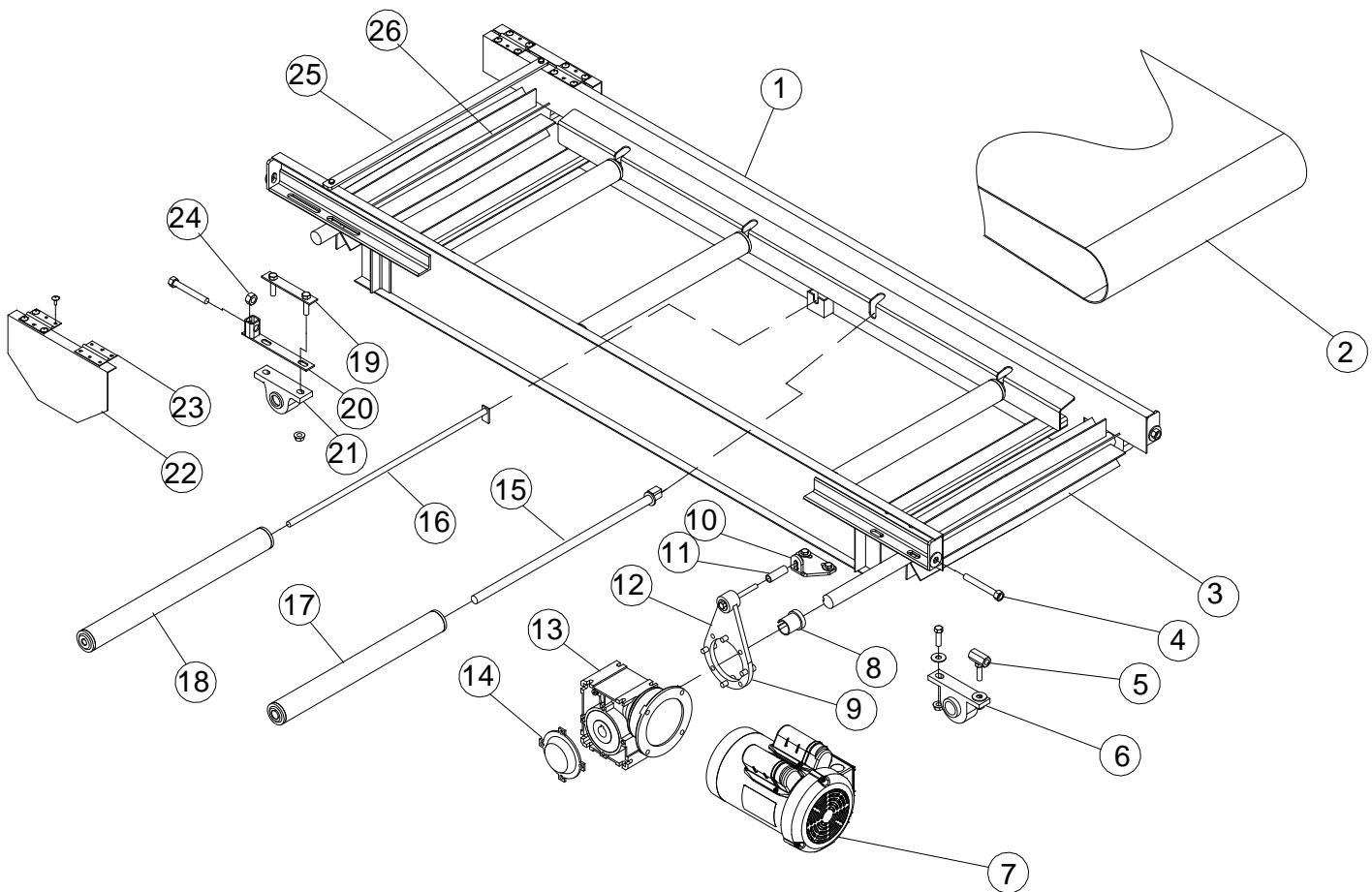


Item	Part No.	Description
1	450831	Weldment- 120 Cross Dirt Conveyor
2	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
3	452264	Gearbox Support- Nord
4	94626	Gearbox 20:1
5	94609	Cover- Gearbox
6	94606	Coupler- Reducer
7	94608	Arm- Motor Torque
8	452670	10" Drive Roller
9	20702	½" x 4" Threaded Rod

Item	Part No.	Description
10	452115	Bearing Tightener Bolt Weldment
11	94040	1 ¼" Pillow Block Assembly
12	452150	Weldment- Bolt Lock
13	452113	Bearing Tightener Weldment
14	95018	Bearing- 1" Pillow Block
15	94568	Conveyor Shield
16	94567	3 x 2 Hinge 5t990
17	20473	Nut, ½" Heavy Hex
18	450832	Belt- 10" x 152"
19	452675	Roller- 10" Idler

24" Top Cross Conveyor (160) - #4.

#452216

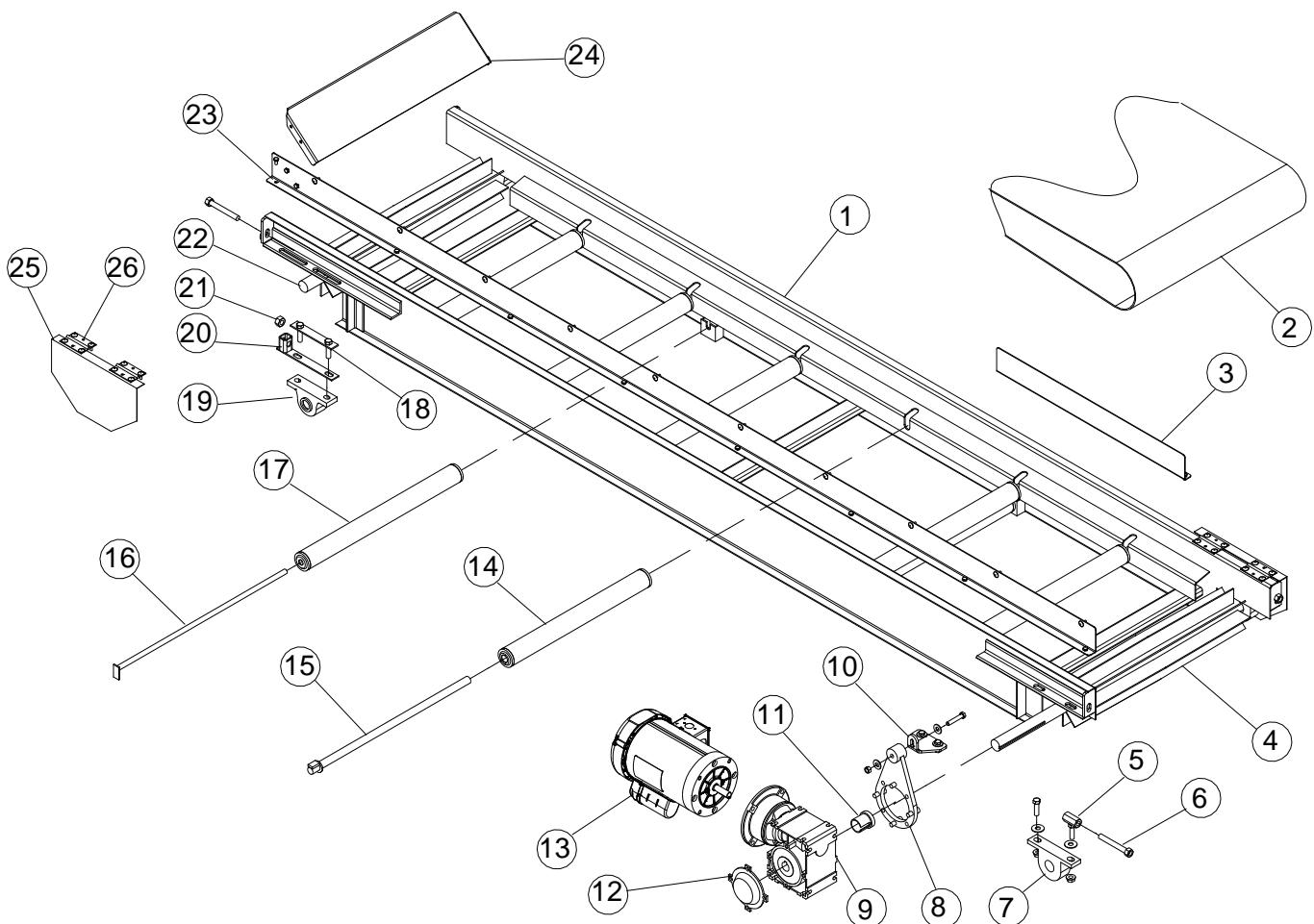


Item	Part No.	Description
1	452240	Weldment- Top Cross Conveyor- 160
2	452217	Belt- 24" x 152 1/2"
3	452605	24" Drive Roller
4	20702	1/2" x 4" Threaded Rod
5	452115	Bearing Tightener Bolt Weldment
6	94040	1 1/4" Pillow Block Assembly
7	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
8	94606	Coupler- Reducer
9	94608	Arm- Motor Torque
10	452264	Gearhead Support- Nord
11	452259	Spacer- Gearhead 2"
12	94608	Arm- Motor Torque
13	94626	Gearbox- 20:1

Item	Part No.	Description
14	94609	Cover- Gearbox
15	452439	Weldment- Retainer Rod
16	452637	19 1/8" Roller Assembly
17	452437	Retainer Rod Weldment- 29 3/4"
18	452640	27 1/4" Roller Assembly
19	452150	Weldment- Bolt Lock
20	452113	Bearing Tightener Weldment
21	95018	Bearing- 1" Pillow Block
22	94568	Conveyor Shield
23	94567	3x2 Hinge 5t990
24	20473	Nut, 1/2" Heavy Hex
25	452224	Top Cross Flap Support- 24"
26	452620	Idle Roller- 24"

24" Lower Cross Conveyor (160) – #5

#452516

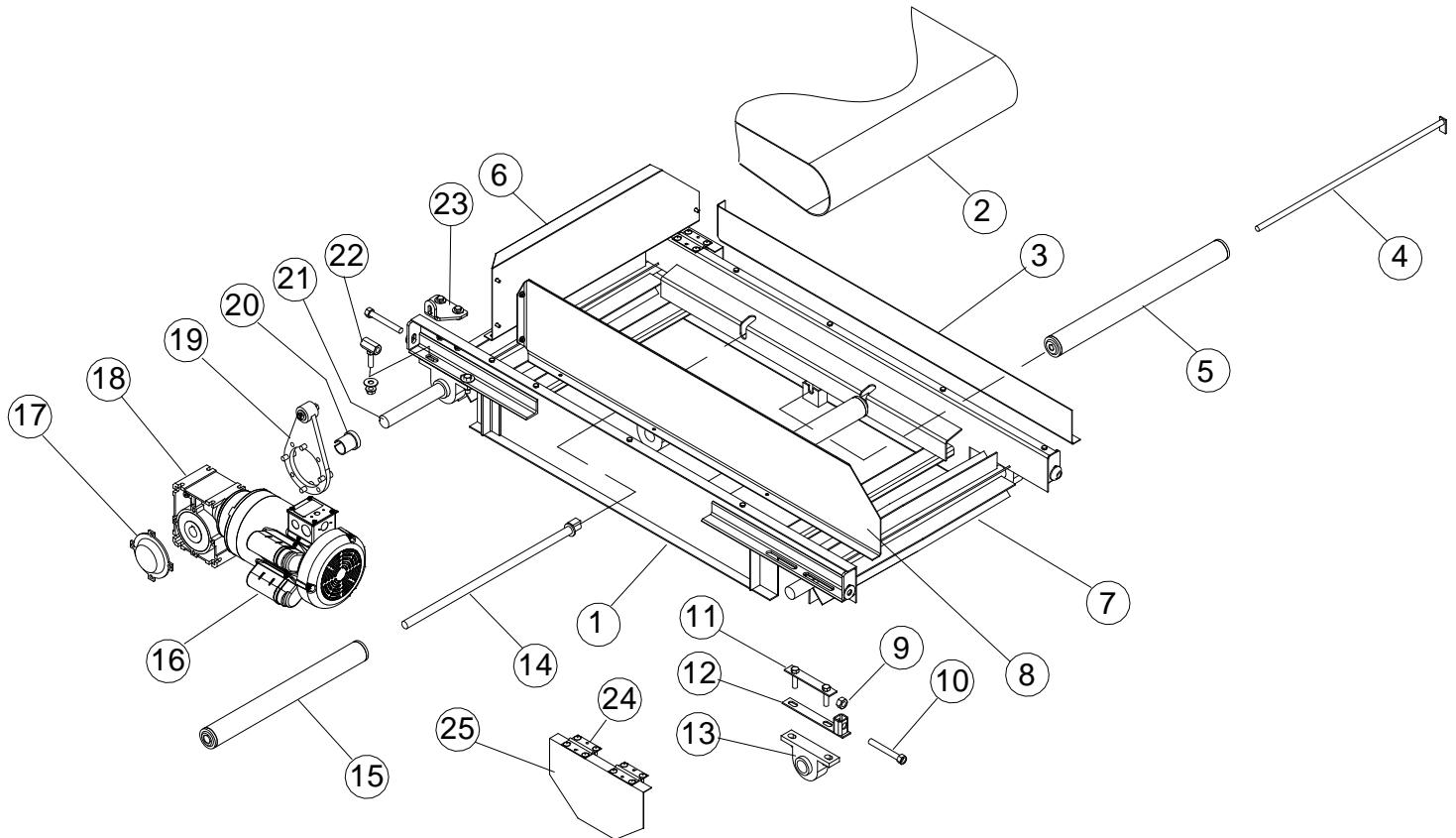


Item	Part No.	Description
1	452540	Weldment- Lower Cross Conveyor
2	452517	Belt- 24" x 225"
3	452592	Shield- Lower Cross 26 1/2"
4	452605	24" Drive Roller
5	452115	Bearing Tightener Bolt Weldment
6	20702	1/2" x 4" Threaded Rod
7	94040	1 1/4" Pillow Block Assembly
8	94608	Arm- Motor Torque
9	94626	Gearbox- 20:1
10	452264	Gearhead Support- Nord
11	94606	Coupler- Reducer
12	94609	Cover- Gearbox
13	94412	Motor- Electrical 1 1/2 HP 1 Phase
-	94417	Motor- Electrical 1 1/2 HP 3 Phase

Item	Part No.	Description
14	452637	19 1/8" Roller Assembly
15	452439	Weldment- Retainer Rod
16	452437	Retainer Rod Weldment- 29 3/4"
17	452640	27 1/4" Roller Assembly
18	452150	Weldment Bolt Lock
19	95018	Bearing- 1" Pillow Block
20	452113	Bearing Tightener Weldment
21	20473	Nut, 1/2" Heavy Hex
22	452620	Idle Roller- 24"
23	452586	Extension- Conveyor Side
24	452589	Lower Cross Back- 24"
25	94568	Conveyor Shield
26	94567	3x2 Hinge 5t990

24" Side Potato Conveyor (160) - #6

#452316

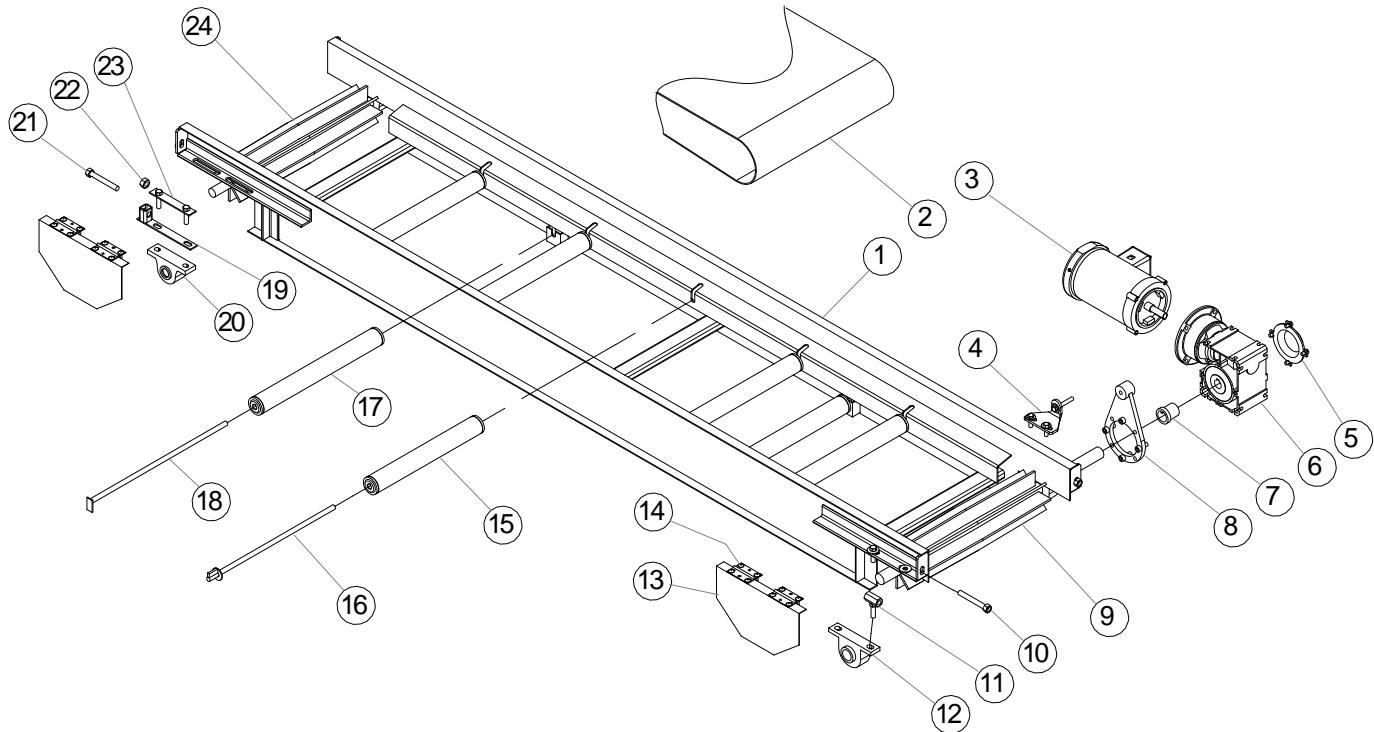


Item	Part No.	Description
1	452340	Lower Cross Conveyor Weldment
2	452317	Belt- 24" x 104 1/2"
3	452361	Side Conveyor Splash Shield- Inside
4	452437	Weldment- Retainer Rod – 23 7/8"
5	452640	22" Roller Assembly
6	452363	Side Conveyor Splash Shield- 160
7	452620	Idler Roller- 24"
8	452360	Side Conveyor Splash Shield- Outside
9	20473	Nut, 1/2" Heavy Hex
10	20702	1/2" x 4" Threaded Rod
11	452150	Weldment- Bolt Lock
12	452113	Bearing Tightener Weldment

Item	Part No.	Description
13	94040	1 1/4" Pillow Block Assembly
14	452439	Weldment- Retainer Rod – 22 1/4"
15	452637	19 7/8" Roller Assembly
16	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
17	94609	Cover- Gearbox
18	94626	Gearbox- 20:1
19	94608	Arm- Motor Torque
20	94606	Coupler- Reducer
21	452605	24" Drive Roller
22	452115	Bearing Tightener Bolt Weldment
23	452264	Gearbox Support- Nord

20" Lower Dirt Conveyor (160) - #7

#452415

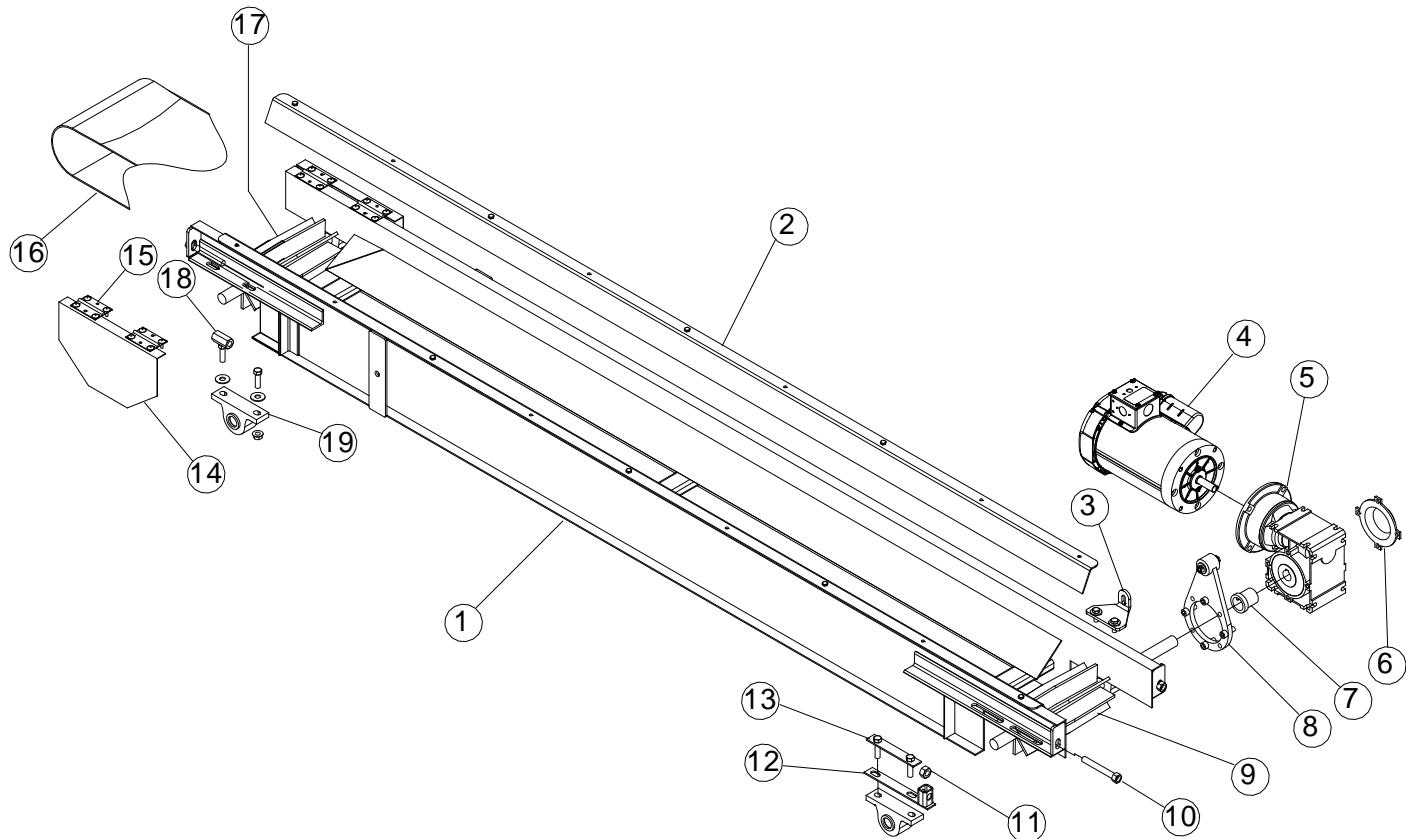


Item	Part No.	Description
1	452522	Weldment- Lower Dirt Conveyor
2	452413	Belt- 20" x 209"
3	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
4	452264	Gearbox Support- Nord
5	94609	Cover- Gearbox
6	94627	Gearbox- 30:1
7	94606	Coupler- Reducer
8	94608	Arm- Motor Torque
9	452610	20" Drive Roller
10	20702	½" x 4" Threaded Rod
11	452115	Bearing Tightener Bolt Weldment

Item	Part No.	Description
12	94040	1-1/4" Pillow Block Assembly
13	94568	Conveyor Shield
14	94567	3x2 Hinge 5t990
15	452638	15-1/4" Roller Assembly
16	452443	Retainer Rod Weldment- 18-1/4"
17	452639	17-1/4" Roller Assembly
18	452441	Retainer Rod Weldment- 19-7/8"
19	452113	Bearing Tightener Weldment
20	95018	Bearing- 1" Pillow Block
21	20473	Nut, ½" Heavy Hex
22	452150	Weldment- Bolt Lock
23	452625	Weldment- 20" Idler Roller

10" Side Dirt Conveyor (160) - #8

#452691

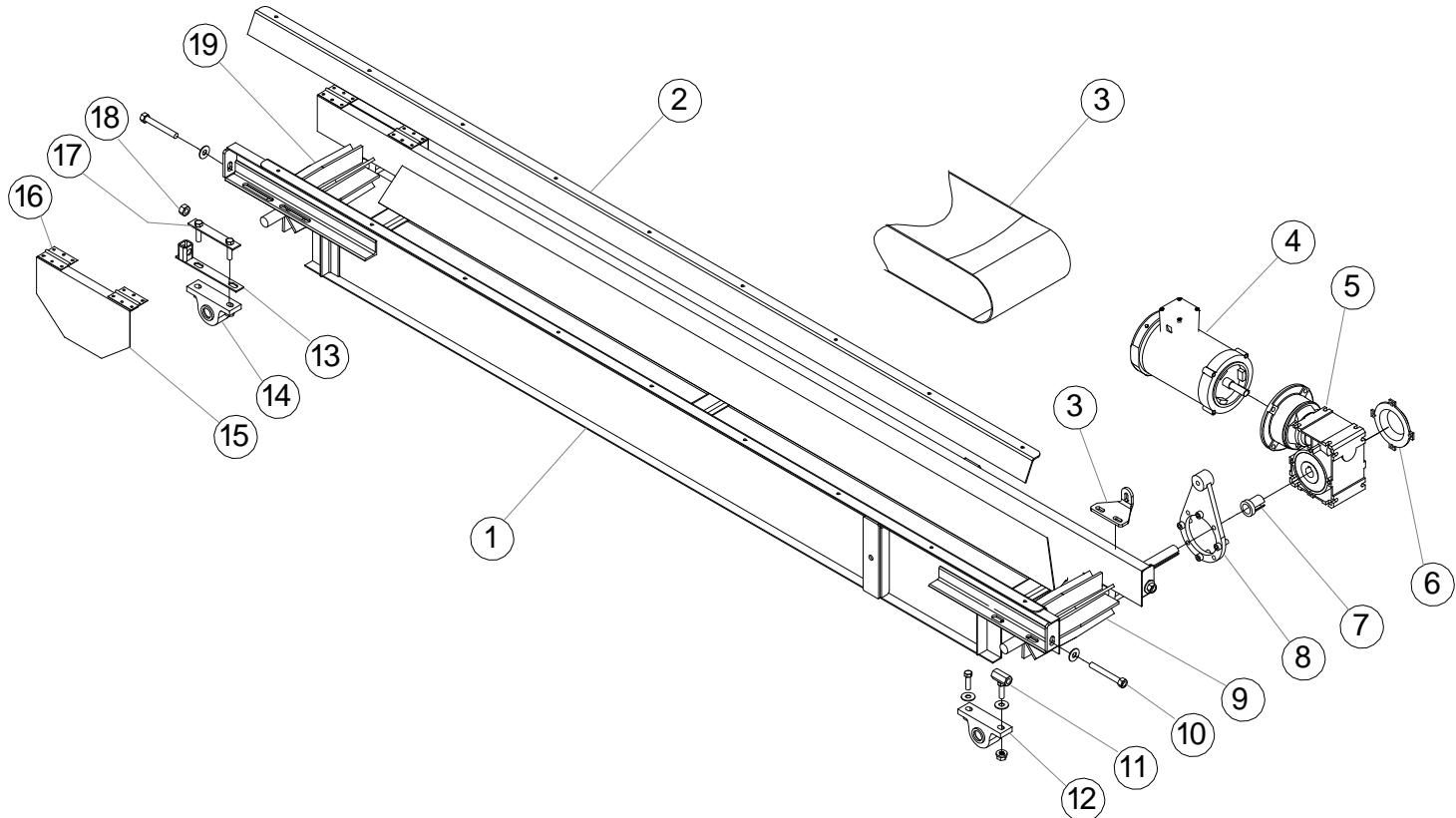


Item	Part No.	Description
1	452680	Lower Cross Conveyor Weldment
2	452373	Shield- Dirt Conveyor Bolt On
3	452264	Gearbox Support- Nord
4	94411	Motor- Electric 1 HP – 1 Phase
-	94416	Motor- Electric 1 HP – 3 Phase
5	94626	Gearbox 20:1
6	94609	Cover- Gearbox
7	94606	Coupler- Reducer
8	94608	Arm- Motor Torque
9	452670	20" Drive Roller

Item	Part No.	Description
10	20702	½" x 4" Threaded Rod
11	20473	Nut, ½" Heavy Hex
12	452113	Bearing Tightener Weldment
13	452150	Weldment- Bolt Lock
14	94568	Conveyor Shield
15	94567	3 x 2 Hinge 5t990
16	452687	Belt – 10" x 204"
17	452675	Roller- 20" Drive
18	452115	Bearing Tightener Bolt Weldment
19	95018	Bearing- 1" Pillow Block

10" Table Dirt Conveyor (160) - #9

#452679

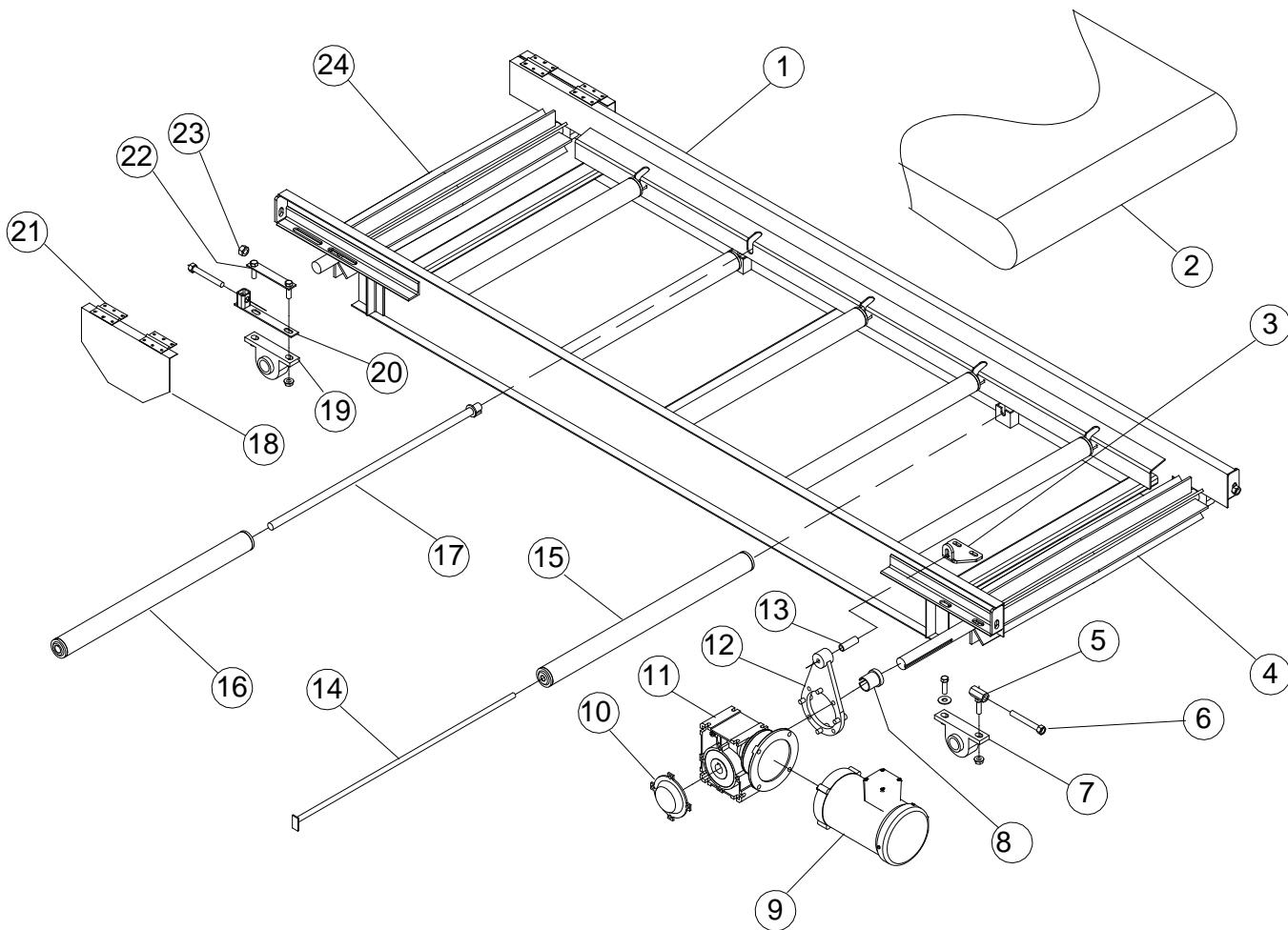


Item	Part No.	Description
1	452680	Lower Cross Conveyor Weldment
2	452373	Shield- Dirt Conveyor Bolt-On
3	452687	Belt- 10" x 204"
4	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
5	94626	Gearbox- 20:1
6	94609	Cover- Gearbox
7	94615	Reducer Bushing- 1"
8	94608	Arm- Motor Torque
9	452670	10" Drive Roller

Item	Part No.	Description
10	20702	½" x 4" Threaded Rod
11	452115	Bearing Tightener Bolt Weldment
12	95018	Bearing- 1" Pillow Block
13	452113	Bearing Tightener Weldment
14	95018	Bearing- 1" Pillow Block
15	94568	Conveyor Shield
16	94567	3x2 Hinge 5t990
17	452150	Weldment- Bolt Lock
18	20473	Nut, ½ Heavy Hex
19	452675	Roller- 10" Roller

20" Top Cross Potato Conveyor (200) - #4

#452220

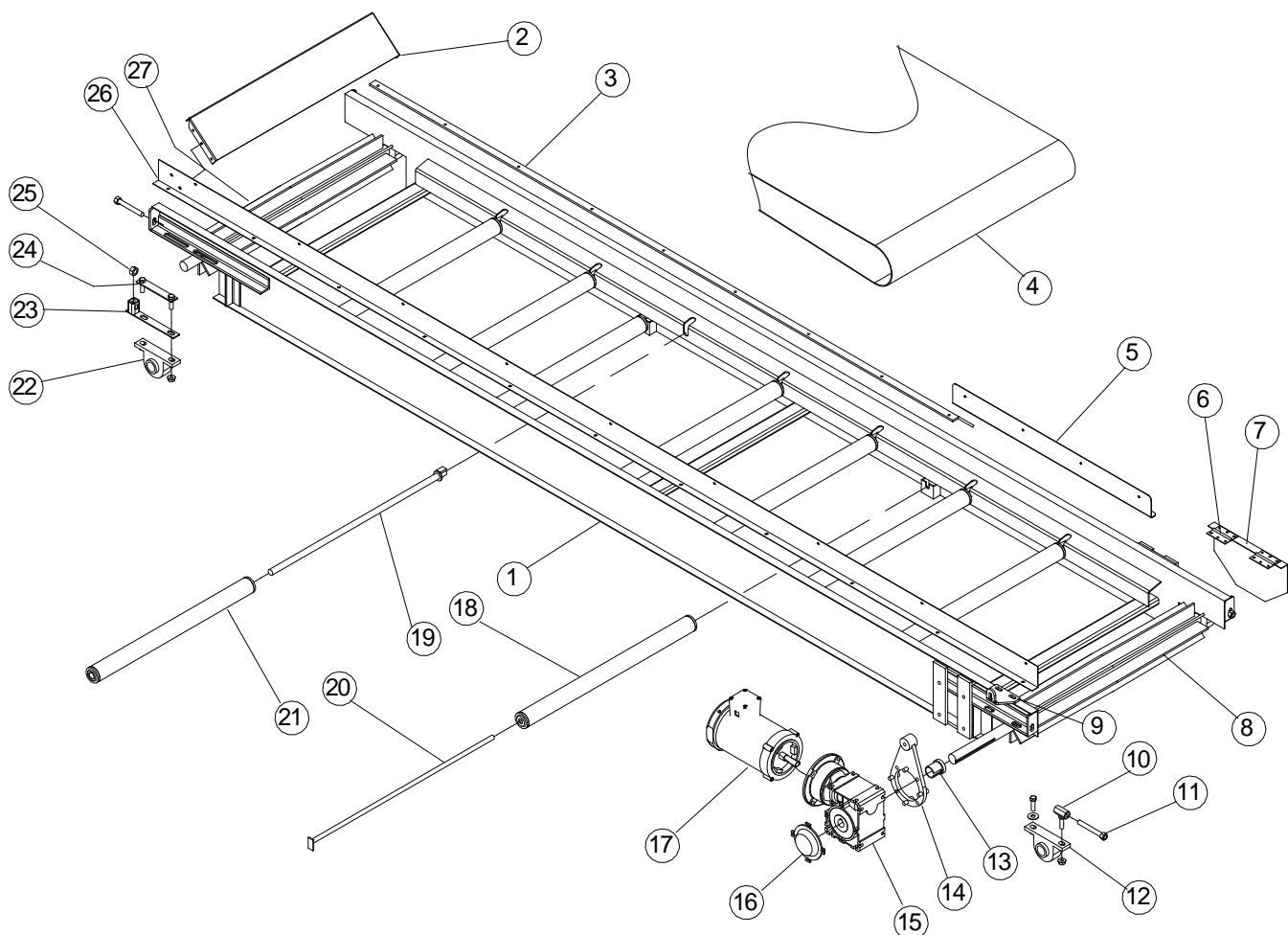


Item	Part No.	Description
1	452250	Weldment- Top Cross Conveyor- 200
2	452221	30" x 187" Belt- 200
3	452264	Gearbox Support- Nord
4	452600	30" Drive Roller
5	452115	Bearing Tightener Bolt Weldment
6	20702	½" x 4" Threaded Rod
7	94040	1-1/4" Pillow Block Assembly
8	94606	Coupler- Reducer
9	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
10	94609	Cover- Gearbox
11	94626	Gearbox- 20:1
12	94608	Arm- Motor Torque

Item	Part No.	Description
13	452259	Spacer- Gearbox 2"
14	452431	Retainer Rod Weldment- 29 ¾"
15	452641	27 ¼" Roller Assembly
16	452642	25 ¼" Roller Assembly
17	452787	Retainer Rod Weldment- 30"
18	94568	Conveyor Shield
19	94040	1-1/4" Pillow Block Assembly
20	452113	Bearing Tightener Weldment
21	94567	3 x 2 Hinge 5t990
22	452145	Bolt Lock Weldment 4-3/4"
23	20473	Nut, ½" Heavy Hex
24	452616	Idle Roller- 30"

30" Lower Cross Potato Conveyor (200) - #5

#452520



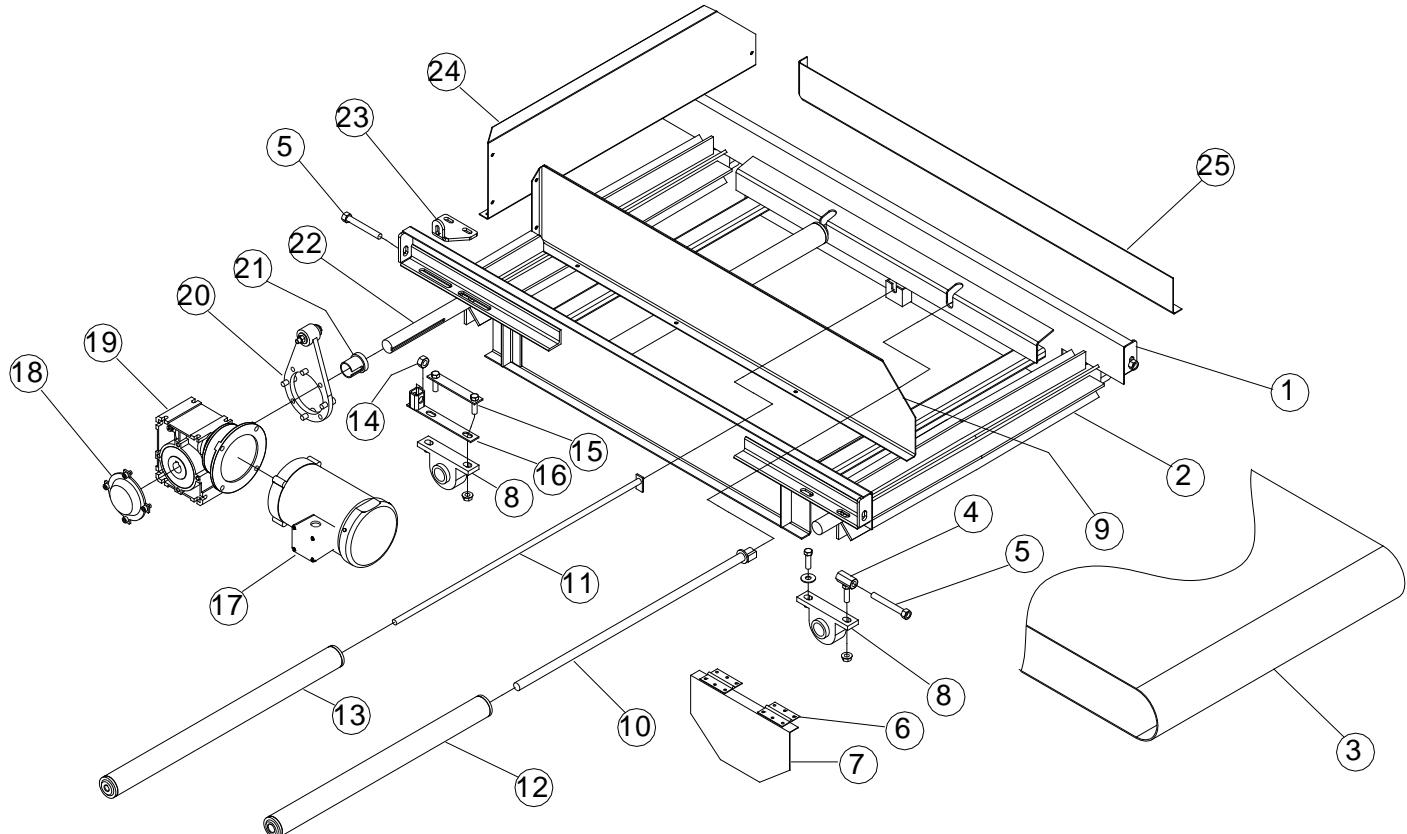
Item	Part No.	Description
1	452550	Lower Cross Conveyor Weldment
2	452590	Shield- Back Splash
3	404411	Divider- Conveyor Shield
4	452521	Belt- 30" x 280-1/2
5	452593	Side Panel- 32 1/2"
6	94567	3x2 Hinge 5t990
7	94568	Conveyor Shield
8	452600	30" Drive Roller
9	452264	Gearbox Support- Nord
10	452115	Bearing Tightener Bolt Weldment
11	20702	1/2" x 4" Threaded Rod
12	94040	1-1/4" Pillow Block Assembly
13	94606	Coupler- Reducer
14	94608	Arm- Motor Torque

Item	Part No.	Description
15	94626	Gearbox- 20:1
16	94609	Cover- Gearbox
17	94413	Motor- Electric 1 HP 1 Phase
-	94418	Motor- Electric 1 HP 3 Phase
18	452641	27 1/4" Roller Assembly
19	452787	Retainer Rod Weldment- 30"
20	452431	Retainer Rod Weldment- 32 1/2"
21	452642	25 1/4" Roller Assembly
22	94040	1 1/4" Pillow Block Assembly
23	452113	Bearing Tightener Weldment
24	452145	Bolt Lock Weldment- 4 3/4"
25	20473	Nut, 1/2" Heavy Hex
26	480073	Side Panel- 144"
27	452616	Idle Roller- 30"

30" Side Potato Conveyor (200) - #6

#452320 – Left Side Delivery

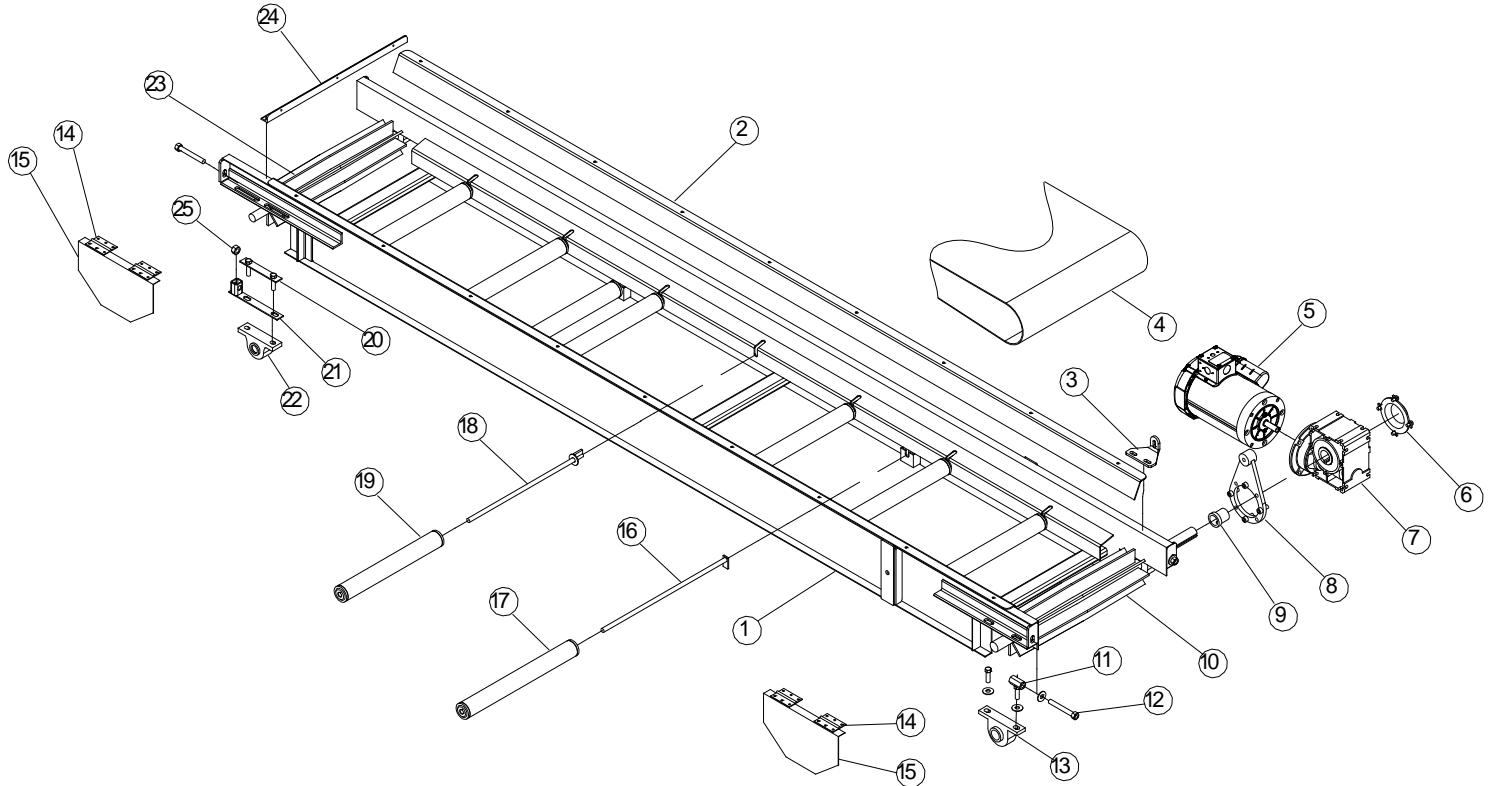
#455605 – Right Side Delivery



Item	Part No.	Description
1	452350	Side Conveyor Weldment- 200
2	452616	Idle Roller- 30"
3	452321	Belt- 30" x 103"
4	452115	Bearing Tightener Bolt Weldment
5	20702	½" x 4" Threaded Rod
6	94567	3x2 Hinge 5t990
7	94568	Conveyor Shield
8	94040	1 ¼" Pillow Block Assembly
9	452360	Side Conveyor Splash Shield- Outside
9 - RH	452357	Right Side Delivery Shield- Outside
10	452787	Retainer Rod Weld- 30"
11	452431	Retainer Rod Weldment- 29 ¾"
12	452642	25 ¼" Roller Assembly
13	452641	27 ¼" Roller Assembly
14	20473	Nut, ½" Heavy Hex

Item	Part No.	Description
15	452145	Bolt Lock Weldment- 4 ¾"
16	452113	Bearing Tightener Weldment
17	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
18	94609	Cover- Gearbox
19	94626	Gearbox- 15:1
20	94608	Arm- Motor Torque
21	94606	Coupler- Reducer
22	452600	30" Drive Roller
23	452264	Gearbox Support- Nord
24	452364	Side Conveyor Splash Shield- Back
24 - RH	452358	Right Side Delivery Shield- Back
25	452361	Side Conveyor Splash Shield- Inside
25 - RH	452359	Right Side Delivery Shield- Inside

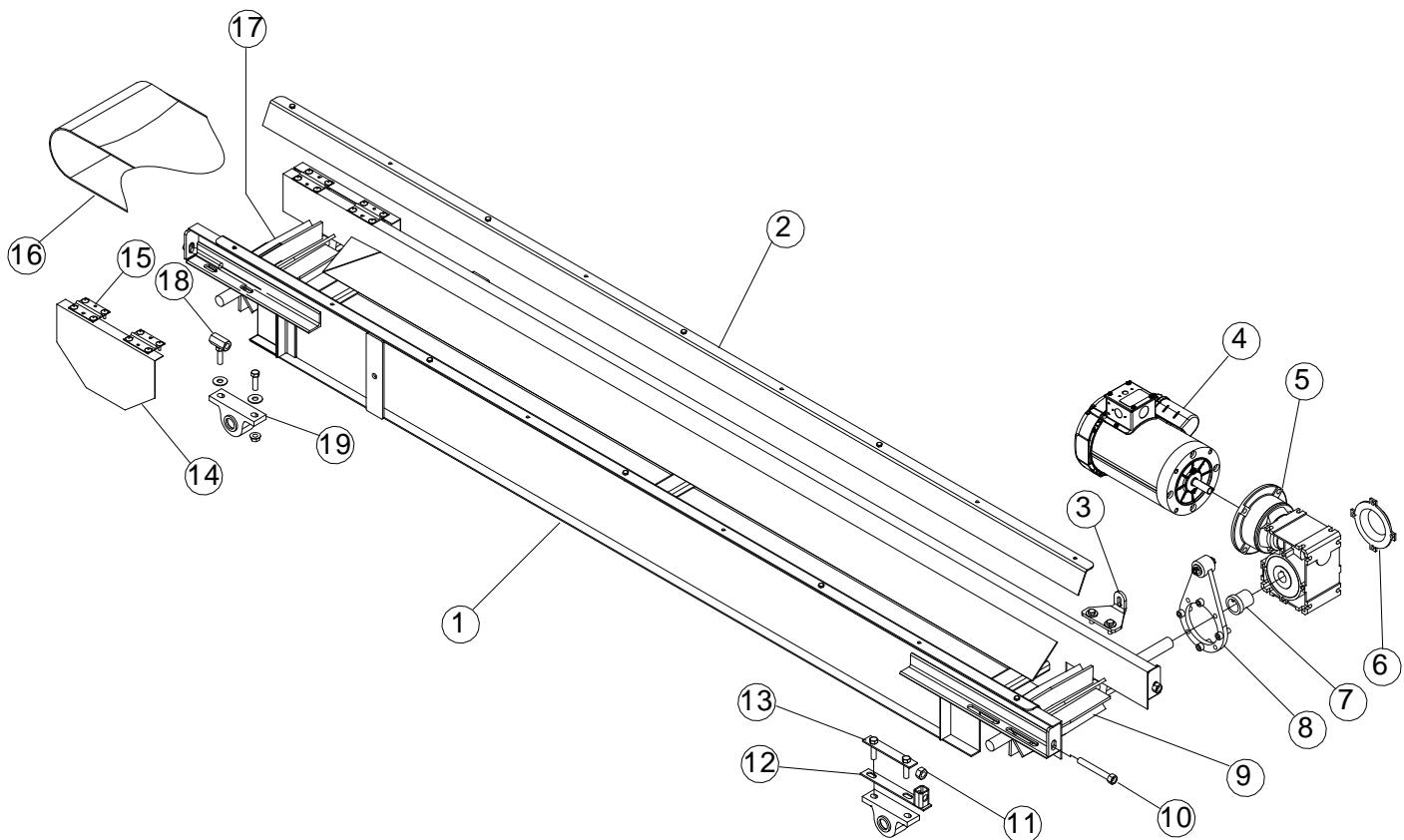
20" Lower Dirt Conveyor (200) - #7
#452420



Item	Part No.	Description
1	452450	Lower Cross Conveyor Weldment
2	452370	Shield- Dirt Conveyor Bolt-On
3	452264	Gearbox Support- Nord
4	452421	Belt- 20" x 251"
5	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
6	94609	Cover- Gearbox
7	94627	Gearbox- Nord 30:1
8	94608	Arm- Motor Torque
9	94606	Coupler- Reducer
10	452610	20" Drive Roller
11	452115	Bearing Tightener Bolt Weldment
12	20702	½" x 4" Threaded Rod

Item	Part No.	Description
13	94040	1 ¼" Pillow Block Assembly
14	94567	3x2 Hinge 5t990
15	94568	Conveyor Shield
16	452441	Retainer Rod Weldment- 19 7/8"
17	452639	17 ¾" Roller Assembly
18	452443	Retainer Rod Weldment- 18 ¼"
19	452638	15 ¼" Roller Assembly
20	452150	Weldment- Bolt Lock
21	452113	Bearing Tightener Weldment
22	95018	Bearing- 1" Pillow Block
23	452625	Weldment- 20" Idler Roller
24	452422	Angle- Dirt Conveyor Flap
25	20473	Nut, ½" Heavy Hex

10" Side Dirt Conveyor (200 Without Table) - #8
#452691

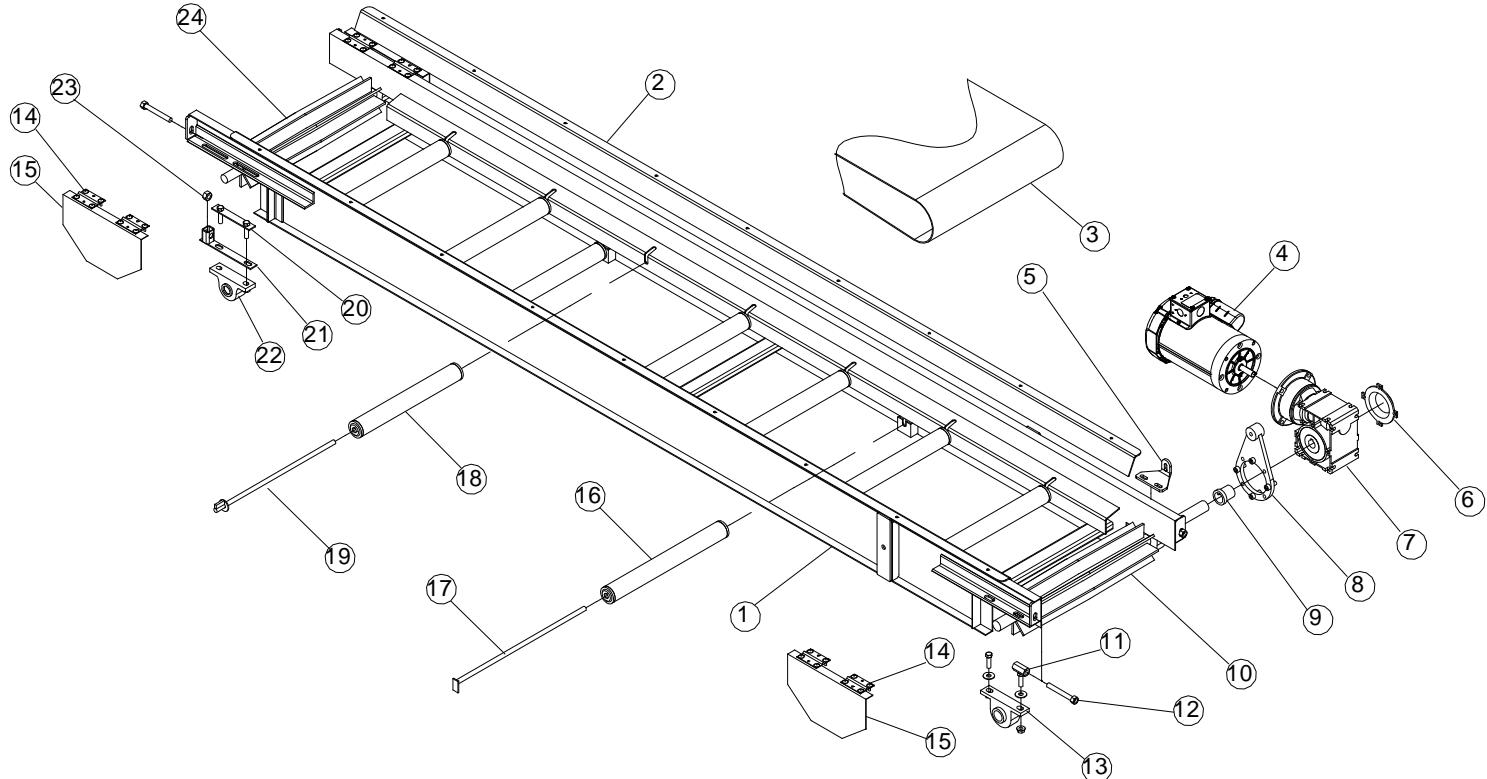


Item	Part No.	Description
1	452680	Lower Cross Conveyor Weldment
2	452373	Shield- Dirt Conveyor Bolt On
3	452264	Gearbox Support- Nord
4	94411	Motor- Electric 1 HP – 1 Phase
-	94416	Motor- Electric 1 HP – 3 Phase
5	94626	Gearbox 20:1
6	94609	Cover- Gearbox
7	94606	Coupler- Reducer
8	94608	Arm- Motor Torque
9	452670	10" Drive Roller

Item	Part No.	Description
10	20702	½" x 4" Threaded Rod
11	20473	Nut, ½" Heavy Hex
12	452113	Bearing Tightener Weldment
13	452150	Weldment- Bolt Lock
14	94568	Conveyor Shield
15	94567	3 x 2 Hinge 5t990
16	452687	Belt – 10" x 204"
17	452675	Roller- 10" Idler
18	452115	Bearing Tightener Bolt Weldment
19	95018	Bearing- 1" Pillow Block

20" Side Dirt Conveyor (200 With Table) - #8

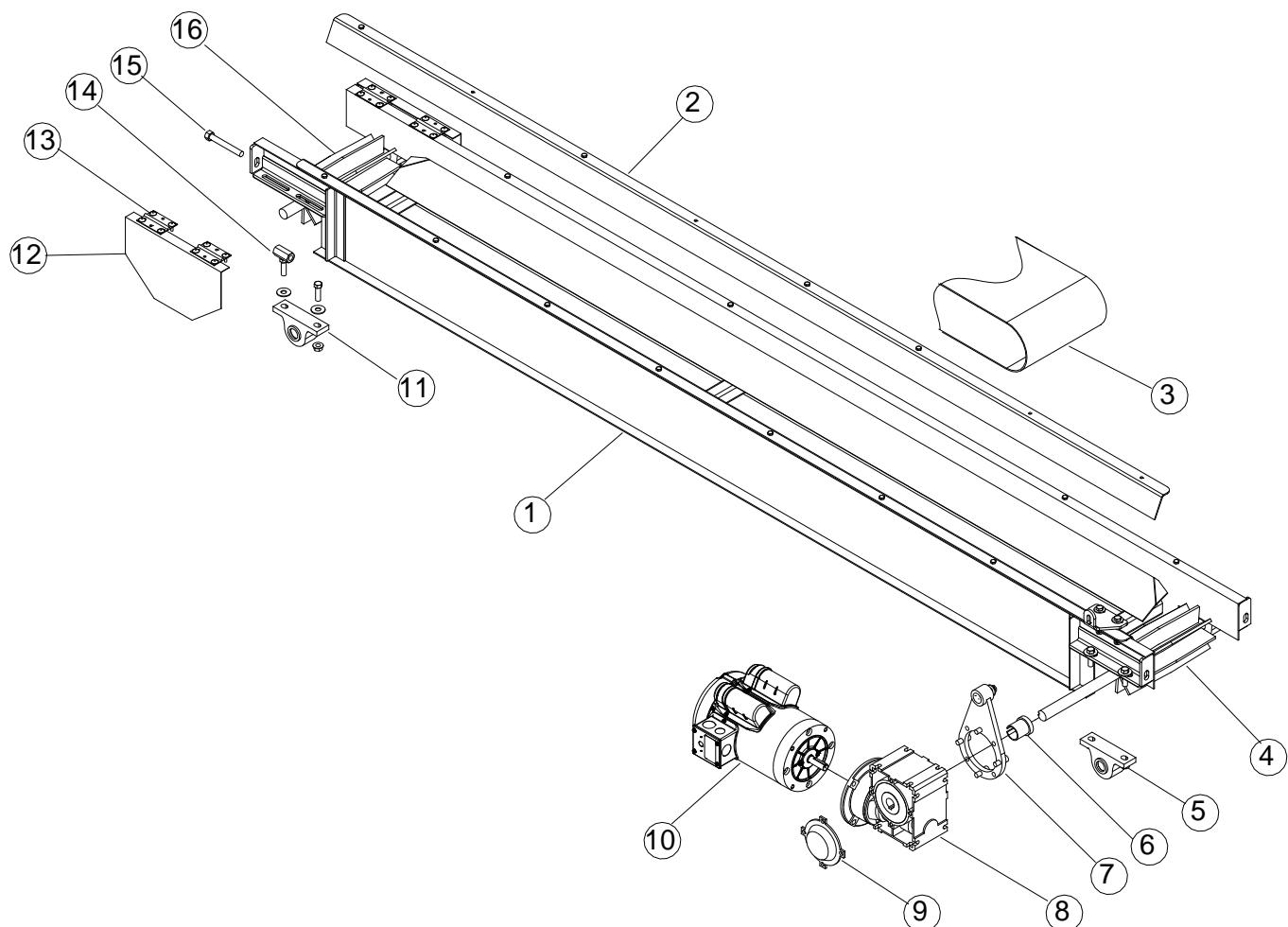
#458360.



Item	Part No.	Description
1	452450	Lower Cross Conveyor Weldment
2	452370	Shield- Dirt Conveyor Bolt-On
3	452421	Belt- 20" x 251 ½"
4	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
5	452264	Gearbox Support- Nord
6	94609	Cover- Gearbox
7	94627	Gearbox- 30:1
8	94608	Arm- Motor Torque
9	94606	Coupler- Reducer
10	452610	20" Drive Roller
11	452115	Bearing Tightener Bolt Weldment
12	20702	½" x 4" Threaded Rod

Item	Part No.	Description
13	94040	1 ¼" Pillow Block Assembly
14	94567	3x2 Hinge 5t990
15	94568	Conveyor Shield
16	452639	17 ¼" Roller Assembly
17	452441	Retainer Rod Weldment
18	452638	15 ¼" Roller Assembly
19	452443	Retainer Rod Weldment- 18 ¼"
20	452150	Weldment- Bolt Lock
21	452113	Bearing Tightener Weldment
22	95018	Bearing- 1" Pillow Block
23	20473	Nut, ½" Heavy Hex
24	452625	Weldment- 20" Drive Roller

10" Wide Cross Conveyor (200 Without Table) - #9
#452692

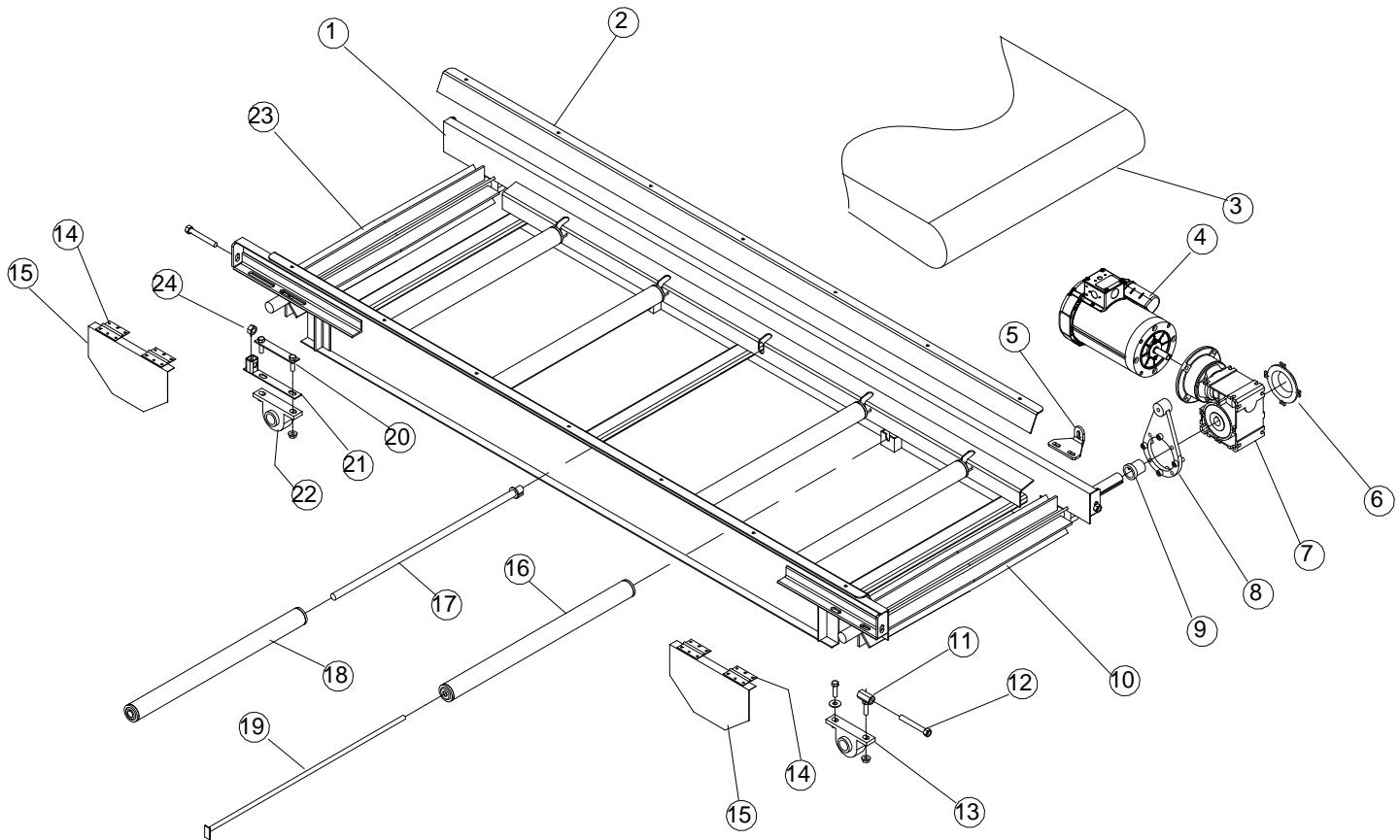


Item	Part No.	Description
1	452695	10" Wide Cross Conveyor Weldment
2	452372	Shield- Dirt Conveyor Bolt-On
3	452689	Belt- 10" x 220"
4	452670	10" Drive Roller
5	95018	Bearing- 1" Pillow Block
6	94606	Coupler- Reducer
7	94608	Arm- Motor Torque
8	94626	Gearbox- 20:1
9	94609	Cover- Gearbox

Item	Part No.	Description
10	94412	Motor- Electric 1½ HP 1 Phase
-	94417	Motor- Electric 1½ HP 3 Phase
11	95018	Bearing- 1" Pillow Block
12	94568	Conveyor Shield
13	94567	3x2 Hinge 5t990
14	452115	Bearing Tightener Bolt Weldment
15	20702	½" x 4" Threaded Rod
16	452675	Roller- 10" Idler

30" Cross Dirt Conveyor (200 With Table) #9

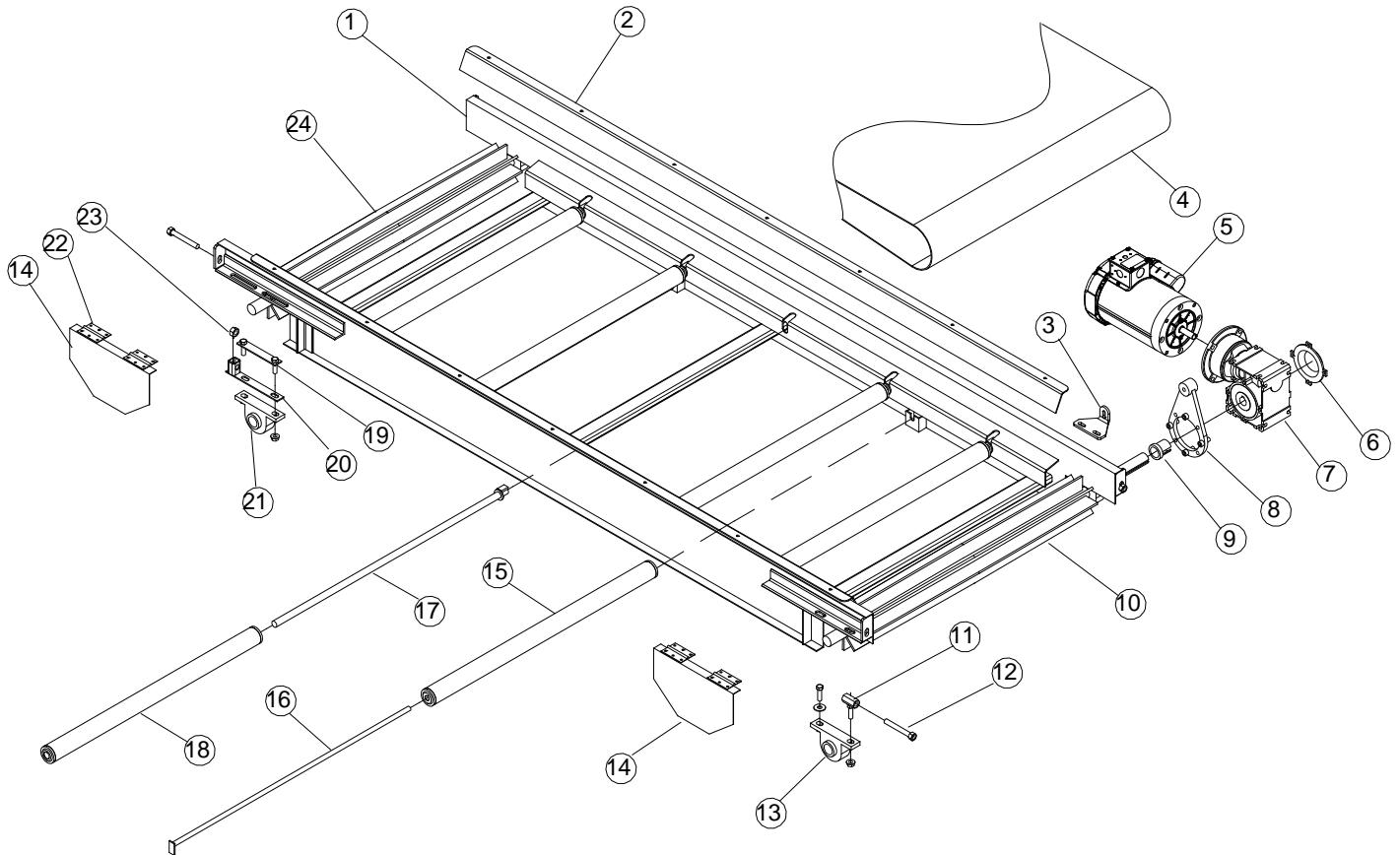
#458350



Item	Part No.	Description
1	452250	Weldment- Top Cross Conveyor
2	452374	Shield- Dirt Conveyor Bolt-On
3	452221	Belt- 30" x 187"
4	94412	Motor- Electric 1½ HP 1 Phase
-	94417	Motor- Electric 1½ HP 3 Phase
5	452264	Gearbox Support- Nord
6	94609	Cover- Gearbox
7	94626	Gearbox- 20:1
8	94608	Arm- Motor Torque
9	94606	Coupler- Reducer
10	452600	30" Drive Roller
11	452115	Bearing Tightener Bolt Weldment
12	20702	½" x 4" Threaded Rod

Item	Part No.	Description
13	94040	1 ¼" Pillow Block Assembly
14	94567	3x2 Hinge 5t990
15	94568	Conveyor Shield
16	452641	27 ¼" Roller Assemby
17	452787	Retainer Rod Weldment- 30"
18	452642	25 ¼" Roller Assemby
19	452431	Retainer Rod Weldment- 29 ¾"
20	452145	Bolt Lock Weldment- 4 ¾"
21	452113	Bearing Tightener Weldment
22	94040	1 ¼" Pillow Block Assembly
23	452616	Idle Roller- 30"
24	20473	Nut, ½" Heavy Hex

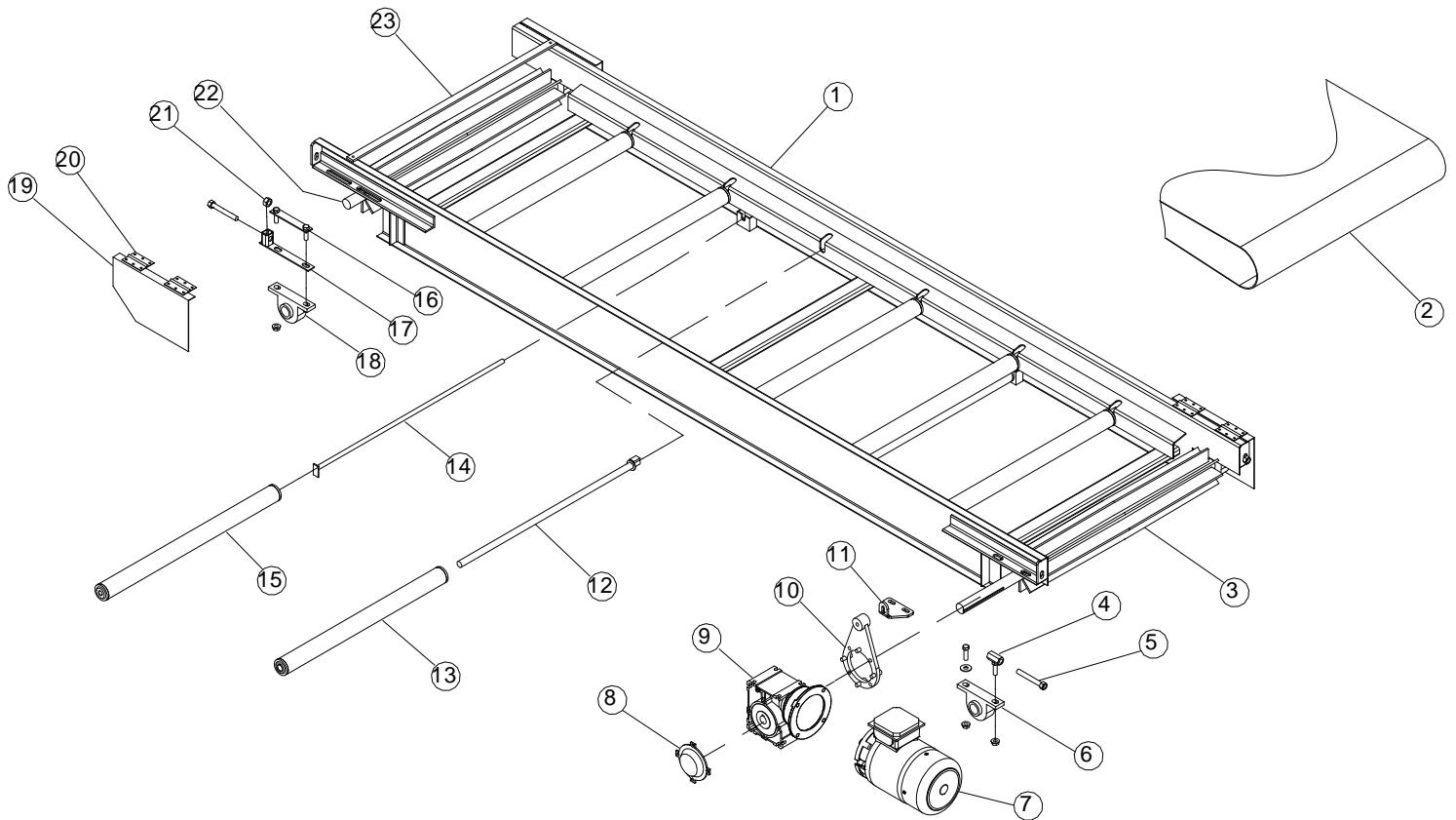
36" Cross Dirt Conveyor (200 With Pegbelt) #9
#459370



Item	Part No.	Description
1	459350	Weldment- Top Cross Conveyor
2	452374	Shield- Dirt Conveyor Bolt-On
3	452264	Gearbox Support- Nord
4	459385	Belt- 36" x 187"
5	94412	Motor- Electric 1½ HP 1 Phase
-	94417	Motor- Electric 1½ HP 3 Phase
6	94609	Cover- Gearbox
7	94626	Gearbox- 20:1
8	94608	Arm- Motor Torque
9	94606	Coupler- Reducer
10	459360	36" Drive Roller
11	452115	Bearing Tightener Bolt Weldment
12	20702	½" x 4" Threaded Rod

Item	Part No.	Description
13	94040	1 ¼" Pillow Block Assembly
14	94568	Conveyor Shield
15	459380	34" Roller Assembly
16	459375	Retainer Rod Weldment- 35 7/8"
17	452772	Weldment- Retainer Rod- 35"
18	452770	31 ¾" Roller Assembly
19	452145	Bolt Lock Weldment- 4 ¾"
20	452113	Bearing Tightener Weldment
21	94040	1 ¼" Pillow Block Assembly
22	94567	3x2 Hinge 5t990
23	20473	Nut, ½" Heavy Hex
24	459355	Idle Roller- 36"

30" Top Cross Potato Conveyor (240) - #4
#460500

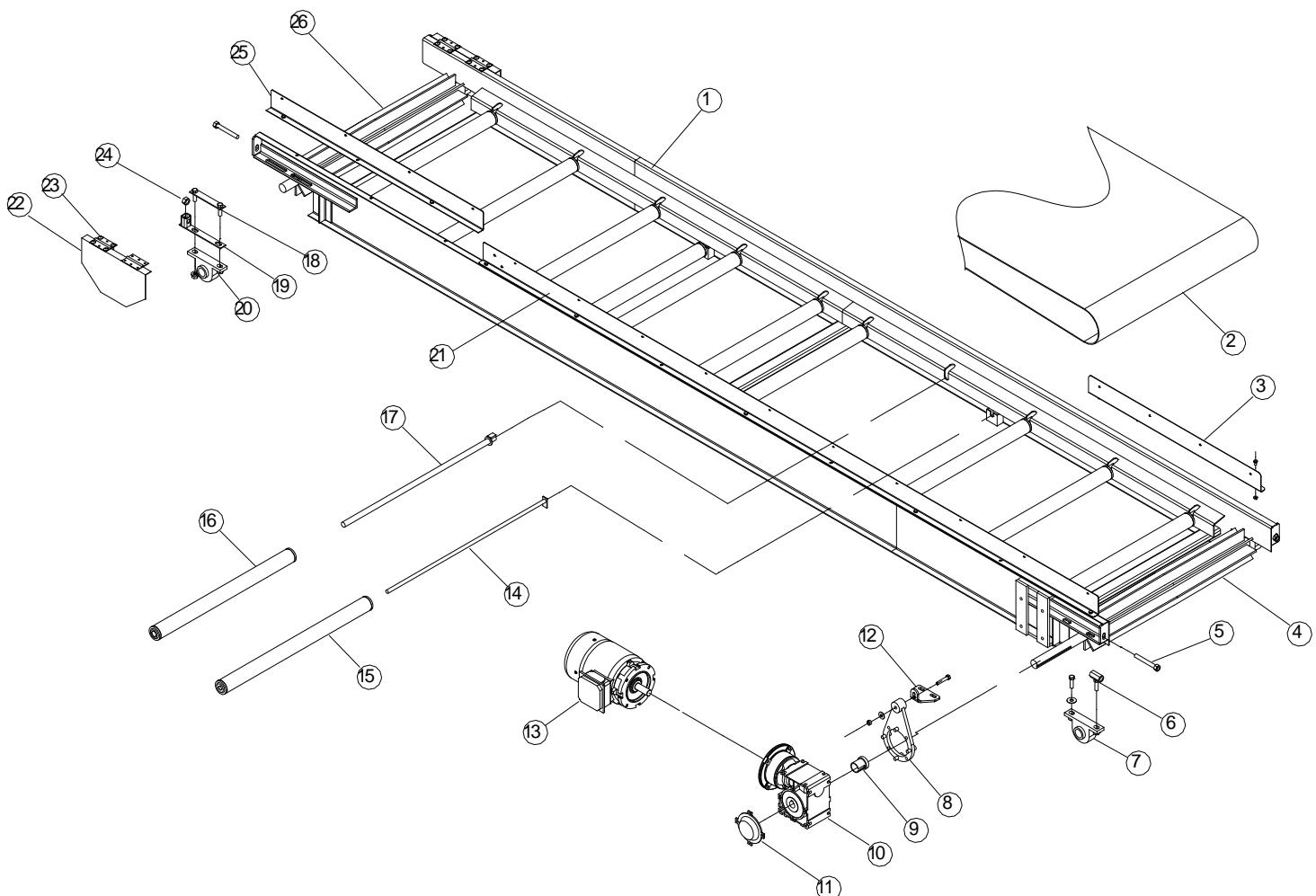


Item	Part No.	Description
1	460510	Lower Cross Conveyor Weldment
2	460501	Belt- 30" x 225"
3	452600	30" Drive Roller
4	452115	Bearing Tightener Bolt Weldment
5	20702	½" x 4" Threaded Rod
6	94040	1 ¼" Pillow Block Assembly
7	94411	Motor- 1 HP 1 Phase
-	94416	Motor- 1 HP 3 Phase
8	94609	Cover- Gearbox
9	94603	Gearbox- 15:1
10	94608	Arm- Motor Torque
11	452264	Gearbox Support- Nord

Item	Part No.	Description
12	452787	Retainer Rod Weldment 30"
13	452642	25 ¼" Roller Assembly
14	452431	Retainer Rod Weldment 29 ¾"
15	452641	27 ¼" Roller Assembly
16	452145	Bolt Lock Weldment- 4 ¾"
17	452113	Bearing Tightener Weldment
18	94040	1 ¼" Pillow Block Assembly
19	452965	Conveyor Shield Left
20	94567	3x2 Hinge 5t990
21	20473	Nut, ½" Heavy Hex
22	452616	Idle Roller- 30"
23	452225	Support- Top Cross Flap

30" Lower Cross Potato Conveyor (240) - #5

#460525



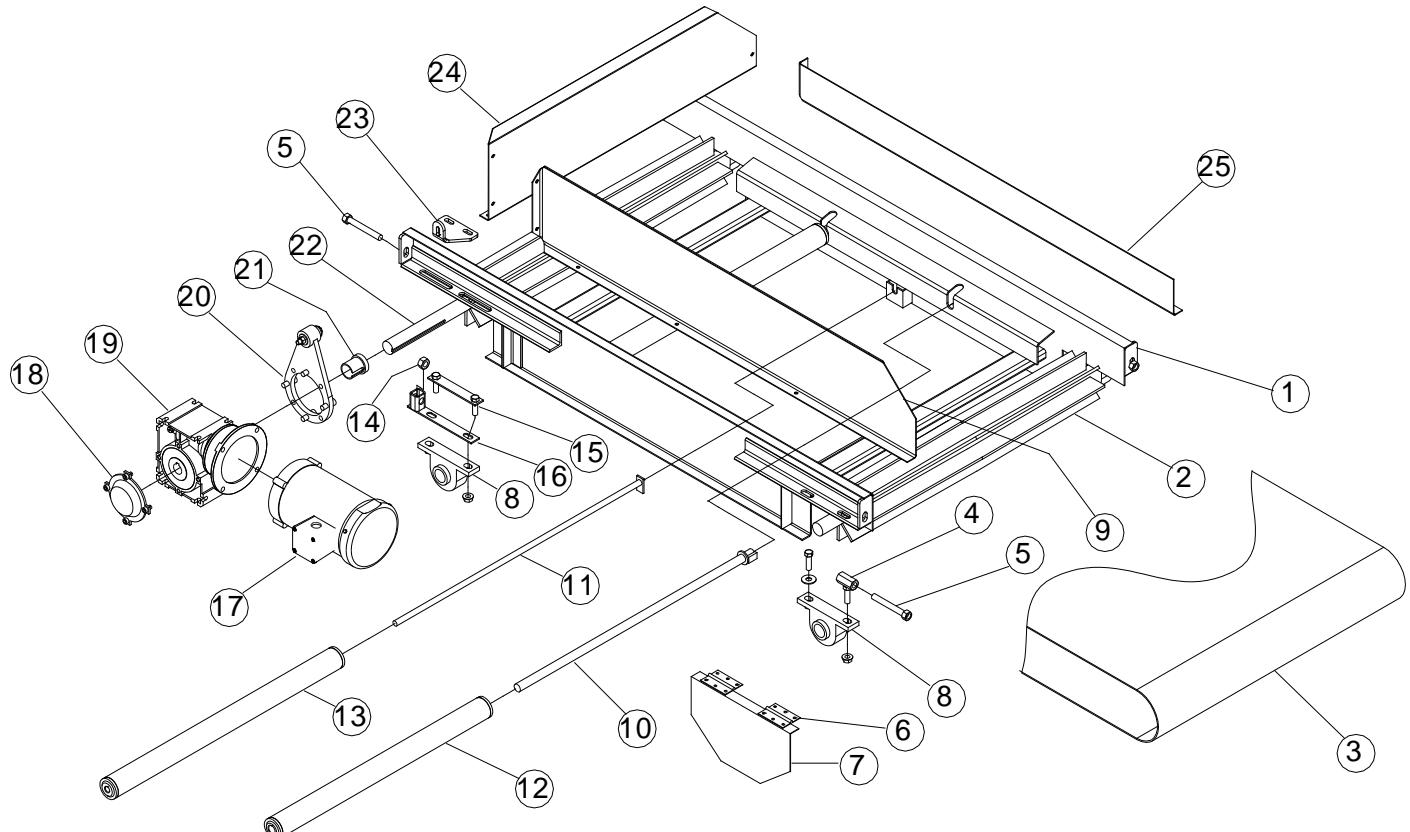
Item	Part No.	Description
1	460535	Weldment- Lower Cross Conveyor
2	460527	Belt- 30" x 312 1/2"
3	452593	Side Panel 32 1/2"
4	452600	30" Drive Roller
5	20702	1/2" x 4" Threaded Rod
6	452115	Bearing Tightener Bolt Weldment
7	94040	1 1/4" Pillow Block Assembly
8	94608	Arm- Motor Torque
9	94606	Coupler- Reducer
10	94603	Gearbox- 15:1
11	94609	Cover- Gearbox
12	452264	Gearbox Support- Nord
13	94413	Motor- Electric 2 HP 1 Phase
-	94418	Motor- Electric 2 HP 3 Phase

Item	Part No.	Description
14	452431	Retainer Rod Weldment- 29 3/4"
15	452641	27 1/4" Roller Assembly
16	452642	25 1/4" Roller Assembly
17	452787	Retainer Rod Weldment- 28 1/2"
18	452145	Bolt Lock Weldment- 4 3/4"
19	452113	Bearing Tightener Weldment
20	94040	1 1/4" Pillow Block Assembly
21	452586	Extension- Conveyor Side
22	94568	Conveyor Shield
23	94567	3x2 Hinge 5t990
24	20473	Nut, 1/2" Heavy Hex
25	460526	Shield- Lower Cross Splash
26	452616	Idle Roller- 30"

30" Side Potato Conveyor (240) - #6

#452320 – Left Side Delivery

#455605 – Right Side Delivery

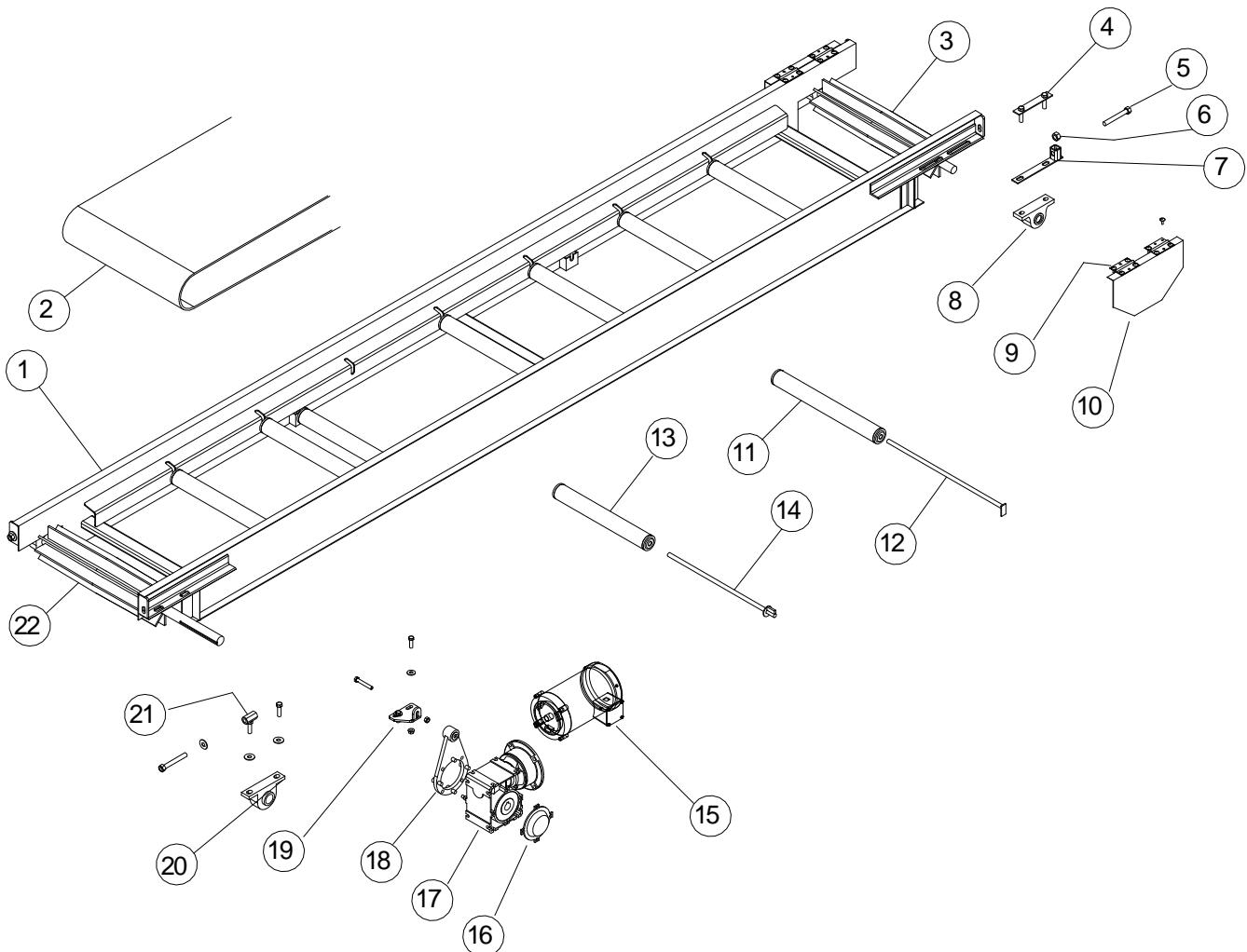


Item	Part No.	Description
1	452350	Side Conveyor Weldment- 200
2	452616	Idle Roller- 30"
3	452321	Belt- 30" x 103"
4	452115	Bearing Tightener Bolt Weldment
5	20702	½" x 4" Threaded Rod
6	94567	3x2 Hinge 5t990
7	94568	Conveyor Shield
8	94040	1 ¼" Pillow Block Assembly
9	452360	Side Conveyor Splash Shield- Outside
9 - RH	452357	Right Side Delivery Shield- Outside
10	452787	Retainer Rod Weld- 30"
11	452431	Retainer Rod Weldment- 29 ¾"
12	452642	25 ¼" Roller Assembly
13	452641	27 ¼" Roller Assembly
14	20473	Nut, ½" Heavy Hex

Item	Part No.	Description
15	452145	Bolt Lock Weldment- 4 ¾"
16	452113	Bearing Tightener Weldment
17	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
18	94609	Cover- Gearbox
19	94626	Gearbox- 15:1
20	94608	Arm- Motor Torque
21	94606	Coupler- Reducer
22	452600	30" Drive Roller
23	452264	Gearbox Support- Nord
24	452364	Side Conveyor Splash Shield- Back
24 - RH	452358	Right Side Delivery Shield- Back
25	452361	Side Conveyor Splash Shield- Inside
25 - RH	452359	Right Side Delivery Shield- Inside

20" Lower Dirt Conveyor (240) - #7

#460545

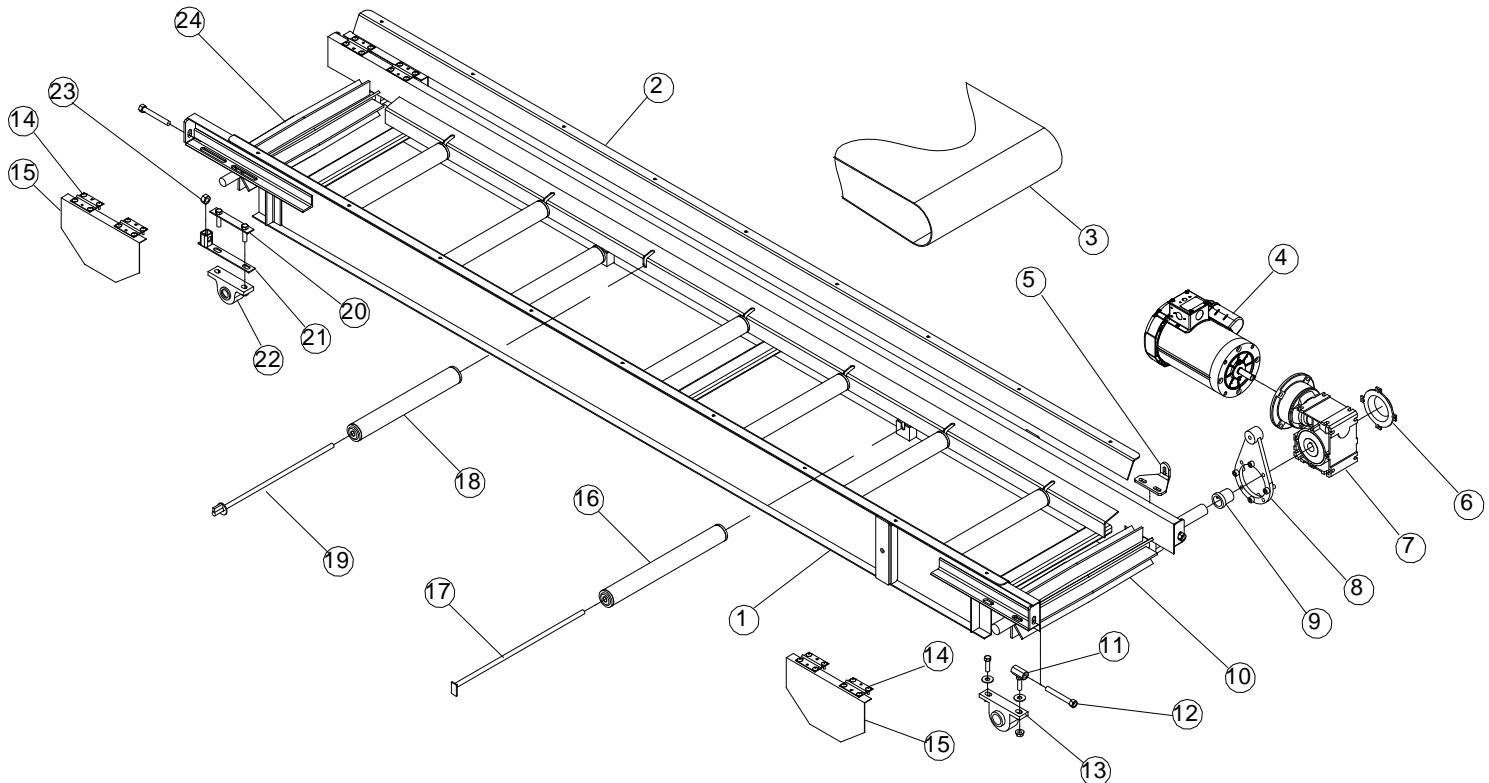


Item	Part No.	Description
1	460555	Lower Dirt Conveyor Weldment
2	460546	Belt- 20" x 280 1/2"
3	452625	Weldment- 20" Idler Roller
4	452150	Weldment- Bolt Lock
5	20702	1/2" x 4" Threaded Rod
6	20473	Nut, 1/2" Heavy Hex
7	452113	Bearing Tightener Weldment
8	95018	Bearing- 1" Pillow Block
9	94567	3x2 Hinge 5t990
10	94568	Conveyor Shield
11	452639	17 1/4" Roller Assembly
12	452441	Retainer Rod Weldment- 19 7/8"

Item	Part No.	Description
13	452638	15 1/4" Roller Assembly
14	452443	Retainer Rod Weldment- 18 1/4"
15	94411	Motor- 1 HP 1 Phase
-	94416	Motor- 1 HP 3 Phase
16	94609	Cover- Gearbox
17	94627	Gearbox- 30:1
18	94608	Arm- Motor Torque
19	452264	Gearbox Support- Nord
20	94040	1 1/4" Pillow Block Assembly
21	452115	Bearing Tightener Bolt Weldment
22	452610	20" Drive Roller

20" Side Dirt Conveyor (240 With Table) - #8

#458360

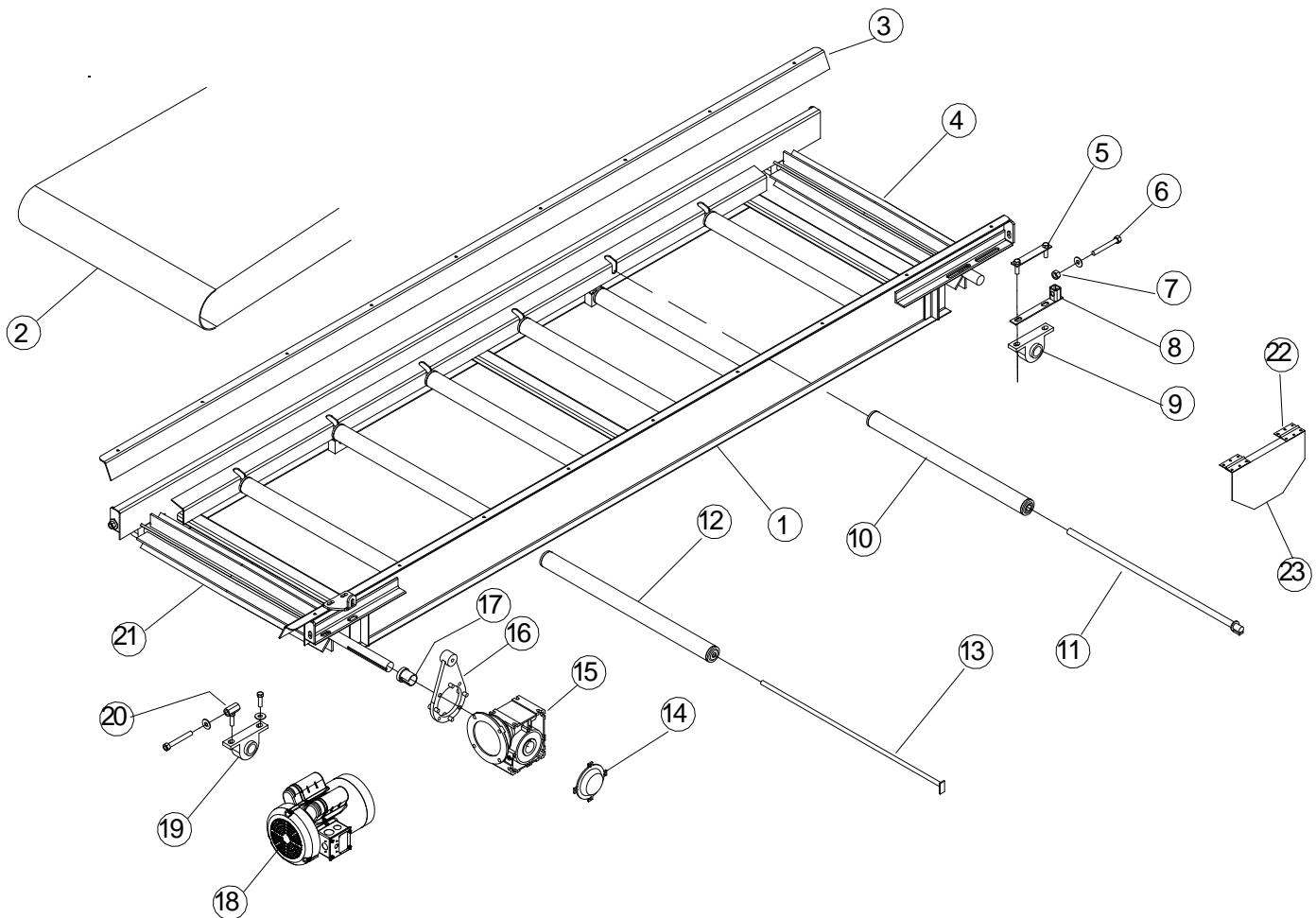


Item	Part No.	Description
1	452450	Lower Cross Conveyor Weldment
2	452370	Shield- Dirt Conveyor Bolt-On
3	452421	Belt- 20" x 251 ½"
4	94411	Motor- Electric 1 HP 1 Phase
-	94416	Motor- Electric 1 HP 3 Phase
5	452264	Gearbox Support- Nord
6	94609	Cover- Gearbox
7	94626	Gearbox- 20:1
8	94608	Arm- Motor Torque
9	94606	Coupler- Reducer
10	452610	20" Drive Roller
11	452115	Bearing Tightener Bolt Weldment
12	20702	½" x 4" Threaded Rod

Item	Part No.	Description
13	94040	1 ¼" Pillow Block Assembly
14	94567	3x2 Hinge 5t990
15	94568	Conveyor Shield
16	452639	17 ¼" Roller Assembly
17	452441	Retainer Rod Weldment
18	452638	15 ¼" Roller Assembly
19	452443	Retainer Rod Weldment- 18 ¼"
20	452150	Weldment- Bolt Lock
21	452113	Bearing Tightener Weldment
22	95018	Bearing- 1" Pillow Block
23	20473	Nut, ½" Heavy Hex
24	452625	Weldment- 20" Drive Roller

30" Cross Dirt Conveyor (240 With Table) - #9

#460515

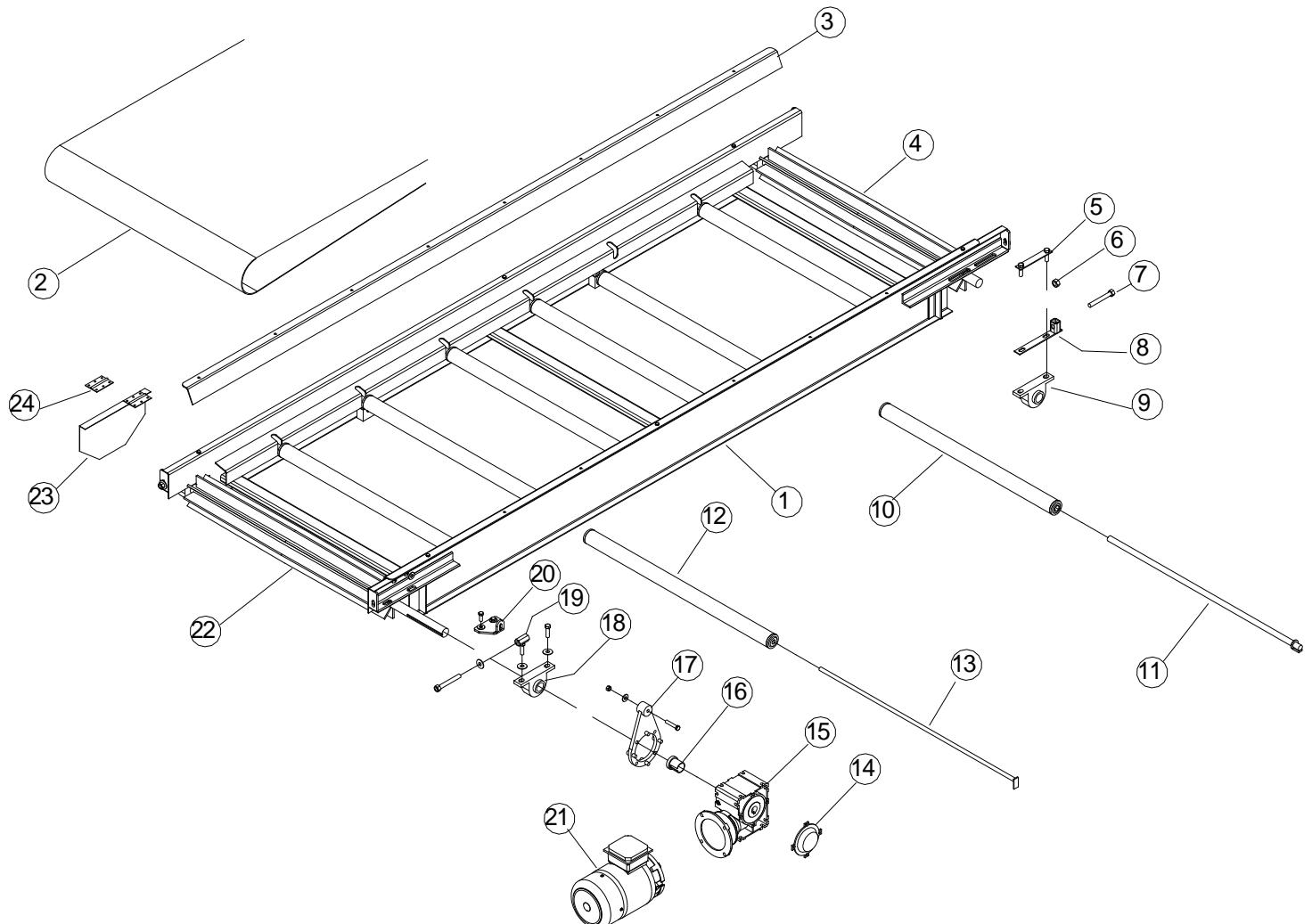


Item	Part No.	Description
1	460510	Lower Cross Conveyor Weldment
2	460501	Belt- 30" x 225"
3	452458	Shield- Drive Conveyor Bolt-On
4	452616	Idle Roller- 30"
5	452145	Bolt Lock Weldment- 4 3/4"
6	20702	1/2" x 4" Threaded Rod
7	20473	Nut, 1/2" Heavy Hex
8	452113	Bearing Tightener Weldment
9	94040	1 1/4" Pillow Block Assembly
10	452642	25 1/4" Roller Assembly
11	452787	Retainer Rod Weldment- 28 1/2"
12	452641	27 1/4" Roller Assembly

Item	Part No.	Description
13	452431	Retainer Rod Weldment- 29 3/4"
14	94609	Cover- Gearbox
15	94626	Gearbox- 20:1
16	94608	Arm- Motor Torque
17	94606	Coupler- Reducer
18	94412	Motor- Electric 1 1/2 HP 1 Phase
-	94417	Motor- Electric 1 1/2 HP 3 Phase
19	94040	1 1/4" Pillow Block Assembly
20	452115	Bearing Tightener Bolt Weldment
21	452600	30" Drive Roller
22	94567	3x2 Hinge 5t990
23	94568	Conveyor Shield

36" Cross Dirt Conveyor (240 With Pegbelt) - #9

#459415



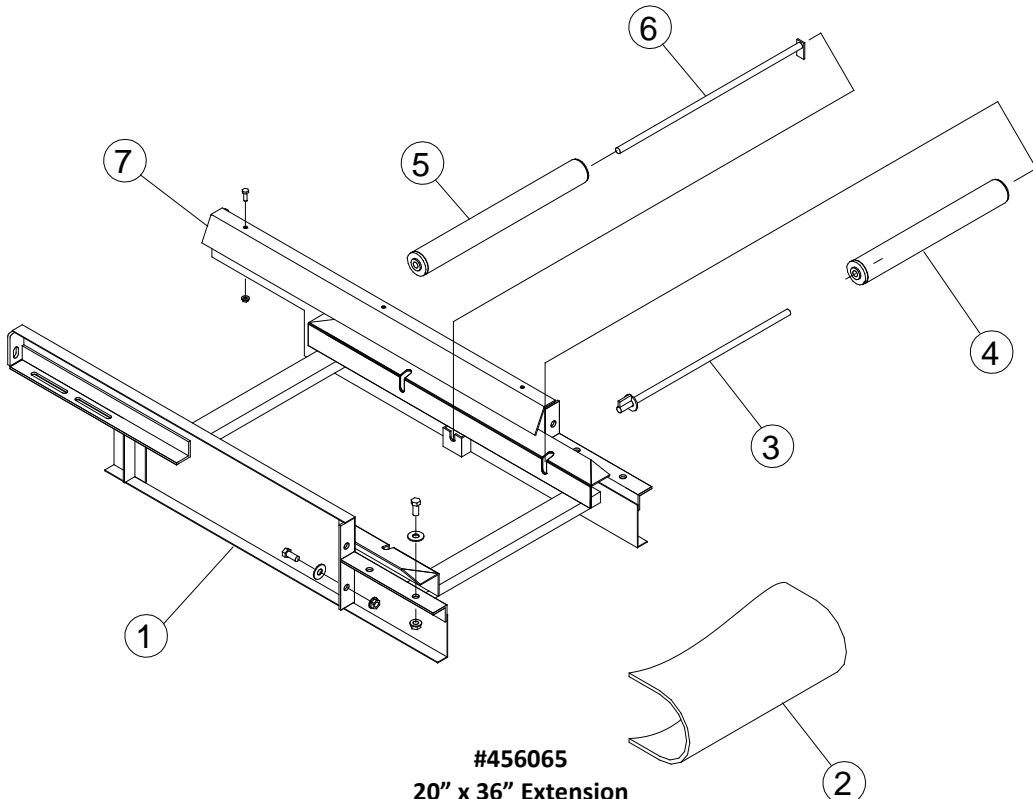
Item	Part No.	Description
1	459410	Lower Cross Conveyor Weldment
2	459414	Belt- 36" x 225"
3	452371	Shield- Dirt Conveyor Bolt-On
4	459355	Idle Roller- 36"
5	452145	Bolt Lock Weldment- 4 $\frac{3}{4}$ "
6	20473	Nut, $\frac{1}{2}$ " Heavy Hex
7	20702	$\frac{1}{2}$ " x 4" Threaded Rod
8	452113	Bearing Tightener Weldment
9	94040	1 $\frac{1}{4}$ " Pillow Block Assembly
10	452770	2" Elevator Roller Assembly- 31 $\frac{3}{4}$ "
11	452772	Weldment- Retainer Rod- 35"
12	459380	33 $\frac{1}{4}$ " Roller Assembly
13	459375	Retainer Rod Weldment- 35 $\frac{3}{4}$ "

Item	Part No.	Description
14	94609	Cover- Gearbox
15	94626	Gearbox- 20:1
16	94606	Coupler- Reducer
17	94608	Arm- Motor Torque
18	94040	1 $\frac{1}{4}$ " Pillow Block Assembly
19	452115	Bearing Tightener Bolt Weldment
20	452264	Gearbox Support- Nord
21	94412	Motor- Electric 1 $\frac{1}{2}$ HP 1 Phase
-	94417	Motor- Electric 1 $\frac{1}{2}$ HP 3 Phase
22	459360	36" Drive Roller
23	94568	Conveyor Shield
24	94567	3x2 Hinge 5t990

Conveyor Extensions

#456065 – 20" x 36" Extension

#456060 – 20" x 18" Extension



Item	Part No.	Description
1	452470	20" X 36" Conveyor Extension
2	456074	20" x 72" Long Laced Belt
3	452443	Retainer Rod Weldment- 18 1/4"
4	452638	15 1/8" Roller Assembly
5	452639	17 1/4" Roller Assembly
6	452441	Retainer Rod- 19 3/4"
7	452377	Dirt- Side Protector- 36"

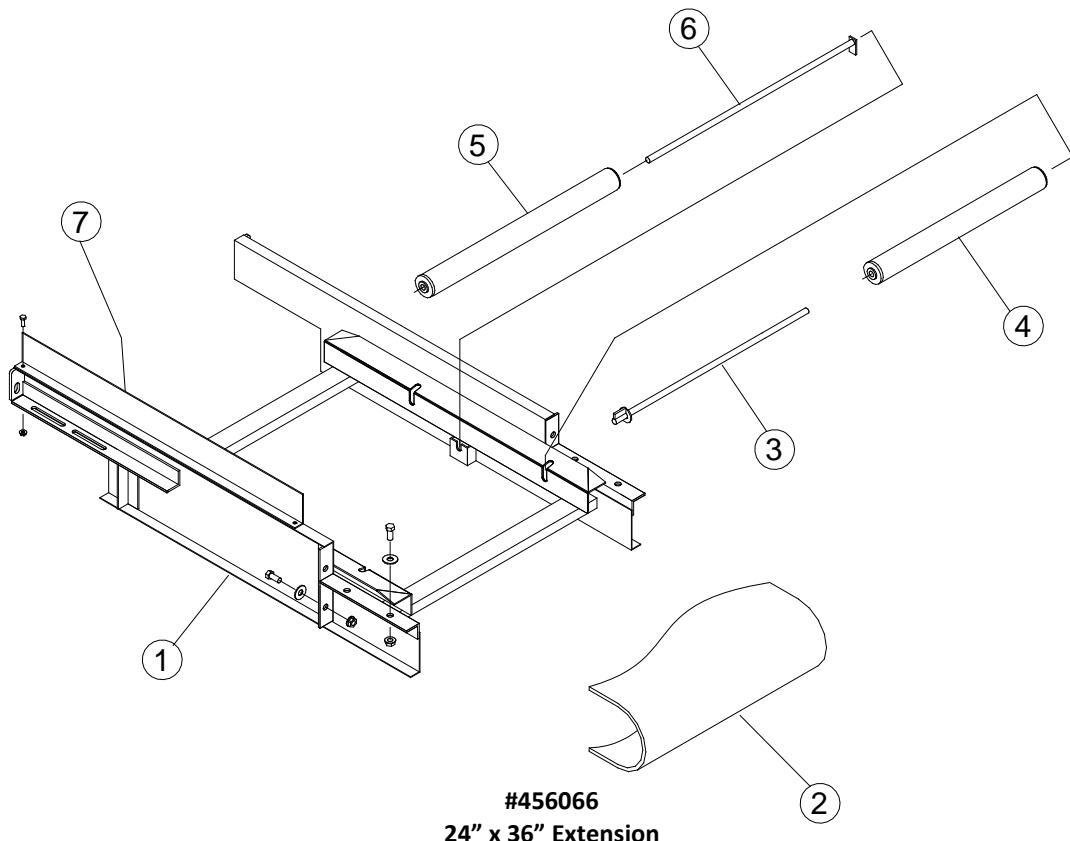
#456060
20" x 18" Extension

Item	Part No.	Description
1	452480	20" X 18" Conveyor Extension
2	456071	20" x 36" Long Laced Belt
3	452443	Retainer Rod Weldment- 18 1/4"
4	452638	15 1/8" Roller Assembly
5	452639	17 1/4" Roller Assembly
6	452441	Retainer Rod- 19 3/4"
7	452479	Dirt- Side Protector- 18"

Conveyor Extensions

456066 – 24" x 36" Conveyor Extension

456067 – 30" x 36" Conveyor Extension



Item	Part No.	Description
1	452460	Weldment- 24" x 36" Conveyor Extension
2	456075	Belt- 24" x 72"
3	452439	Retainer Rod Weldment- 22 1/4"
4	452637	19 1/8" Roller Assembly
5	452640	21-1/4" Roller Assembly
6	452437	Retainer Rod Weldment- 23 3/4"
7	452593	Lower Cross Shield 32 1/2"

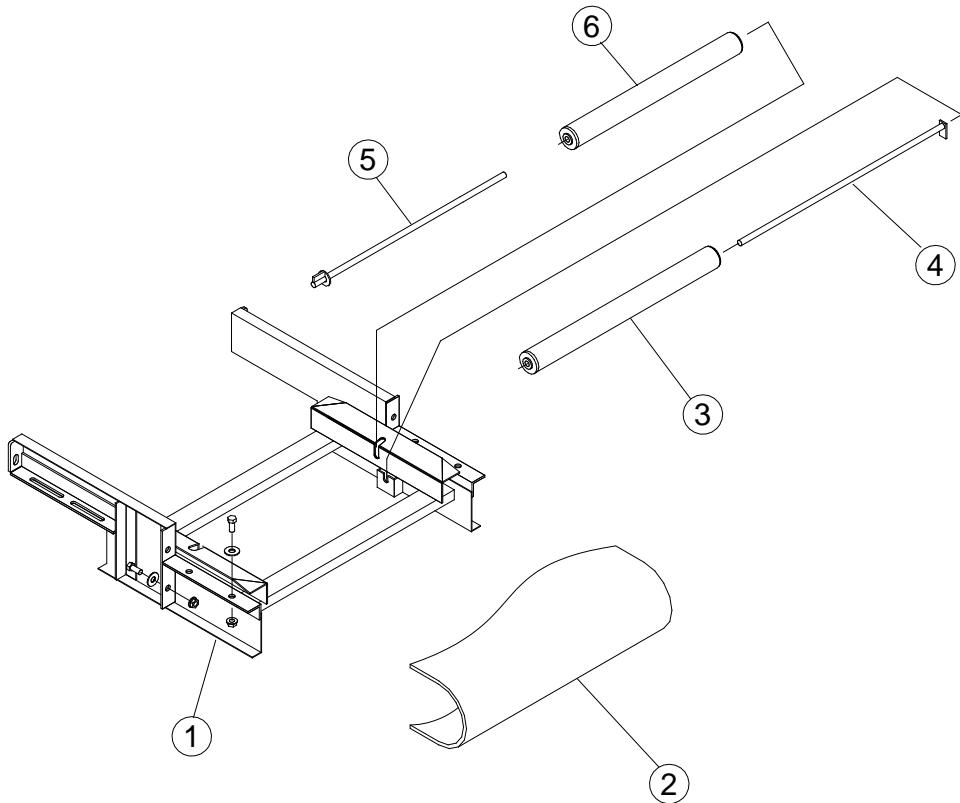
#456067
30" x 36" Extension

Item	Part No.	Description
1	452475	Weldment- 30" x 36" Conveyor Extension
2	456076	Belt- 30" x 72"
3	452787	Retainer Rod Weldment 28-1/4"
4	452642	25-1/4" Roller Assembly
5	452641	27-1/4" Roller Assembly
6	452431	Retainer Rod Weldment 29 - 3/4"
7	452593	Lower Cross Shield 32 1/2"

Conveyor Extensions

456061 – 24" x 18" Conveyor Extension

456062 – 30" x 18" Conveyor Extension



#456061

24" X 18" Conveyor Extension

Item	Part No.	Description
1	452485	Weldment- 24" x 18" Conveyor Extension
2	456072	Belt- 24" x 36"
3	452640	21-1/4" Roller Assembly
4	452437	Retainer Rod Weldment- 23 3/4"
5	452439	Retainer Rod Weldment- 22 1/4"
6	452637	19 1/8" Roller Assembly

#456062

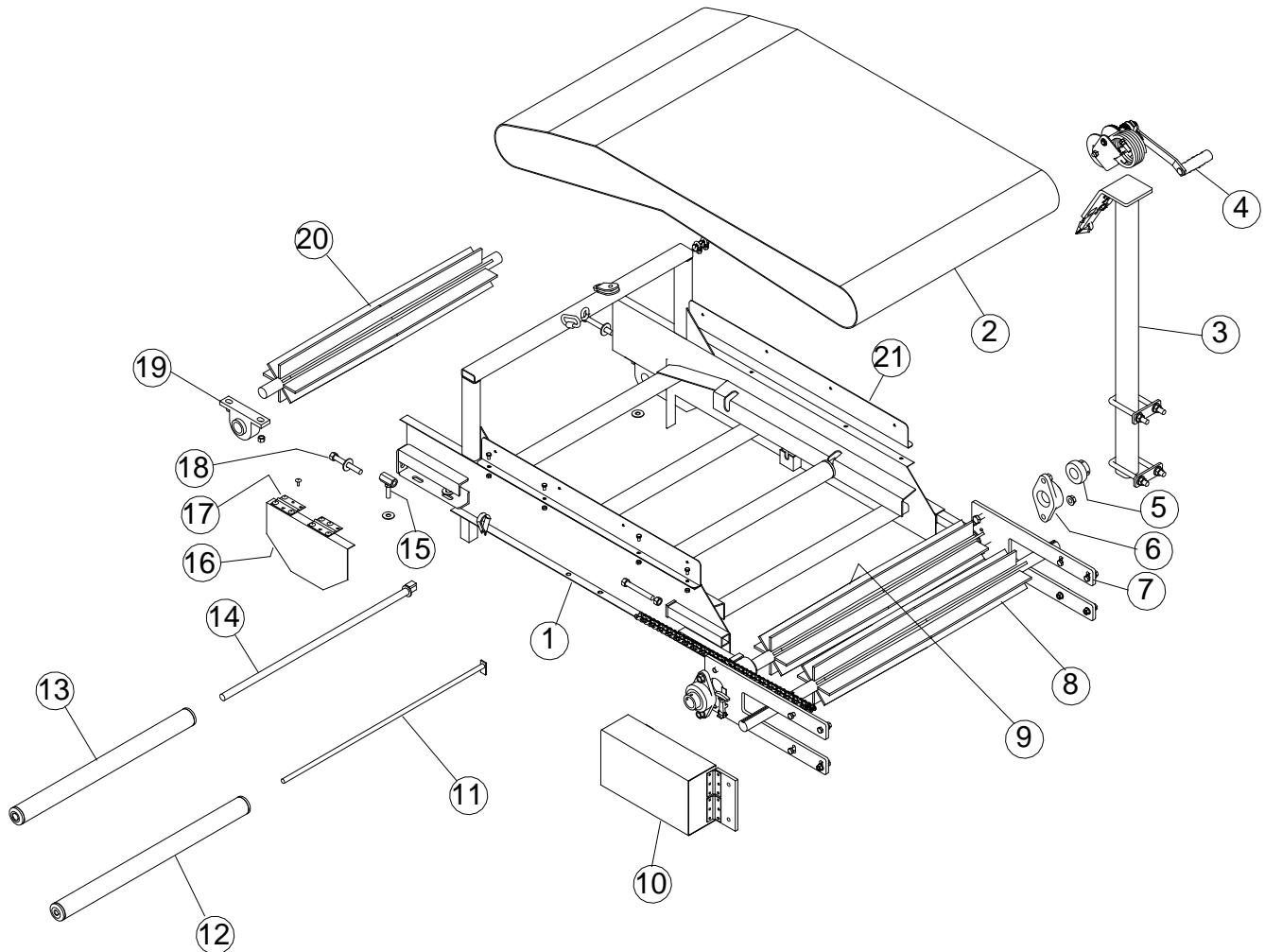
30" x 18" Conveyor Extension

Item	Part No.	Description
1	452490	Weldment- 30" x 18" Conveyor Extension
2	456073	Belt- 30" x 36"
3	452642	26" Roller Assembly
4	452431	Retainer Rod Weldment- 29 3/4"
5	452787	Retainer Rod Weldment- 28 1/4"
6	452641	28" Roller Assembly

Folding Dogleg Conveyor (Butt Style)

#451340 – Left Side Delivery

#451341 – Right Side Delivery



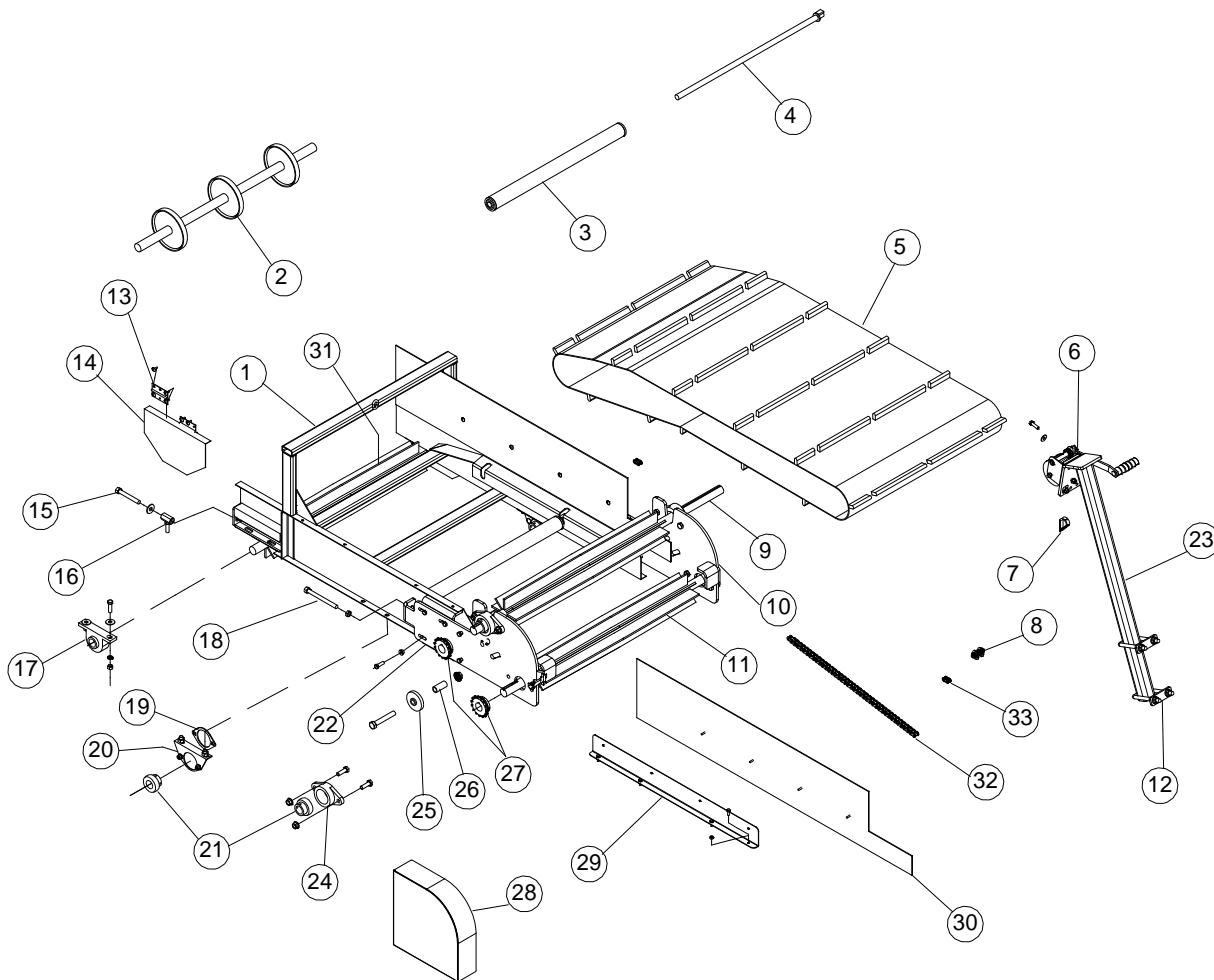
Item	Part No.	Description
1	451348	Weldment- 48" Folding Dogleg Conv.
2	451356	Belt- 30" x 114"
3	431498	Weldment- 240" Winch Mount
4	94575	Hand Winch 900 LBS DL900A
5	82041	1 1/4" Ball Bearing
6	82203	2 Bolt Flange House 5663-062mm
7	451430	Folding Conveyor Bearing Plate
8	451455	30" Drive Roller- Double Key
9	451450	30" Drive Roller- Single Key
10	451475	Folding Conveyor Shield Weldment
11	452431	Retainer Rod Weldment- 29 3/4"

Item	Part No.	Description
12	452641	27 1/4" Roller Assembly
13	452642	25 1/4" Roller Assembly
14	452787	Retainer Rod Weldment- 28 1/2"
15	452115	Bearing Tightener Bolt Weldment
16	94568	Conveyor Shield
17	94567	3x2 Hinge 5t990
18	20702	1/2" x 4" Threaded Rod
19	94040	1 1/4" Pillow Block Assembly
20	452616	Idle Roller- 30"
NS	96046 (x1.5)	Drive Chain - #50 1 1/2'
NS	95030	Connector Link - #50
NS	96099	Half Link - #50

Folding Conveyor Extension (Fold Under)

#451350 – Left Side Delivery

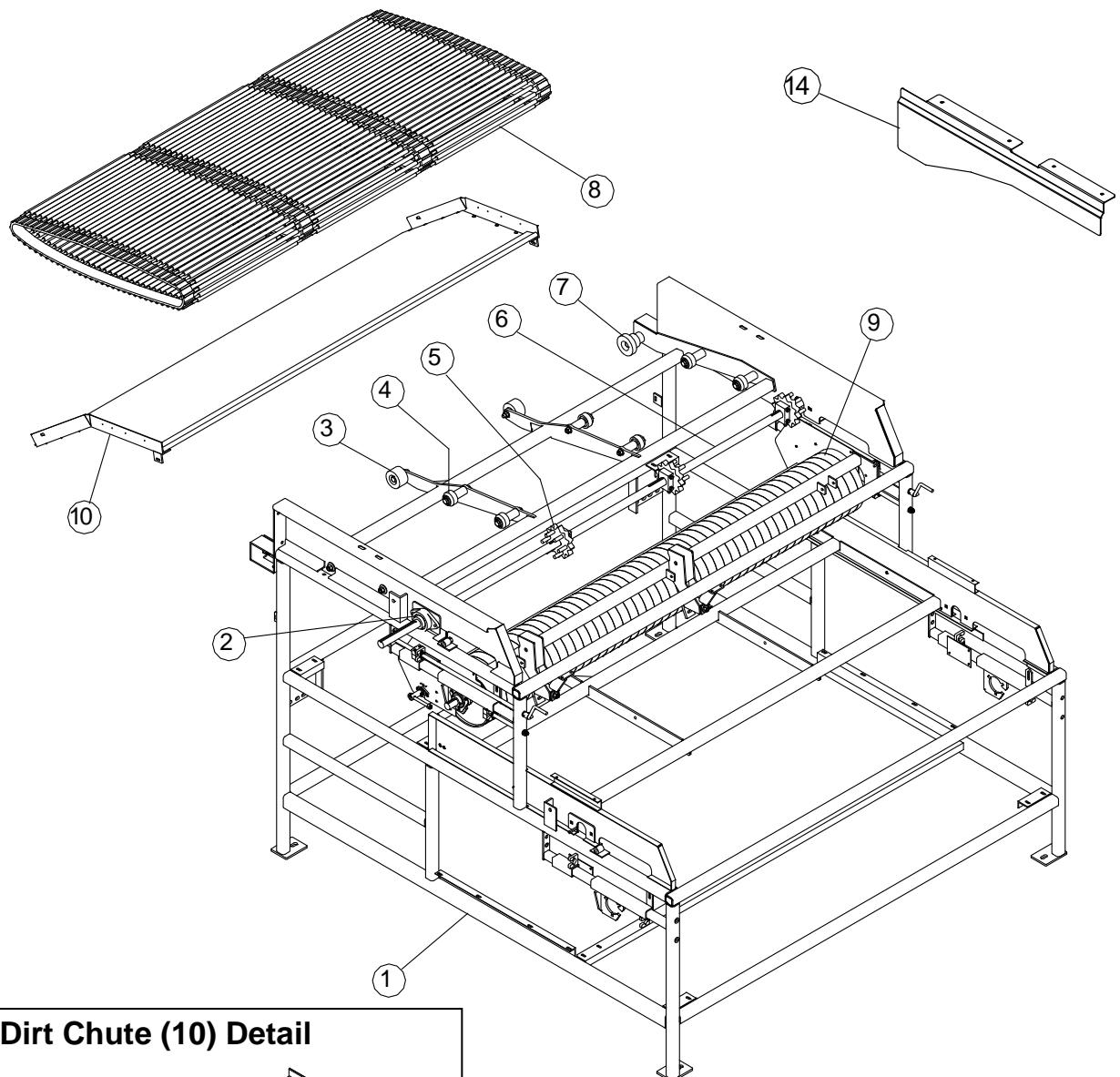
#451352 – Right Side Delivery



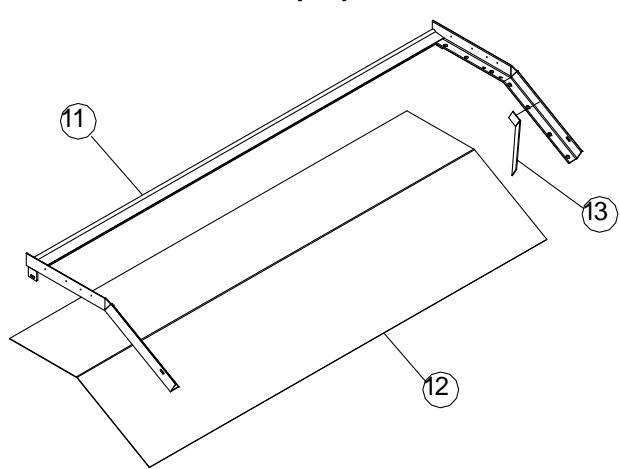
Item	Part No.	Description
1	451349	Folding Conveyor Frame
2	457400	Carryback Roller, 30" Conv.
3	452642	Conveyor Roller, 30" Conv.
4	452787	Retainer Rod, 30" Conv.
5	451358	Belt, 30" x 121"
6	94575	Winch
7	21309	Thimble – 3/16"
8	21301	Clamp – 3/16" Cable
9	451458	Drive Roller, Dual
10	451439	Conveyor Mount, RH
11	451450	Drive Roller
12	431633	Strap Winch Mount
13	94567	Hinge
14	94568	Shield
15	20702	Adjustment Bolt
16	452115	Conveyor Take-Up
17	94040	Bearing, 1-1/4"

Item	Part No.	Description
18	20703	Hinge Adjustment Bolt
19	94030	Bearing Plate, 1 1/4" Stamped
20	94031	Bearing Flange, 1 1/4"
21	82041	Bearing, 1 1/4"
22	451433	Conveyor Mount, LH
23	431498	Winch Mount
24	82203	Bearing, 1 1/4"
25	96022	Idler Sprocket, 5/8" x 5015
26	402207	Idler Spacer
27	81153	Sprocket, 1 1/4" x 5015
28	451445	Shield
29	452593	Splash Shield
30	451466	Rubber- Folding Conveyor
31	452616	Idler Roller
32	96046 (x1.5)	Roller Chain #50
33	95030	Connector Link #50

Clod Hopper Primary Stage



Dirt Chute (10) Detail

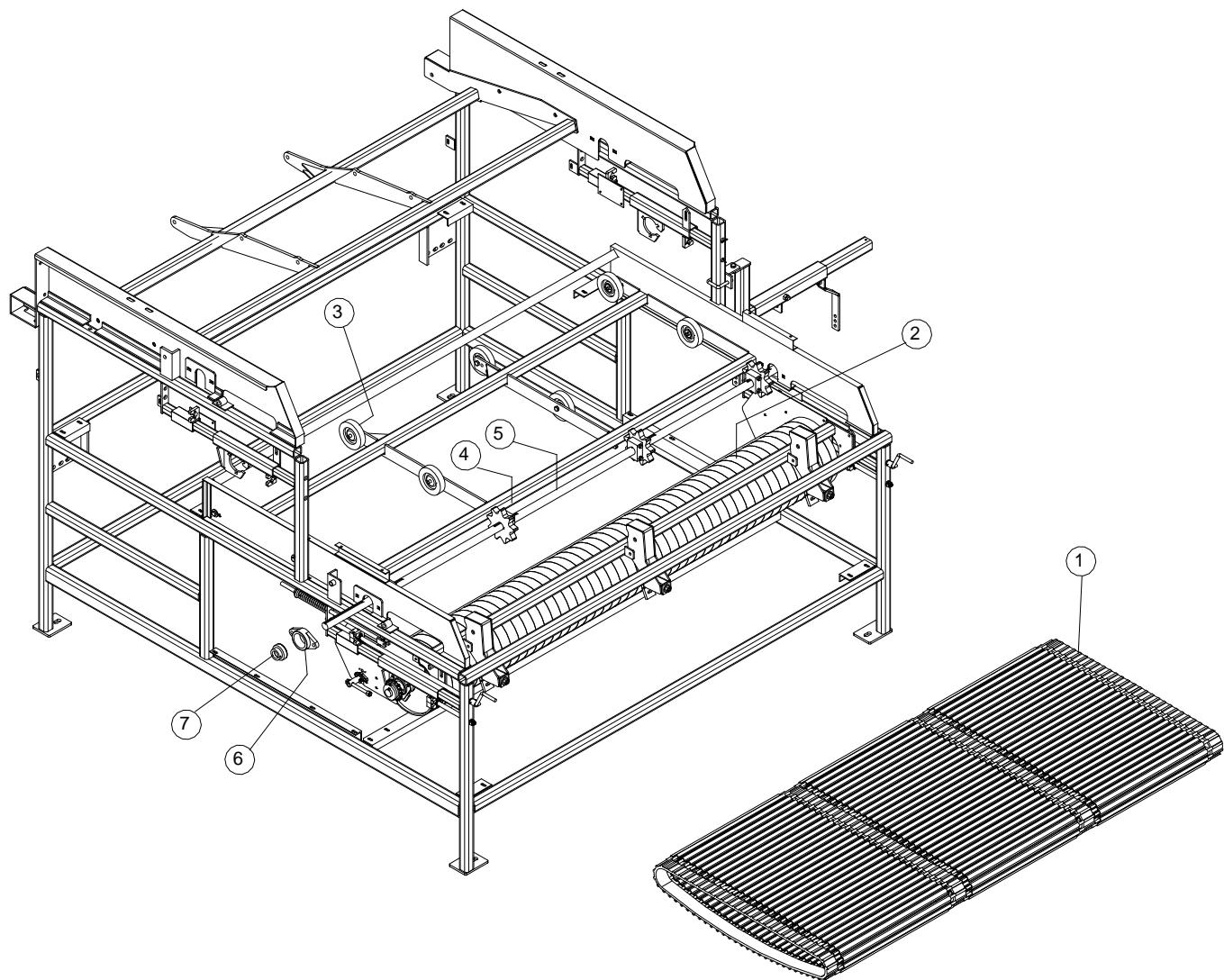


Clod Hopper Primary Stage

Item	Part No.	Description
1	460400	Main Frame Weldment- 240
-	450020	Main Frame Weldment- 200
-	460961	Main Frame Weldment- 160
-	450765	Main Frame Weldment- 120
2	82205	Bearing Housing – 240,200,160
-	82204	Bearing Housing – 120
-	82046	Spherical Bearing – 1 ½” – 240
-	82044	Spherical Bearing 1 ¾” - 200,160,120
3	94067	3 ½" Rubber Roller
4	94060	Idler Roller Assembly 2 11/16"
5	94063	Split Sprocket – 1-½" - 240
-	94065	Split Sprocket – 1 ¾" – 200,160,120
6	460276	Shaft- 1½" Primary- 240
-	450177	Shaft- 1 ¾" Primary- 200
-	450229	Shaft- 1 ¾" Primary- 160
-	450224	Shaft- Primary- 120
7	94062	Roller- Thick Belt
8	94469	Belt- Primary - 240
-	94465	Belt- Primary - 200
-	94463	Belt- Primary - 160
-	94461	Belt- Primary - 120
NS	94080	Splice Link – Primary – 240
NS	94080	Splice Link – Primary – 200
NS	94080	Splice Link – Primary – 160
NS	94080	Splice Link – Primary – 120
NS	94473	Cushion – Splice Link – All
NS	94466	Noffsinger Clips 36/32
NS	94467	Noffsinger Bolt & Nut

Item	Part No.	Description
9	94503	Model 240 Roller
-	94502	Model 200 Roller
-	94501	Model 160 Roller
-	94500	Model 120 Roller
10	460429	Dirt Chute Assembly- 240
-	450275	Dirt Chute Assembly- 200
-	450260	Dirt Chute Assembly- 160
-	450787	Dirt Chute Assembly- 120
11	460430	Dirt Chute Weldment – 240
-	450265	Dirt Chute Weldment – 200
-	450259	Dirt Chute Weldment – 160
-	450788	Dirt Chute Weldment – 120
12	460455	Dirt Chute Plastic – 240
-	450269	Dirt Chute Plastic – 200
-	450264	Dirt Chute Plastic – 160
-	450792	Dirt Chute Plastic – 120
13	458265	Dirt Deflector
14	460975	Primary Side Shield Left Side – 120,160
-	460974	Primary Side Shield Right Side – 120,160

Clod Hopper Secondary Stage

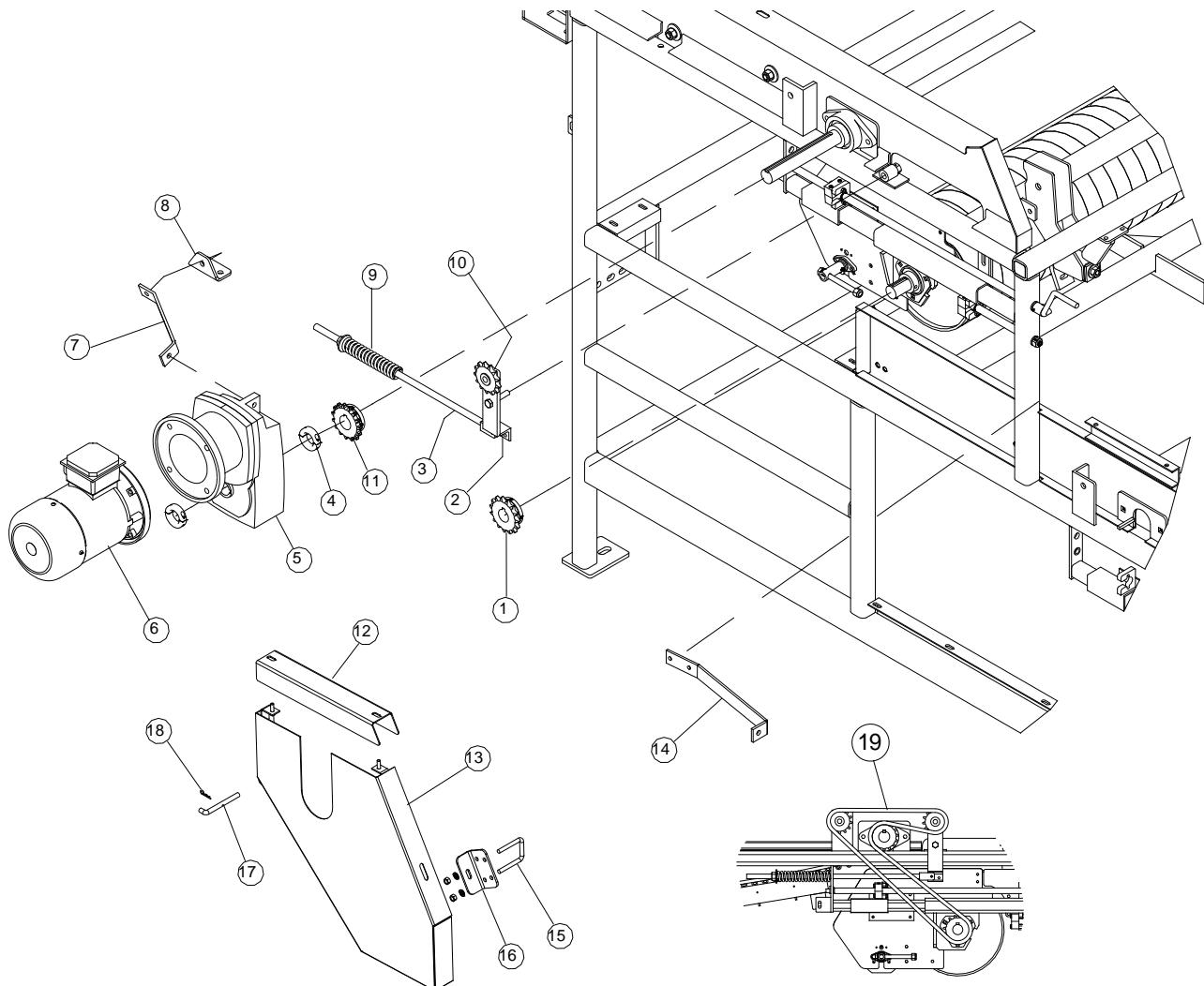


Clod Hopper Secondary Stage

Item	Part No.	Description
1	94470	Belted Chain – Secondary – 240
-	94464	Belted Chain – Secondary – 200
-	94462	Belted Chain – Secondary – 160
-	94460	Belted Chain – Secondary – 120
2	94503	Model 240 Roller
-	94502	Model 200 Roller
-	94501	Model 160 Roller
-	94500	Model 120 Roller
3	96105	5" Idler Roller
4	94070	Split Sprocket 1 $\frac{3}{8}$ " - 240, 200
-	94069	Split Sprocket 1 $\frac{1}{4}$ " - 160, 120
5	460296	Secondary Shaft 1 $\frac{3}{8}$ " - 240
-	450178	Secondary Shaft 1 $\frac{3}{8}$ " - 200
-	452139	Secondary Shaft 1 $\frac{1}{4}$ " - 160
-	452138	Secondary Shaft 1 $\frac{1}{4}$ " - 120

Item	Part No.	Description
6	82204	Bearing Housing
7	82044	Spherical Bearing 1 $\frac{3}{8}$ " 240, 200
-	95098	Spherical Bearing 1 $\frac{1}{4}$ " - 160, 120
NS	94080	Splice Link – Primary – 240
NS	94080	Splice Link – Primary – 200
NS	94080	Splice Link – Primary – 160
NS	94080	Splice Link – Primary – 120
NS	94468	Noffsinger Clips 40/32
NS	94467	Noffsinger Bolt & Nut
NS	21510	Retaining Ring- 3/8" E Style

Clod Hopper Primary & Secondary Drive

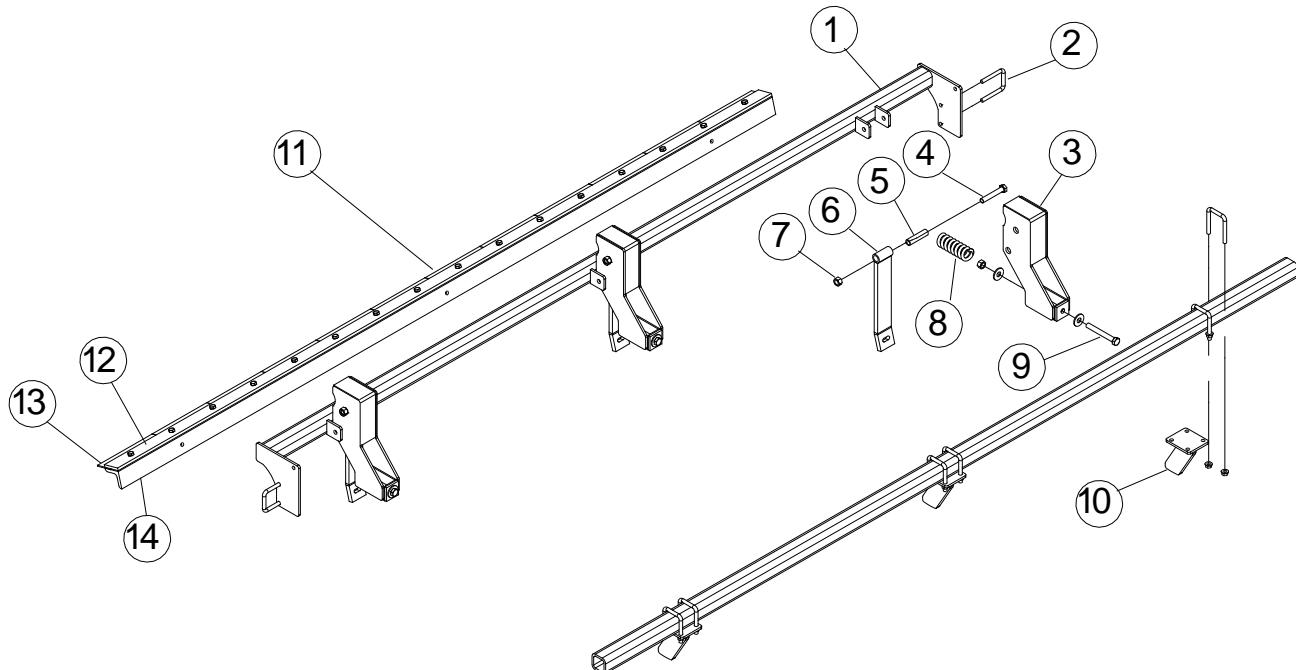


CHAIN ROUTING

Item	Part No.	Description
1	452623	Sprocket- 6015 Fin Bore – 240,200,160
-	94029	Sprocket- 6015 Fin Bore – 120
2	450190	Arm- Idler Wheel- Rear
3	431161	Weldment- Adjuster Rod
4	82812	Primary Shaft Collar- 1 ½" - 240
-	82813	Primary Shaft Collar- 1 ¾" - 200,160
4s	82813	Secondary Shaft Collar- 1 ¾" - 240,200
-	90057	Secondary Shaft Collar- 1 ¼" - 160,120
5	94588	Gearbox- 30:1 - 240
-	94602	Gearbox- 30:1 - 200,160
-	94637	Gearbox- 30:1 - 120
5s	94589	Secondary Gearbox - 30:1 - 240,200
-	94638	Secondary Gearbox - 30:1 - 160,120
6	94419	Prim. Motor- Electrical 3 HP 3 Phase
6s	94429	Sec. Motor- Electrical 2 HP 3 Phase
7	431742	Strap- Gearbox Primary
8	431743	Mount- Gearbox Torque Arm

Item	Part No.	Description
9	94017	Spring- Compression 7 ¼"
10	94001	Idler- 6013 5/8" Bore
11	81224	Sprocket – 6015 x 1-½" - 240
-	94003	Sprocket – 6015 x 1-¾" - 200,160
-	81188	Sprocket – 6015 x 1-¼" - 120
11s	94003	Sprocket – 6015 x 1-¾" - 240,200,160
-	81188	Sprocket – 6015 x 1-¼" - 160,120
12	452162	Shield – Top Cover
13	452170	Shield – Drive
14	463228	Gearbox Support – Secondary
15	21024	U-Bolt – 3/8"x2"x3"
16	452177	Mount- Drive Shield
17	452176	Pin- Shield
18	20911	Hair Pin - #2
19	450226	Primary Drive Chain- 53 Link
19	450227	Secondary Drive Chain- 51 Link
NS	95049	#60 Connector Link

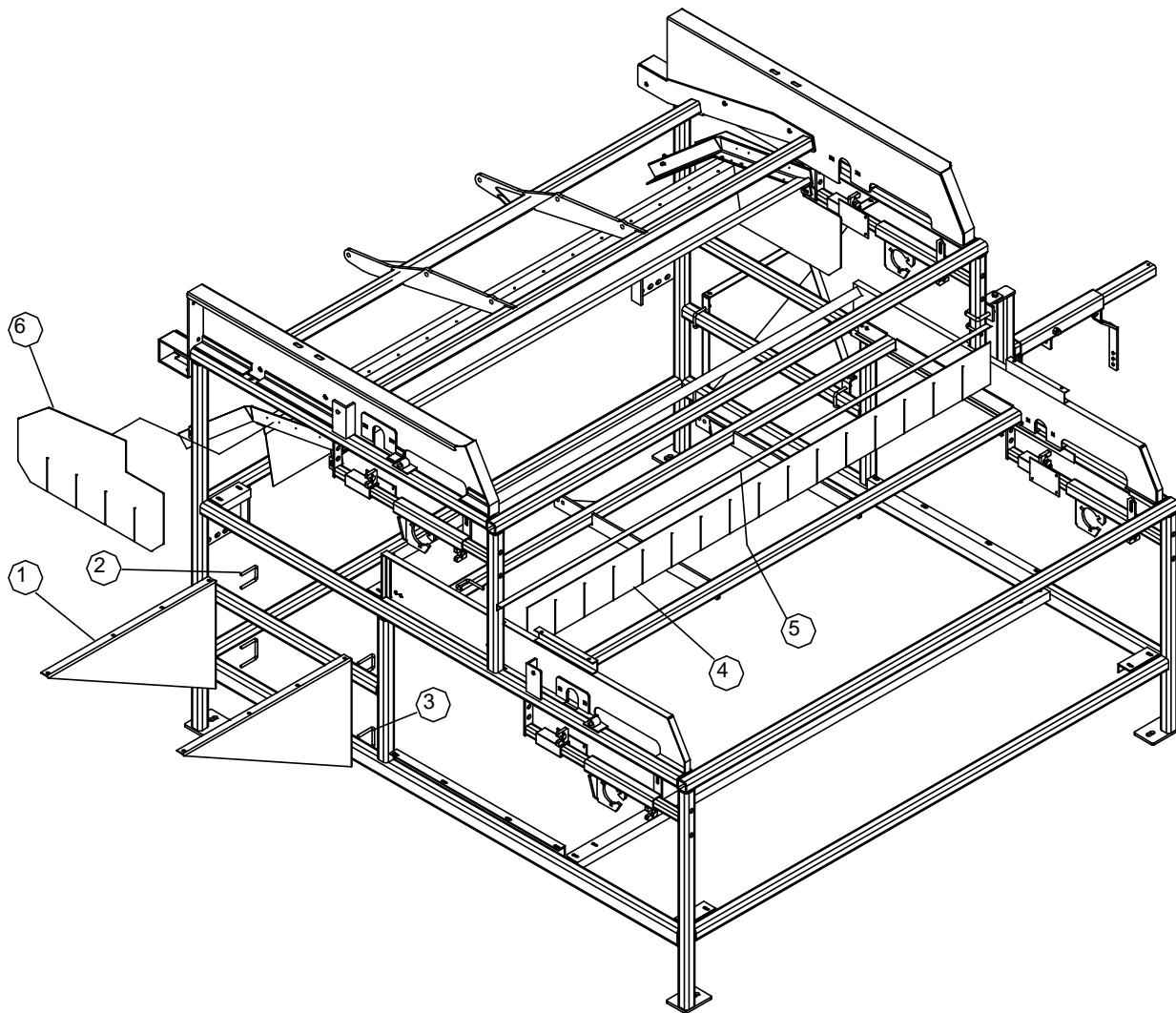
Scraper Assembly



Item	Part No.	Description
1	453337	Weldment- Scraper Mnt Frame – 240
-	453330	Weldment- Scraper Mnt Frame – 200
-	460972	Weldment- Scraper Mnt Frame – 160
-	450785	Weldment- Scraper Mnt Frame – 120
2	21024	U-bolt 3/8 x 2 x 3"
3	453390	Weldment- Scraper Tensioner Frame
4	20045	Bolt 7/16" x 3 1/2"
5	450233	Bushing- Scraper Mount
6	453340	Weldment- Flat Scraper Mount
7	20424	Nut 7/16" Centerlock
8	21506	4" Spring
9	20056	Bolt 1/2 x 3"
10	453360	Weldment- Scraper Stop
11	460460	Assembly- Scraper- Model 240
-	452002	Assembly- Scraper- Model 200
-	460458	Assembly- Scraper- Model 160
-	450785	Assembly- Scraper- Model 120

Item	Part No.	Description
12	460462	Scraper Hold Down - 240
-	450246	Scraper Hold Down - 200
-	450241	Scraper Hold Down - 160
-	450236	Scraper Hold Down - 120
13	460463	Blade- Scraper – 240
-	458659	Blade- Scraper – 200
-	450242	Blade- Scraper – 160
-	450237	Blade- Scraper – 120
14	460462	Scraper Hold Down - 240
-	450246	Scraper Hold Down - 200
-	450241	Scraper Hold Down - 160
-	450236	Scraper Hold Down - 120

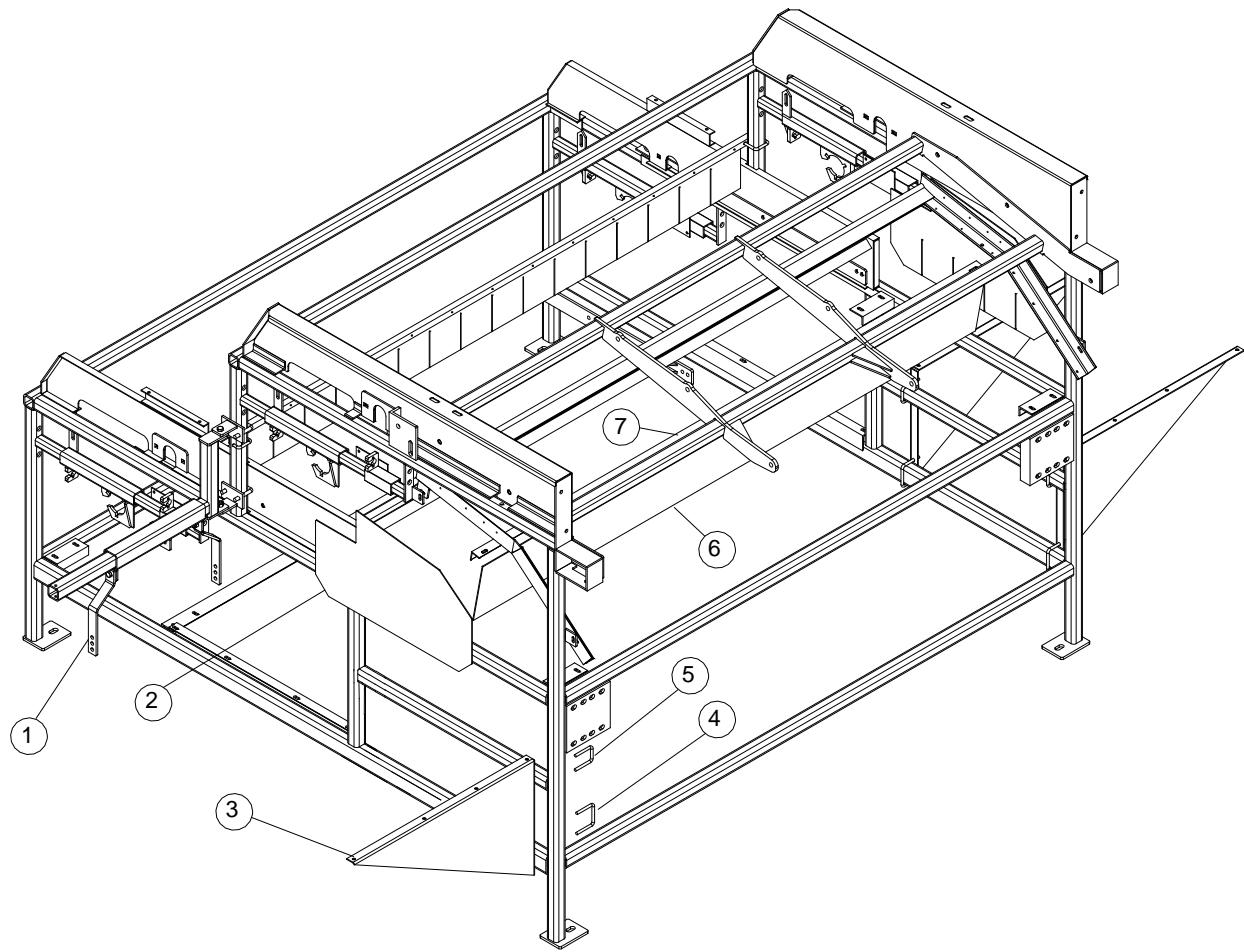
Conveyor Mounts



Item	Part No.	Description
1	460570	Side Conveyor Mount - 240
-	450182	Side Conveyor Mount - 200
-	450181	Side Conveyor Mount - 160
-	450180	Side Conveyor Mount - 120
2	21000	U-Bolt, 3/8"x2"x3"
3	21024	U-Bolt, 3/8"x3"x3"

Item	Part No.	Description
4	N/A	Rubber - Secondary Flap
5	460465	Angle- Rear Secondary Flap - 240
-	450136	Angle- Rear Secondary Flap - 200
-	450135	Angle- Rear Secondary Flap - 160
-	450134	Angle- Rear Secondary Flap - 120
6	N/A	Rubber - Side Flap w/ Cuts

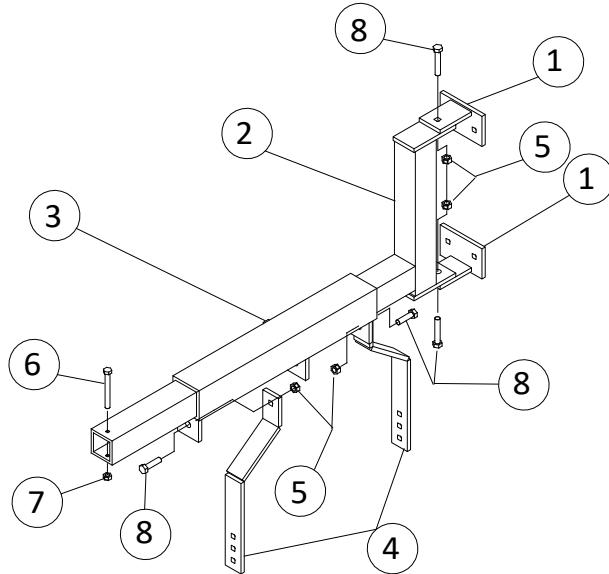
Conveyor Mounts



Item	Part No.	Description
1	451090	Conveyor Support Arm Assembly
2	NS	Rubber – Side Flap w/o Cuts
3	460570	Side Conveyor Mount
4	21029	U-Bolt, $\frac{3}{8}'' \times 3'' \times 3''$
5	21024	U-Bolt, $\frac{3}{8}'' \times 2'' \times 3''$

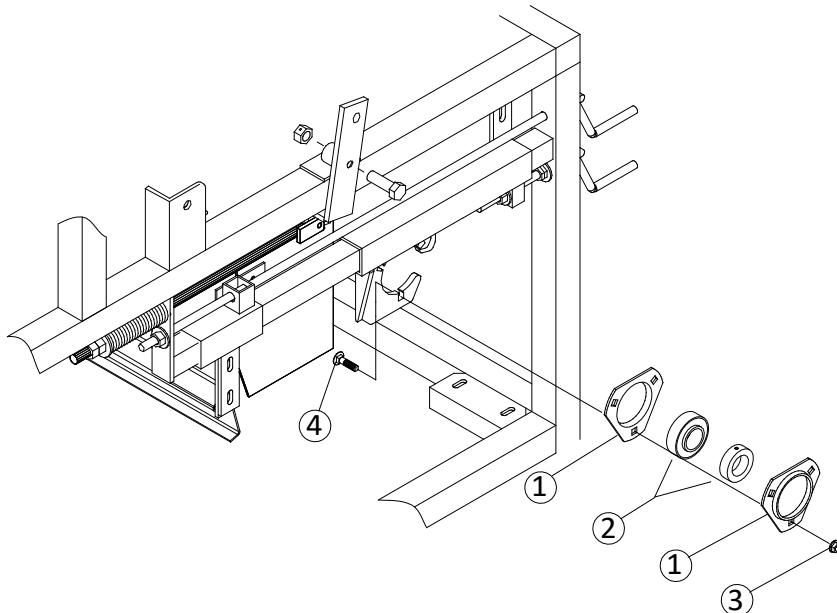
Item	Part No.	Description
6	NS	Rubber – Dirt Chute Flap
7	460435	Chute Cross Angle – 240
-	450266	Chute Cross Angle – 200
-	450261	Chute Cross Angle – 160
-	450254	Chute Cross Angle – 120

Conveyor Mount / Clod Roller Bearings



Item	Part No.	Description
1	451100	10" Conveyor Support Weldment
2	451120	Mainframe Mount Weldment
3	451140	Slide Tube Weldment
4	451142	Hanger Flat

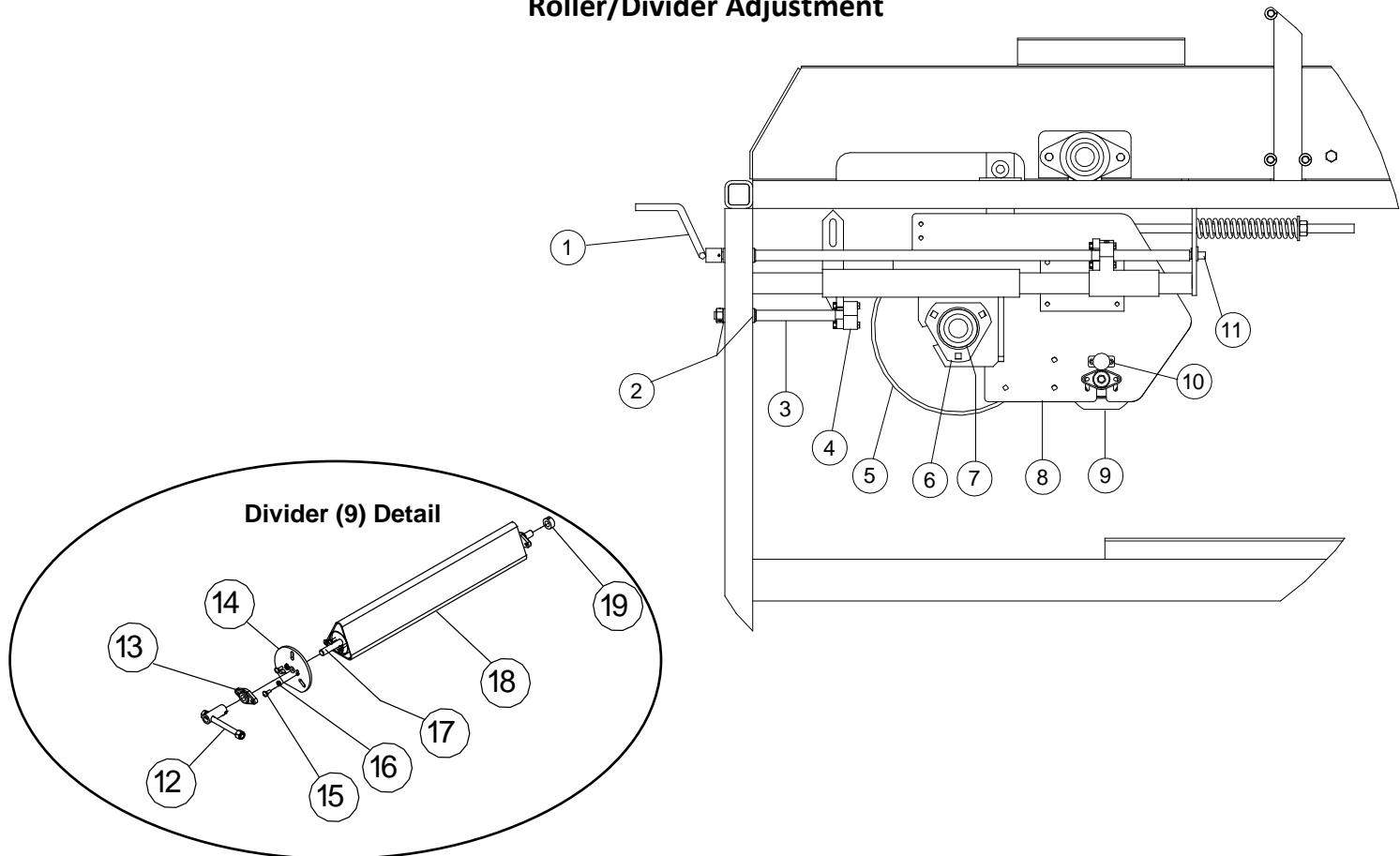
Item	Part No.	Description
5	20425	Center Lock Nut, $\frac{1}{2}$ "
6	20019	Bolt, $5/16" \times 2 \frac{1}{2}"$
7	20422	Center Lock Nut, $5/16"$
8	20118	Bolt, $\frac{1}{2}" \times 1 \frac{1}{4}"$



Item	Part No.	Description
1	521905	Gearbox Flangette - 240,200,160
-	82007	Gearbox Flangette - 120
2	82044	Spherical Bearing - $1 \frac{3}{8}"$ 240,200,160
-	82026	Spherical Bearing - $1 \frac{3}{16}"$ - 120

Item	Part No.	Description
3	20471	Flange Nut, $3/8"$
4	20017	Bolt, $5/16 \times 1 \frac{1}{2}"$

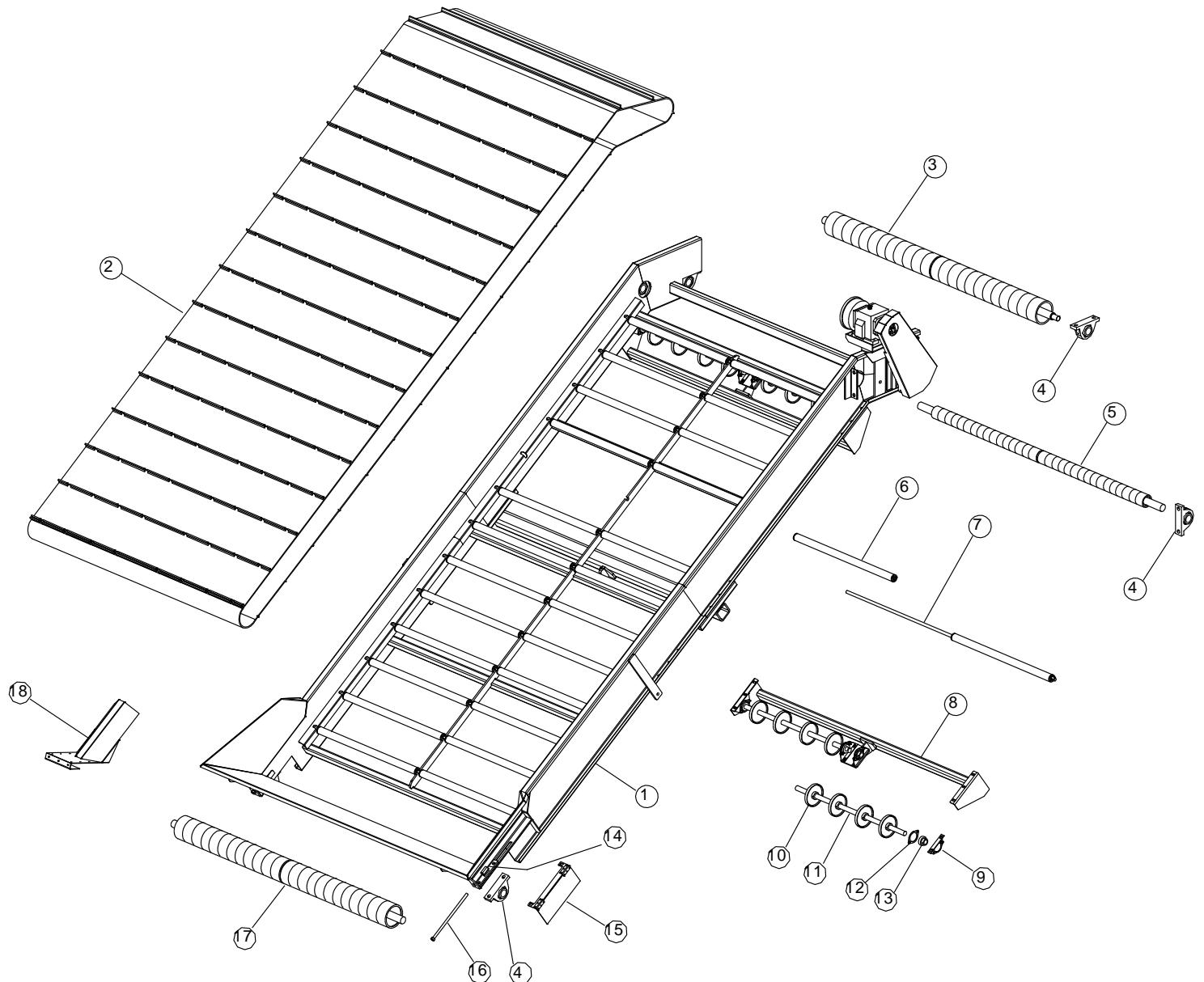
Roller/Divider Adjustment



Item	Part No.	Description
1	430949	Weldment- Adjustment Crank
2	21398	Bushing- Adjustment $\frac{1}{2}$ " ID W/ Flange
3	430998	Assembly- Rod Roller Adjuster
4	430292	Block- Roller Adjustment
5	94503	Model 240 Roller
-	94502	Model 200 Roller
-	94501	Model 160 Roller
-	94500	Model 120 Roller
6	521905	Bearing Flangette - 240,200,160
-	82007	Bearing Flangette - 120
7	82044	Spherical Bearing ,1 $\frac{3}{8}$ " - 240,200,160
-	82026	Spherical Bearing , 1 3/16" - 120
8	430936	Plate- Divider Mount- Side
9	430930	Assembly- Divider - 240
-	450775	Assembly- Divider - 200
-	430944	Assembly- Divider - 160
-	450780	Assembly- Divider - 120

Item	Part No.	Description
10	94485	Plunger- Divider Spring
11	430996	Rod- Divider Adjuster
12	432135	Handle
13	90170	Flange Bearing
14	430938	Indexing Plate
15	20771	Carriage Bolt, $\frac{1}{4}'' \times \frac{3}{4}''$
16	20500	Lock Washer, $\frac{1}{4}''$
17	450781	Divider Weldment - 240
-	450776	Divider Weldment - 200
-	430945	Divider Weldment - 160
-	450781	Divider Weldment - 120
18	450793	Triangle Divider - 240
-	450578	Triangle Divider - 200
-	430947	Triangle Divider - 160
-	450793	Triangle Divider - 120
19	82802	Set Collar, $\frac{5}{8}''$

Elevator Assembly - #1



Elevator Assembly - #1

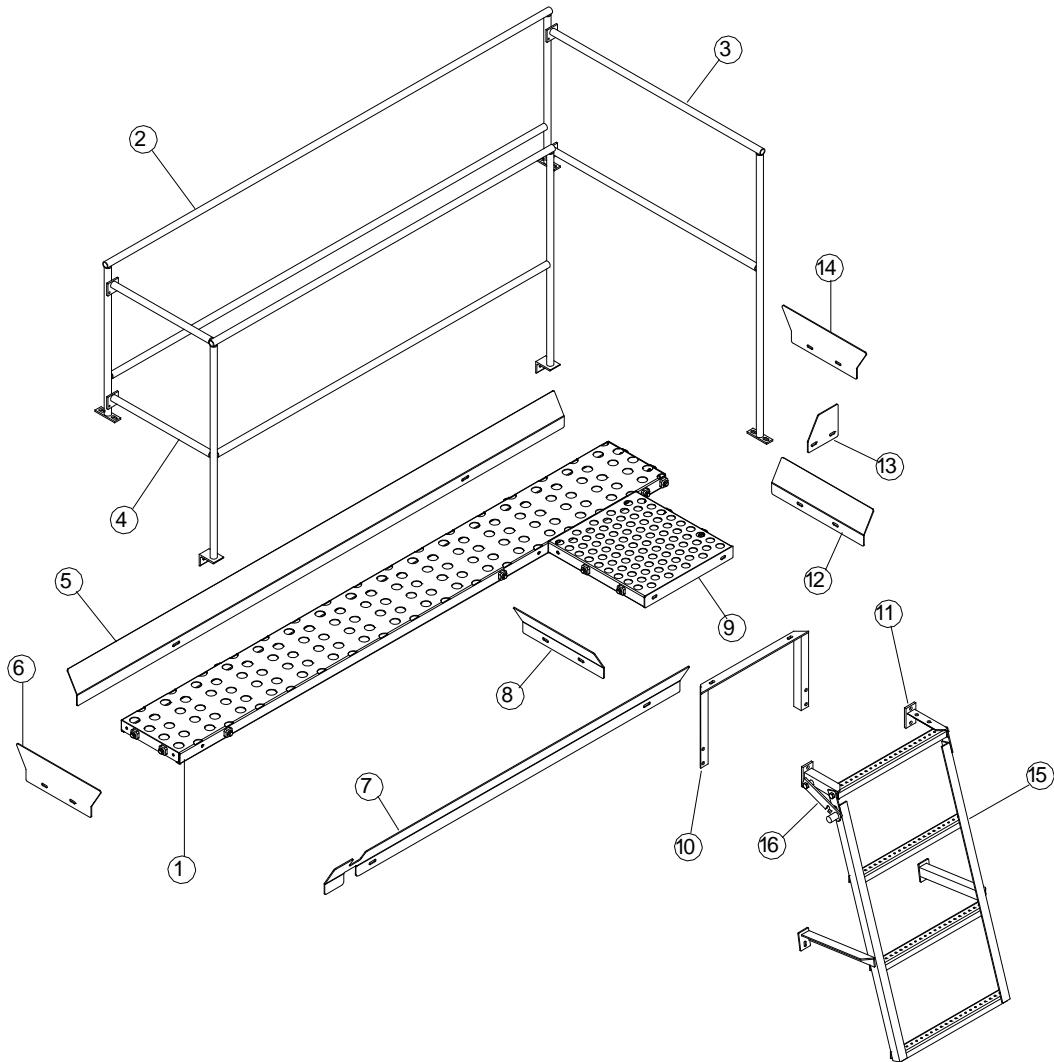
#460302 – 240
 #460303 – 240 w/ Pegbelt
 #431755 – 200
 #431759 – 200 w/ Pegbelt
 #453048 – 160
 #453036 – 120

Item	Part No.	Description
1	460306	Elevator Weldment - 240
-	460307	Elevator Weldment - 240 w/ Pegbelt
-	431750	Elevator Weldment - 200
-	431760	Elevator Weldment - 200 w/ Pegbelt
-	-	Elevator Weldment - 160
-	452710	Elevator Weldment - 120
2	94207	Elevator Belt - 240 (391")
-	94206	Elevator Belt - 240 w/ Pegbelt (466")
-	94209	Elevator Belt - 200 (391")
-	94216	Elevator Belt - 200 w/ Pegbelt (466")
-	94451	Elevator Belt - 160 (391")
-	457014	Elevator Belt - 120 (391")
3	431897	Drive Roller Lagged - 240
-	431700	Drive Roller Lagged - 200
-	452845	Drive Roller Lagged - 160
-	450844	Drive Roller Lagged - 120
4	94045	Pillow Block Bearing - 2"
5	431898	Idler Roller - 4" - 240
-	431705	Idler Roller - 4" - 200
-	452825	Idler Roller - 4" - 160
-	450840	Idler Roller - 4" - 120
6	431765	Conveyor Roller - 36 7/8" - 240
-	431731	Conveyor Roller - 30 7/8" - 200
-	452775	Conveyor Roller - 43 1/4" - 160
-	452770	Conveyor Roller - 31" - 120

Item	Part No.	Description
7	431767	Retaining Rod - 240
-	431737	Retaining Rod - 200
-	452777	Retaining Rod - 160
-	452772	Retaining Rod - 120
8	431921	Carry Back Roller Mount - 240
-	431725	Carry Back Roller Mount - 200
-	N/A	Carry Back Roller Mount - 160,120
9	94031	2 Bolt Flange - 1 1/4"
10	452754	Carryback Disc
11	452751	Carryback Shaft - 240
-	457401	Carryback Shaft - 200
-	-	Carryback Shaft - 160
-	452751	Carryback Shaft - 120
12	94030	2 Bolt Flange - 1 1/4"
13	82041	Spherical Bearing - 1 1/4"
14	431820	Belt Tensioner
15	457085	Elevator Shield
16	452781	Threaded Adjuster
17	431899	Idler Roller - 240
-	431710	Idler Roller - 200
-	452815	Idler Roller - 160
-	452810	Idler Roller - 120
18	452790	Divider Weldment

Clod Hopper Platform Assembly

#460490 – 240 Clod Hopper
 #450660 – 200 Clod Hopper
 #450655 – 160 Clod Hopper
 #450650 – 120 Clod Hopper

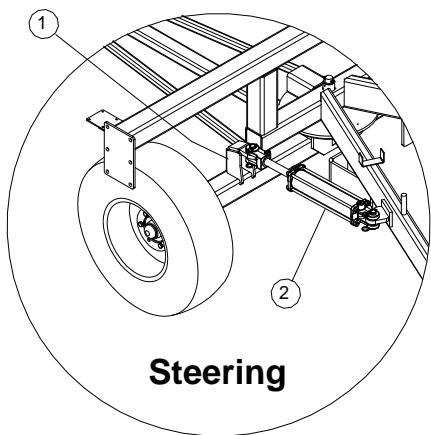


Item	Part No.	Description
1	460445	Front Platform Weldment- 240
-	450647	Front Platform Weldment- 200
-	450646	Front Platform Weldment- 160
-	450645	Front Platform Weldment- 120
2	460440	Front Handrail Weldment- 240
-	450640	Front Handrail Weldment- 200
-	450635	Front Handrail Weldment- 160
-	450630	Front Handrail Weldment- 120
3	450620	Side Handrail Weldment - All
4	460447	Back Handrail Weldment- 240
-	450690	Back Handrail Weldment- 200
-	450685	Back Handrail Weldment- 160
-	450680	Back Handrail Weldment- 120

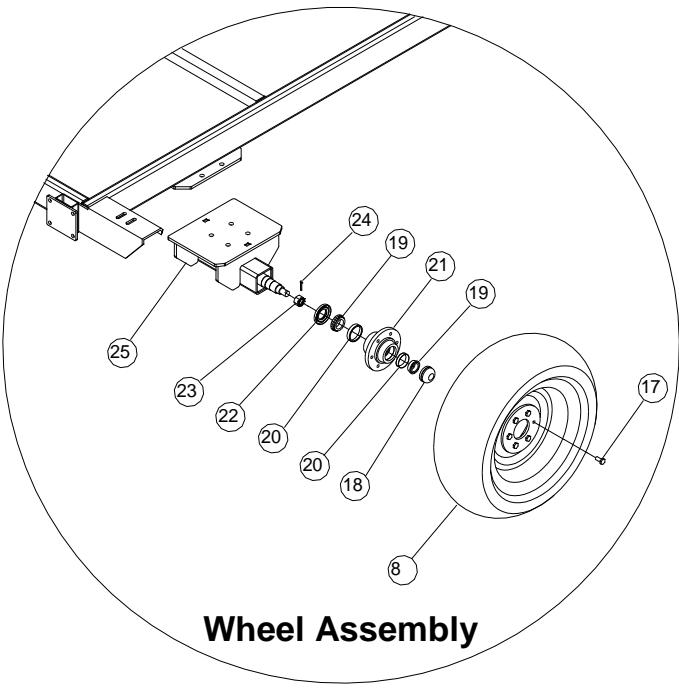
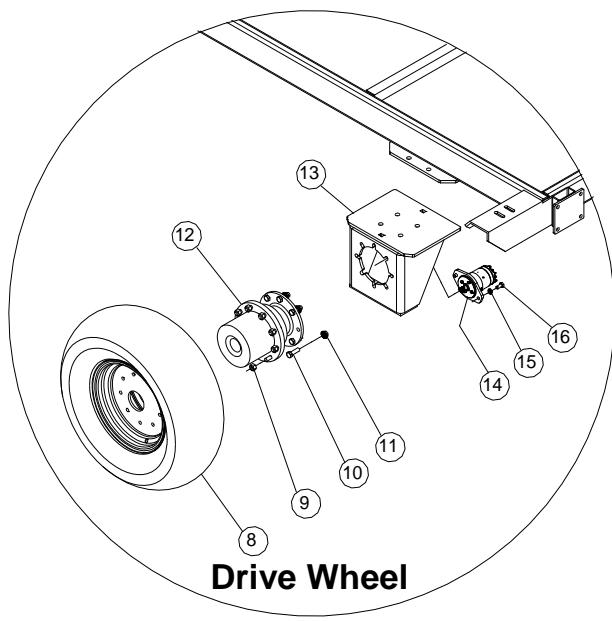
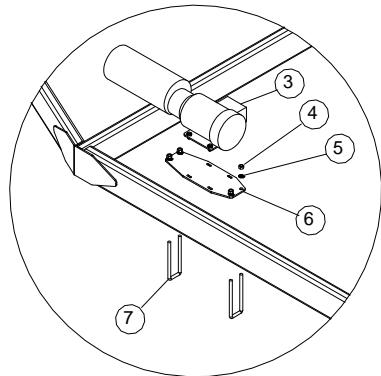
Item	Part No.	Description
5	450730	Kickplate- Rear Catwalk- 240
6	450731	Kickplate- Rear Catwalk- All
7	450733	Kickplate- Rear Catwalk- 240
8	450734	Kickplate- Rear Catwalk- All
9	450615	Short Platform Weldment
10	450610	Platform Support
11	450720	Clod Hopper Ladder Support
12	450735	Kickplate- Rear Catwalk- All
13	450737	Kickplate- Rear Catwalk- All
14	450731	Kickplate- Rear Catwalk- All
15	450710	Clod Hopper Ladder Weldment

Self Propel Package

#451480



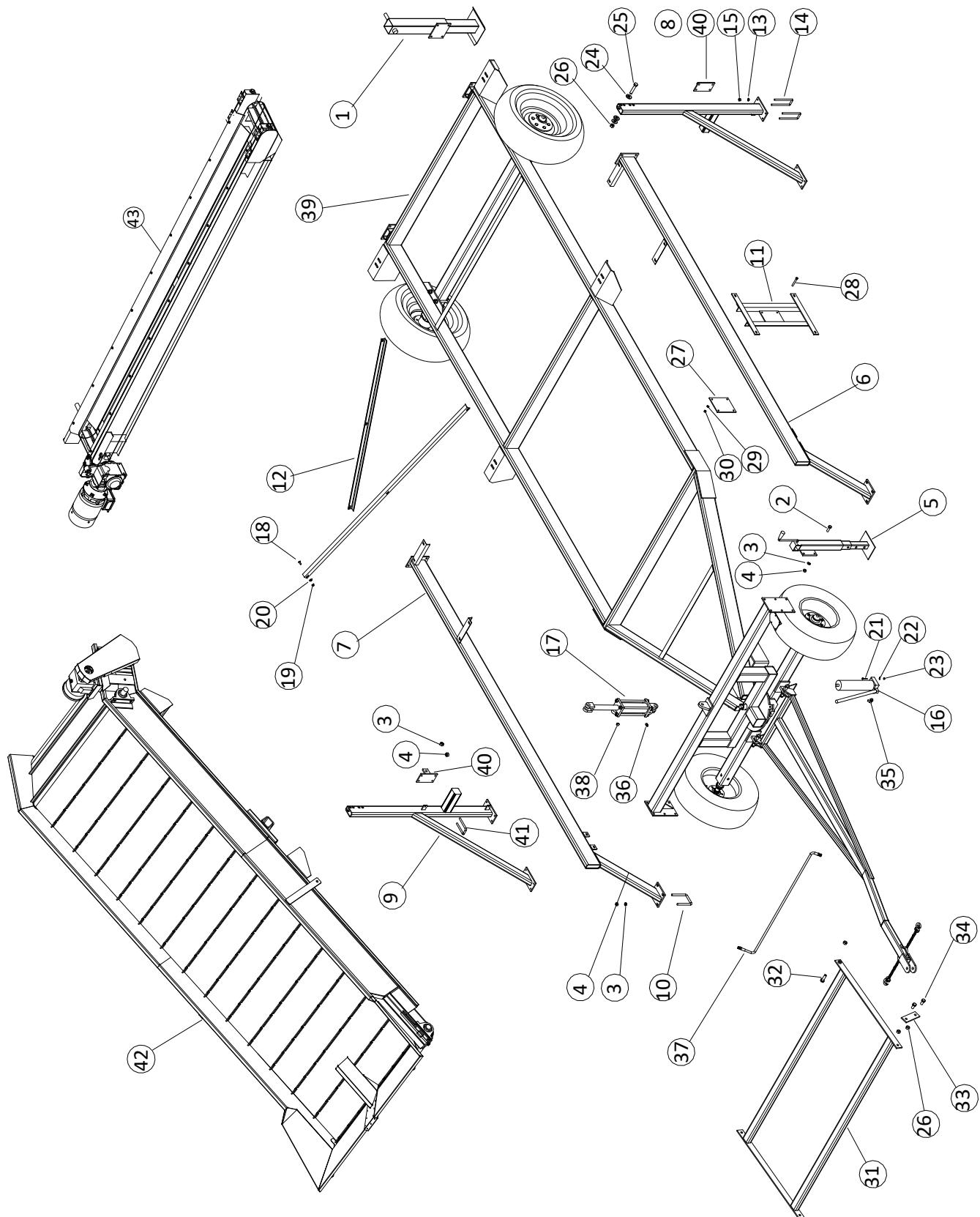
Hydraulic Power Unit



Item	Part No.	Description
1	451491	Weld-On Steering Package
2	95124	Hydraulic Cylinder, 3"x12"
3	94041	Hyd. Power Unit - 2 hp (3 Phase)
-	94103	Hyd. Power Unit - 2 hp (1 Phase)
4	20404	Nut, 1/2"
5	20504	Lock Washer, 1/2"
6	451489	Power Unit Mounting Plate
7	21042	U-Bolt, 1/2"x2x7 1/2"
8	451492	Tire/Rim - 9 Bolt
9	21425	Lug Nut, 9/16"
10	20065	Bolt, 5/8"x2"
11	20476	Flange Nut, 5/8"
12	81229	Planetary Drive Wheel 22:1
13	451484	Planetary Drive Mount Weldment

Item	Part No.	Description
14	81228	Hydraulic Motor, 4.0 ci
-	81230	Motor Gasket, SAE "B"
15	20504	Lock Washer, 1/2"
16	20050	Bolt, 1/2"x1"
17	21401	Wheel Bolt, 9/16"
18	94057	Dust Cap
19	82169	Tapered Bearing, 1 1/2"
20	94027	Bearing Cup
21	94054	Hub w/ Bearing Cup
22	94056	Seal, Bearing
23	20151	Castle Nut, 1"
24	20826	Cotter Pin, 3/16x1 1/2"
25	451487	Rear Wheel Weldment
NS	97601	Relief Valve
NS	97602	Valve, 3 Bank Control

Transport - Elevator with Cart



Transport – Elevator With Cart

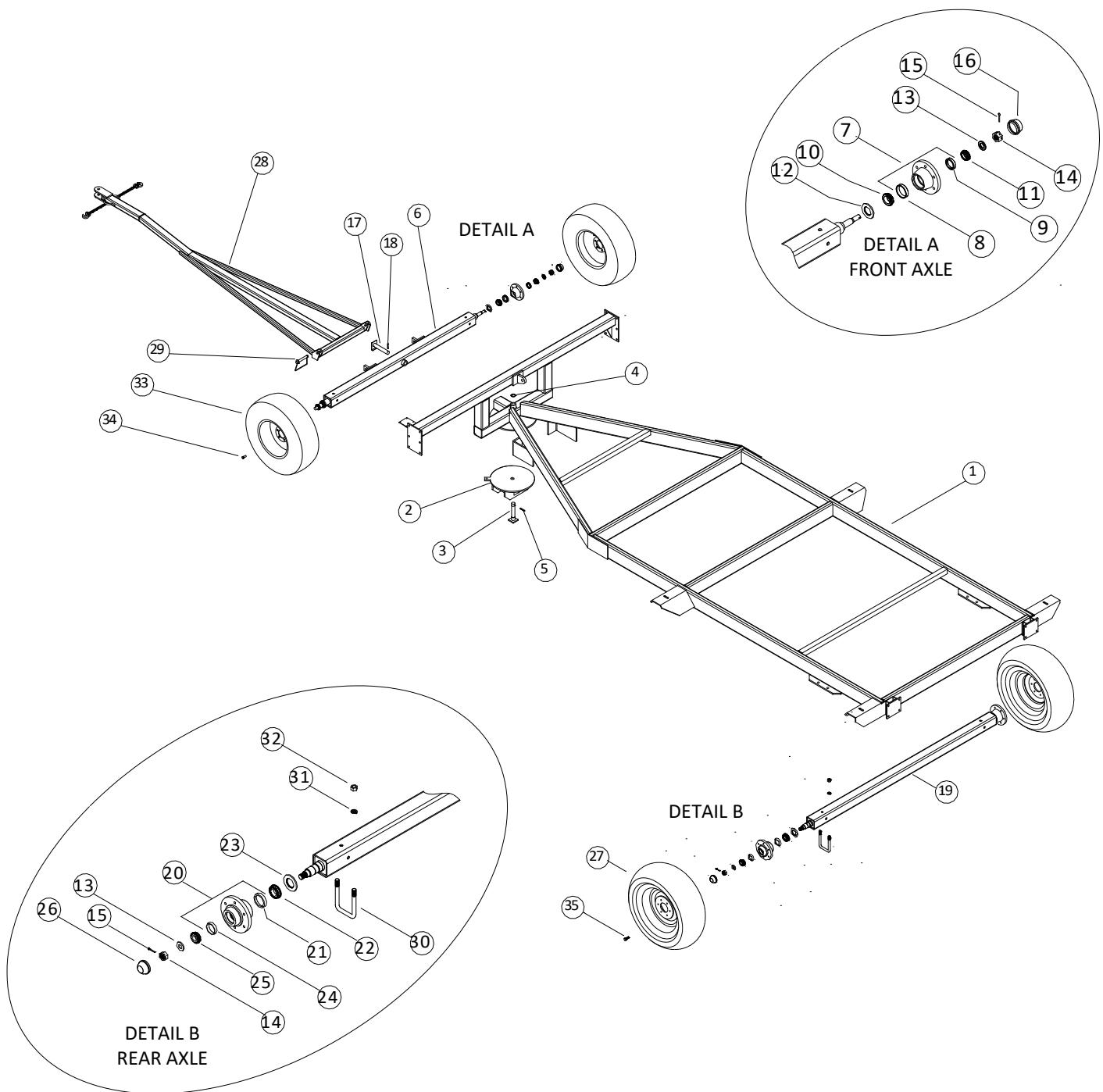
- #4591 - 240 w/ Table
- #4593 – 240 Without Table
- #4595 – 240 w/ Table and Blower
- #4575 – 200 w/ Table
- #4570 – 200 Without Table
- #4585 – 200 w/ Table and Blower
- #4548 – 160
- #4536 – 120

Ref.	Part No.	Description
1	458940	Heavy Jack Rear (200 & 240)
2	020065	5/8" x 2" NC GR 5 Bolt
3	020506	5/8" ZP Flatwasher
4	020406	5/8" Hex Nut
5	457860	Frame Jack Weldment - Front
6	462150	Elev Support LH 200/240 w/ Table
-	460969	Elev Support LH 200/240 w/o Table
-	462150	Elevator Support LH 200/240 w/ Pegbelt
-	460969	Elev Support LH 120/160
7	461145	Elev Support RH 200/240 w/ Table
-	460971	Elev Support RH 200/240 w/o Table
-	462145	Elevator Support RH 200/240 w/ Pegbelt
-	460971	Elev Support RH 120/160
8	461160	Elevator Upright LH – 200/240w/ Table
-	461170	Elevator Upright LH 200/240 – w/o Table
-	462160	Elevator Upright LH 200/240 – w/ Pegbelt
	461170	Elevator Upright LH 120/160
9	461165	Elevator Upright RH 200/240 – w/ Table
-	461175	Elevator Upright RH 200/240 – w/o Table
-	462165	Elevator Upright RH 200/240– w/ Pegbelt
-	461175	Elevator Upright 120/160
10	021009	5/8" x 4" x 5 1/2" U-Bolt
11*	461260	Electrical Box Weldment
12	457520	Elevator Cross Brace – 240
-	457422	Elevator Cross Brace – 200
-	450418	Elevator Cross Brace – 160
-	450421	Elevator Cross Brace – 120
13	020504	1/2" Lockwasher
14	021042	1/2" x 2" x 7-1/2" U-Bolt
15	020404	1/2" NC Nuts
16	094020	Hydraulic Pump Jack
17	095199	2 x 10 Cylinder
18	020029	3/8" x 1" NC GR 5 Bolt
19	020471	3/8" Flange Nuts
20	020513	3/8" Flatwashers
21	020005	1/4" x 2" Bolt
22	020500	1/4" Lockwasher
23	020400	1/4" NC Nuts

*Mount may vary with options

Ref.	Part No.	Description
24	020517	3/4" Flat Washer
25	020086	3/4" x 3-3/4" Bolt
26	020428	3/4"" Center Lock Nut
27*	461268	Electrical Mount Backing Plate
28	020045	7/16 x 3-1/2" Bolt
29	020503	7/16" Lock Washer
30	020403	7/16" Hex Nut
31	461320	Elevator Stabilizer Weldment – 240
-	457070	Elevator Stabilizer Weldment – 200
-	460090	Elevator Stabilizer Weldment – 160
-	461322	Elevator Stabilizer Weldment – 120
32	020083	Bolt, 3/4" x 2 1/2"
33	461325	Stabilizer Flat 5-1/4" Hole to Hole
34	020092	3/4" x 1-1/2" Bolt
35	095176	90° Elbow 9/16" JIC X 9/16 ORB
36	095165	3/8 NPT Adaptor 37 Degree
37	459002	52" Hyd. Hose / JIC
38	090107	BPC-375 Breather,3/8 NPTF
39	461080	Cart Assembly 240 w/ Table
-	461200	Cart Assembly 240 w/o Table
-	462080	Cart Assembly 240 w/ Pegbelt
-	458926	Cart Assembly 200 w/ Table
-	457910	Cart Assembly 200 w/o Table
-	458932	Cart Assembly 200 w/ Pegbelt
-	457890	Cart Assembly 120/160
40	462170	Table Mount Weldment
41	021001	1/2" x 2" 5-1/4" U-Bolt
42	460302	Elevator Assembly 240
-	460303	Elevator Assembly 240 w/ Pegbelt
-	431755	Elevator Assembly 200
-	431759	Elevator Assembly 200 w/ Pegbelt
-	453048	Elevator Assembly 160
-	453036	Elevator Assembly 120
43	460590	#9 Conveyor – 240 w/o Table
-	452692	#9 Conveyor – 200 w/o Table
NS	459461	Vine Blower Package – 240 w/ Pegbelt
-	459160	Vine Blower Package – 200 w/ Pegbelt

Cart Assembly



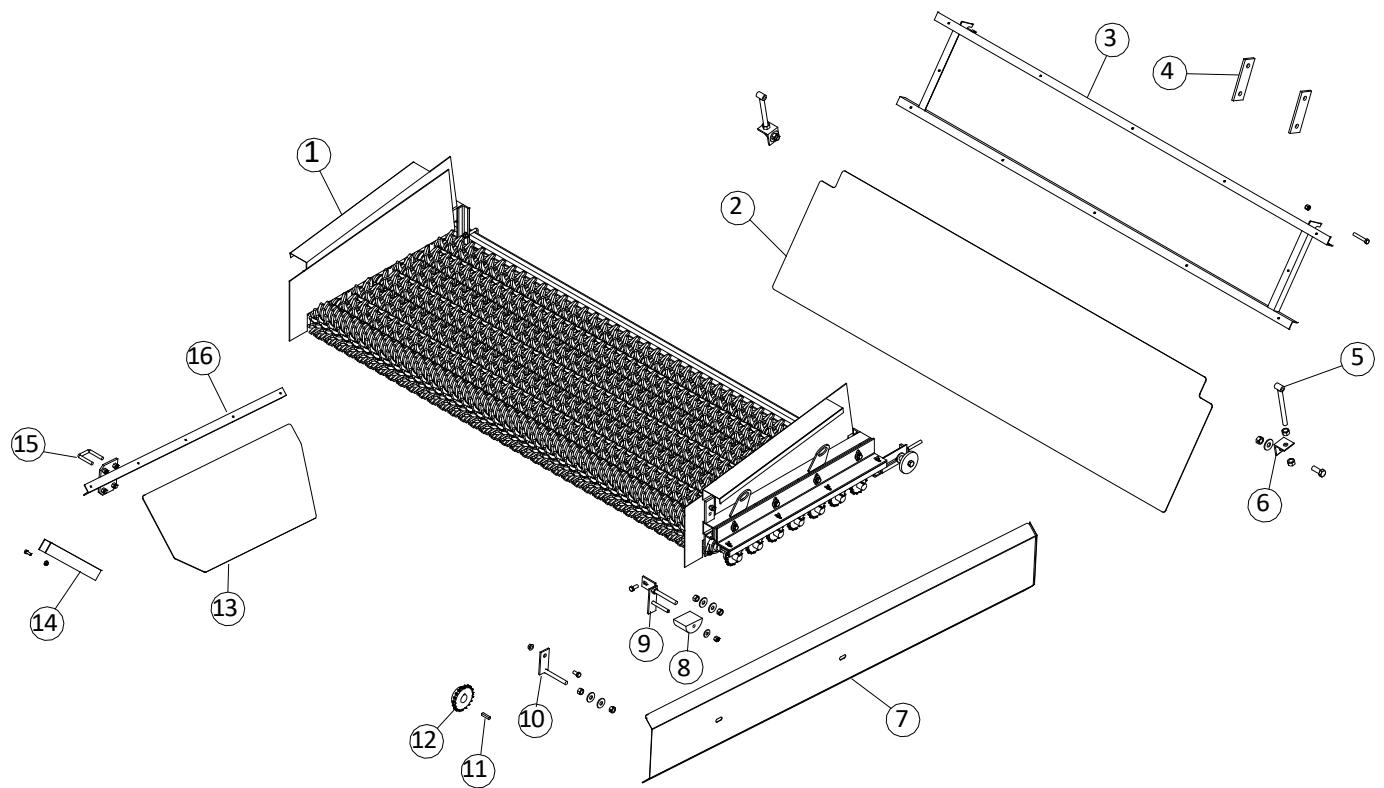
Cart Assembly

- #461200 – 240 Without Table
- #461080 – 240 w/ Table
- #462080 – 240 w/ Table and Blower
- #457910 – 200 Without Table
- #458926 – 200 w/ Table
- #458932 – 200 w/ Table and Blower
- #457890 – 160/120

Item	Part No.	Description
1	461090	Cart Weldment – 240
-	462090	Cart Weldment – 240 w/ Blower
-	458925	Cart Weldment – 200
-	458933	Cart Weldment – 200 w/ Blower
-	457950	Cart Weldment – 160,120
2	457828	Front Axle Yoke
3	457835	Pivot Pin Weldment
4	21315	Bushing, 18 Ga. 1 1/4" Wide
5	20970	Spring Lock Pin, 3/8"x2"
6	459195	Front Axle Assembly
7	94051	Hub w/ Cup – HA 611
8	82163	Bearing Cup – LM29710
9	95069	Bearing Cup – LM67010
10	82164	Tapered Bearing Cone – LM29749
11	95020	Tapered Bearing Cone – LM67048
12	95086	SE-13 Oil Seal – CR 17617
13	21415	Washer, 10 Ga. 1" Wide
14	20151	Castle Nut, 1" Fine
15	20826	Cotter Pin, 3/16"x1 1/2"
16	90015	Dust Cap – DC 13

Item	Part No.	Description
17	457815	Axle Pin Weldment
18	20967	Spring Lock Pin, 1/4"x2"
19	460940	Rear Axle Assembly
20	94054	Hub w/ Cup – H614
21	82181	Bearing Cup – LM603011
22	82182	Bearing – LM603049
23	94056	SE-16 Oil Seal – CR 20148
24	82168	Bearing Cup – LM 48510
25	82169	Bearing – LM 48548
26	94057	Dust Cap – DC 15
27	96097	Floating Tire/Rim – 12.5x16
28	457830	Cart Hitch
29	21550	Snap Lock Pin, 3/4"x4"
30	21400	Wheel Bolt, WB 10
31	20507	Lock Washer, 3/4"
32	20407	Nut, 3/4"
33	94050	Tire/Rim – 9.5x15 (6 Hole)
34	21400	Wheel Bolt, WB 10
35	21401	Wheel Bolt, WB 12

Quick Adjust Table Package



Quick Adjust Table Package

- #460380 Quick Adjust Finger Table (Model 240)
- #460820 Quick Adjust Finger Table With Curved Stars (Model 240)
 - #458300 Quick Adjust Finger Table (Model 200)
 - #458306 Quick Adjust Finger Table (Model 160)
 - #458302 Quick Adjust Finger Table (Model 120)

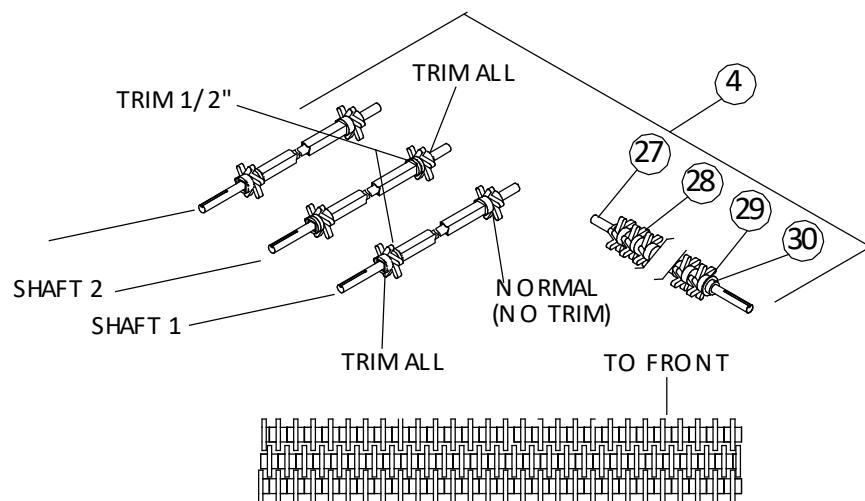
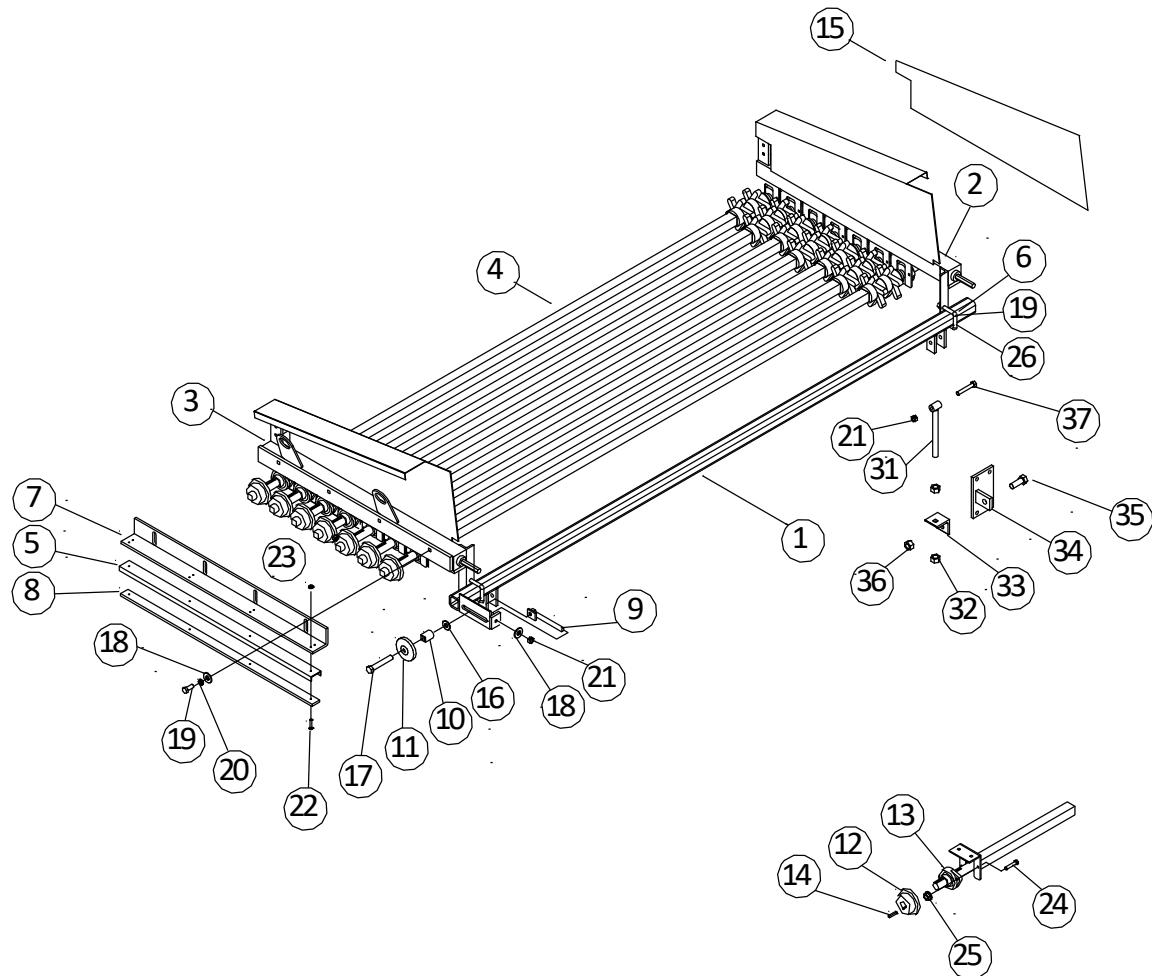
Ref.	Part No.	Description	Ref.	Part No.	Description
1	460770	QA Table Subassembly - 240	5	461265	Table Mount Rod Weldment
-	460825	QA Table w/ Curved Stars - 240	6	461263	Table Mount Angle
-	458320	QA Table Subassembly - 200	7	458270	Drive Shield Weldment
-	458340	QA Table Subassembly - 160	8	458255	Plastic Tightener
-	458035	QA Table Subassembly - 120	9	458250	Plastic Tightener Mount
2	460785	Dirt Chute Plastic - 240	10	458280	Shield Rear Mount
-		Dirt Chute Plastic - 200	11	260135	Key Stock 3/8" x 1 3/4"
-		Dirt Chute Plastic - 160	12	81028	6019 x 1 1/2" Sprocket
-		Dirt Chute Plastic - 120	13	460898	QA Dirt Chute
3	460880	Dirt Chute Weldment - 240	14	458265	Dirt Deflector Flat
-		Dirt Chute Weldment - 200	15	21000	U-bolt 1/2" x 2 x 3"
-		Dirt Chute Weldment - 160	16	458640	Side Shield Weldment
-		Dirt Chute Weldment - 120	NS	458110	Drive Chain
4	461325	Stabilizer Flat	NS	96093	#60 Connector Link

Quick Adjust Table Package With Pegbelt

- #459580 Quick Adjust Finger Table (Model 240 w/ Pegbelt)
- #460830 Quick Adjust Finger Table With Curved Stars (Model 240 w/ Pegbelt)
- #459570 Quick Adjust Finger Table (Model 200 w/ Pegbelt)

Ref.	Part No.	Description	Ref.	Part No.	Description
1	459585	QA Table Subassembly (9) - 240	12	81028	6019 x 1 1/2" Sprocket
-	460835	QA Table w/ Curved Stars (9) - 240	14	458265	Dirt Deflector Flat
-	459620	QA Table Subassembly (9) - 200	NS	460831	Drive Chain - 75 Link
4	461325	Stabilizer Flat	NS	96093	#60 Connector Link
5	461265	Table Mount Rod Weldment	NS	459542	Side Shield Plastic SS
6	461263	Table Mount Angle	NS	459538	Rear Chain SS Pegbelt 83 Link
11	260135	Key Stock 3/8" x 1 3/4"	NS	458615	Center Shield Mount SS

Quick Adjust (Ellis) Finger Table Sub Assembly



Quick Adjust (Ellis) Finger Table Sub Assembly

#460770 Table, Quick Adjust Sub Assembly (Model 240)

#460825 Table, Quick Adjust Sub Assembly w/ Curved Stars (Model 240)

#458320 Table, Quick Adjust Sub Assembly (Model 200)

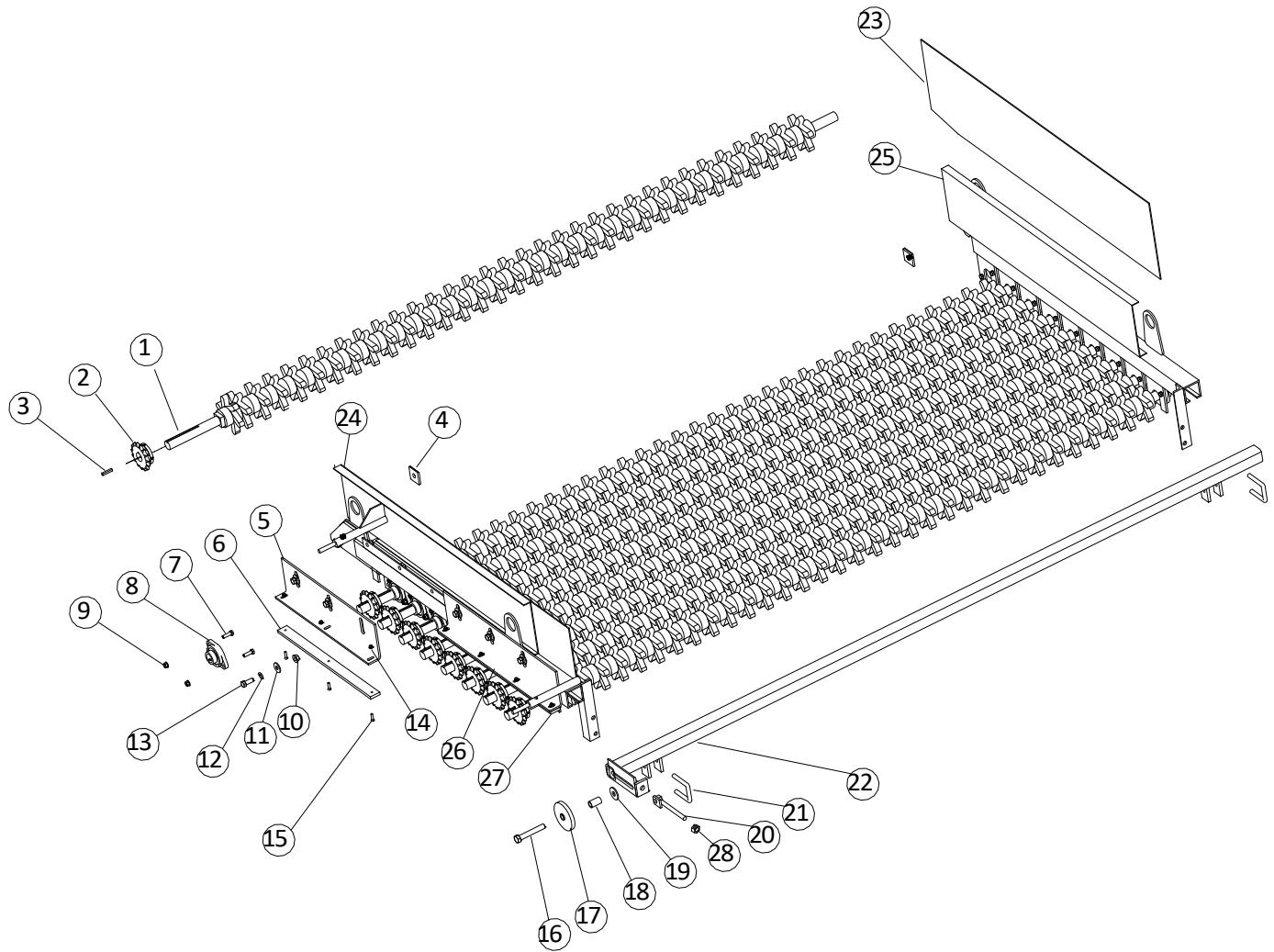
#458340 Table, Quick Adjust Sub Assembly (Model 160)

#458035 Table, Quick Adjust Sub Assembly (Model 120)

Ref.	Part No.	Description
1	458380	Crosstube Weldment-Quick Adjust
2	460780	Quick Adjust Weldment Side Right
3	460775	Quick Adjust Weldment Side Left
4	460715	Star Roller Shaft Assembly -240
-	460357	Star Roller Shaft 6 Finger 75 (Model 240 Curved Star)
-	460356	Star Roller Shaft 6 Finger 74 (Model 240 Curved Star)
-	460355	Star Roller Shaft 12 Finger 75 (Model 240 Curved Star)
-	458160	Star Roller Shaft Assembly - 200
-	458090	Star Roller Shaft Assembly - 160
-	458040	Star Roller Shaft Assembly - 120
5	458214	Chain Guide Channel
6	021000	1/2" x 2" x 3" U-Bolt
7	458213	Chain Guide Mount Angle
8	458217	Chain Guide Plastic
9	458175	Idler Adjustment Rod Weldment
10	458132	Idler Spacer
11	096024	6015E Idler Sprocket 5/8"
12	081188	6015 x 1 1/4" Finish Bore Sprocket
13	094091	1 1/4" Star Table Bearing Assembly
14	351072	1/4" Key Stock 1 1/2" Long
15	458131	Roller Shield Plastic
16	020536	5/8" ZP Flat Washer
17	020069	5/8" x 4" GR 5 Bolt
18	020515	1/2" Flatwasher Plated
19	020504	1/2" Lockwasher

Ref.	Part No.	Description
20	020118	1/2" x 1 1/4" NC GR 5 Bolt
21	020425	1/2" Centerlock Nut
22	020139	1/4" x 1 1/2" Countersunk Slotted Bolt
23	020475	1/4" Flange Nut
24	020120	3/8" x 1 1/4" GR 5 Bolt
25	020471	3/8" Flange Nuts
26	020404	1/2" NC Nut
27	460710	Star Roller Shaft Machined - 240
-	460360	Star Roller Shaft Machined (Model 240 Curved Star)
-	458165	Star Roller Shaft - 200
-	458095	Star Roller Shaft - 160
-	458045	Star Roller Shaft - 120
28	94090	Finger Star 1-1/2" x 3" - Standard
-	94095	Finger Star, SS 6 Finger (Model 240 Curved Star)
-	94093	Finger Star, SS A 12 Finger (Model 240 Curved Star)
-	94094	Finger Star, SS B 12 Finger (Model 240 Curved Star)
29	020541	1 1/4" Flatwashers
30	090057	1 1/4" Set Collar
31	461265	Table Mount Rod Weldment
32	020407	3/4" NC Nut
34	461263	Table Mount Angle
35	462170	Table Mount Weldment 2004
36	020082	3/4" x 2" Bolt
37	020428	3/4" Lock Nut

Quick Adjust (Ellis) Finger Table Sub Assembly, Pegbelt



Quick Adjust (Ellis) Finger Table Sub Assembly Pegbelt

#459580 Quick Adjust Finger Table (Model 240 w/ Pegbelt)

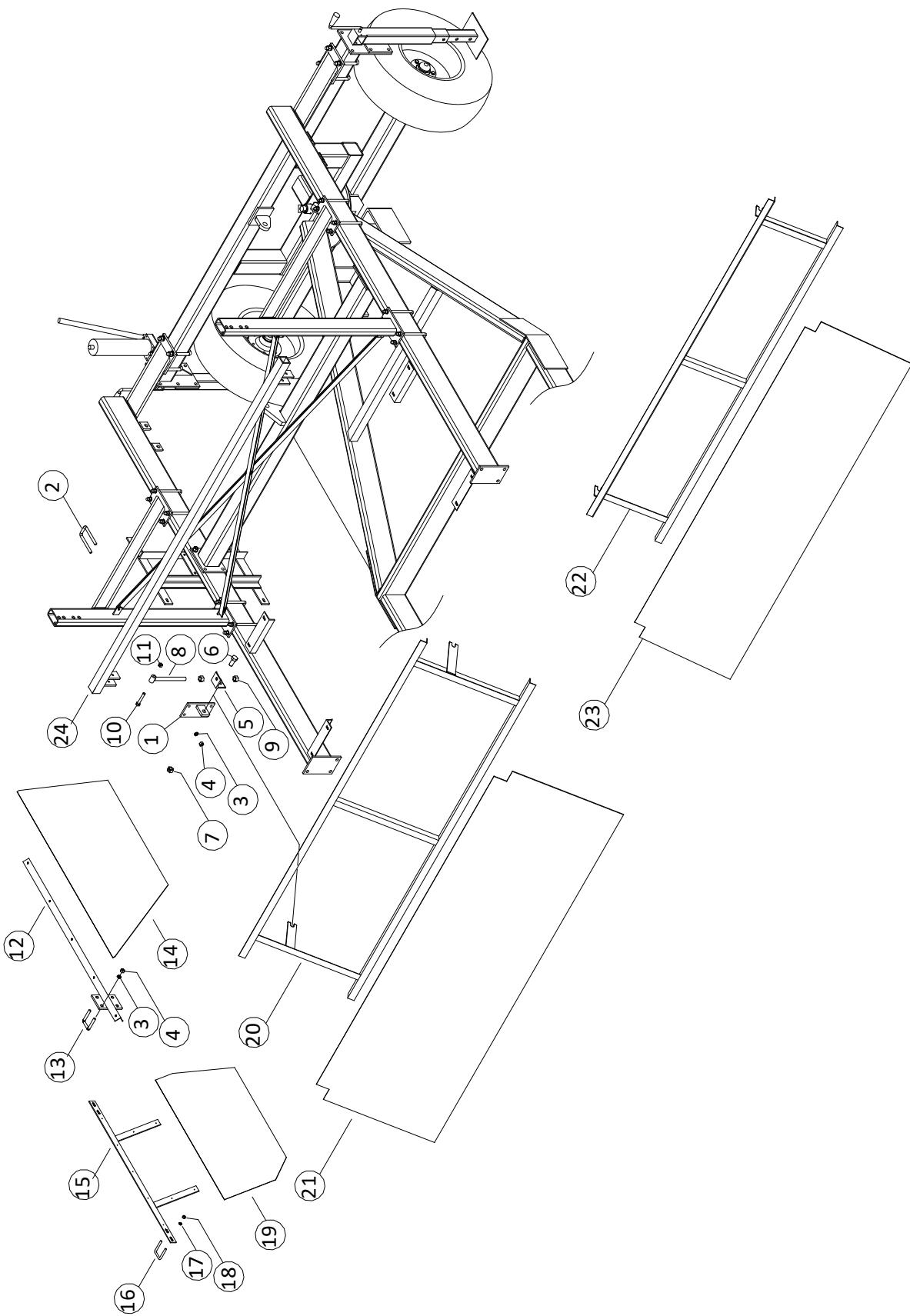
#460830 Quick Adjust Finger Table With Curved Stars (Model 240 w/ Pegbelt)

#459570 Quick Adjust Finger Table (Model 200 w/ Pegbelt)

Ref.	Part No.	Description
1	460715	Star Shaft Assembly -240
-	460835	Star Shaft Assembly (Model 240 Curved Star)
-	458160	Star Shaft Assembly -200
2	81188	6015 x 1 1/4" Sprocket
3	351072	Key Stock 1/4 x 1 1/2"
4	431182	Table Hold Down Weldment
5	459622	Plastic Tightener Mount
6	459623	Plastic Strip 21 1/2"
7	20120	Bolt 7/16 x 1 1/4"
8	94091	1 1/4" Star Table Bearing
9	20471	7/16" Flange Nut
10	20505	1/2" Flange Nut
11	20515	Flat Washer, 1/2"
12	20504	Lock Washer, 1/2"
13	20118	Bolt, 1/2" x 1 1/4"

Ref.	Part No.	Description
14	20475	Nut, 1/4" Flange
15	20142	Bolt, 1/2" x 1 Countersunk
16	20069	Bolt, 5/8" x 4
17	96024	Idler Sprocket, 6015E 5/8" Bore
18	458132	Idler Spacer
19	20536	Flat Washer, 5/8"
20	458175	Idler Adjustment Rod Weldment
21	21000	U-bolt, 1/2 x 2 x 3"
22	458380	Cross-Tube Weldment, QA 2003
23	459511	Side Shield Plastic
24	459610	QA Rail Weldment Right
25	459615	QA Rail Weldment Left
26	459627	Plastic Tightener Mount 9 Row
27	459628	Plastic Strip 26"
28	20425	Nut, 1/2" Center Lock

Dirt Chutes

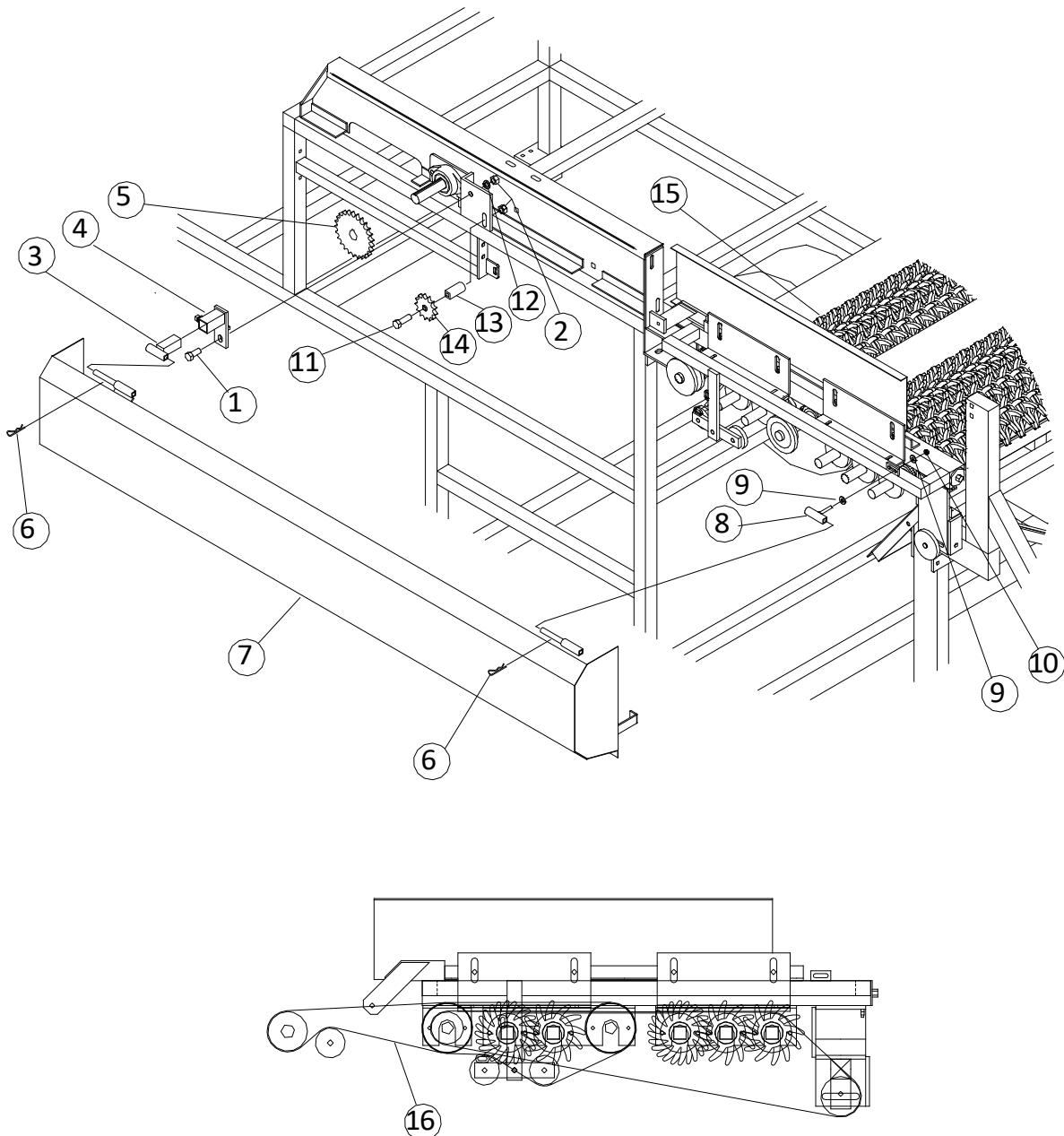


Dirt Chutes

Ref.	Part No.	Description
1	462170	Table Mount Weldment
2	021001	½" x 2" x 5-1/4" U-Bolt
3	020504	½" Lock Washer
4	020404	½" Nut
5	461263	Table Mount Angle
6	020082	¾" x 2" Bolt
7	020428	¾" Lock Nut
8	461265	Table Mount Rod Weldment
9	020407	¾" NC Nut
10	020056	½" x 3" Grade 5 Bolt
11	020425	½" Center Lock Nut
12	458640	Side Shield Weldment
13	021000	½" x 2" x 3" U-Bolt
14	458565	Side Shield Plastic SS
15	460896	Quick Adjust Shield Mount

Ref.	Part No.	Description
16	021024	3/8" x 2" x 3" U-Bolt
17	020502	3/8" Lock Washer
18	020402	3/8" Nut
19	460898	Quick Adjust Side Dirt Shield
20	460790	SS Dirt Chute - 240
-	460795	SS Dirt Chute - 200
21	460338	SS Dirt Chute Plastic-240
-	460339	SS Dirt Chute Plastic-200
22	460880	Quick Adjust Dirt Chute – 240
-	460885	Quick Adjust Dirt Chute – 200
23	460785	Quick Adjust Dirt Chute Plastic– 240
-	460786	Quick Adjust Dirt Chute Plastic– 200
24	460344	SS Cross Tube Weldment - 240
-	458569	SS Cross Tube Weldment - 200

SS Adjust Finger Table Package



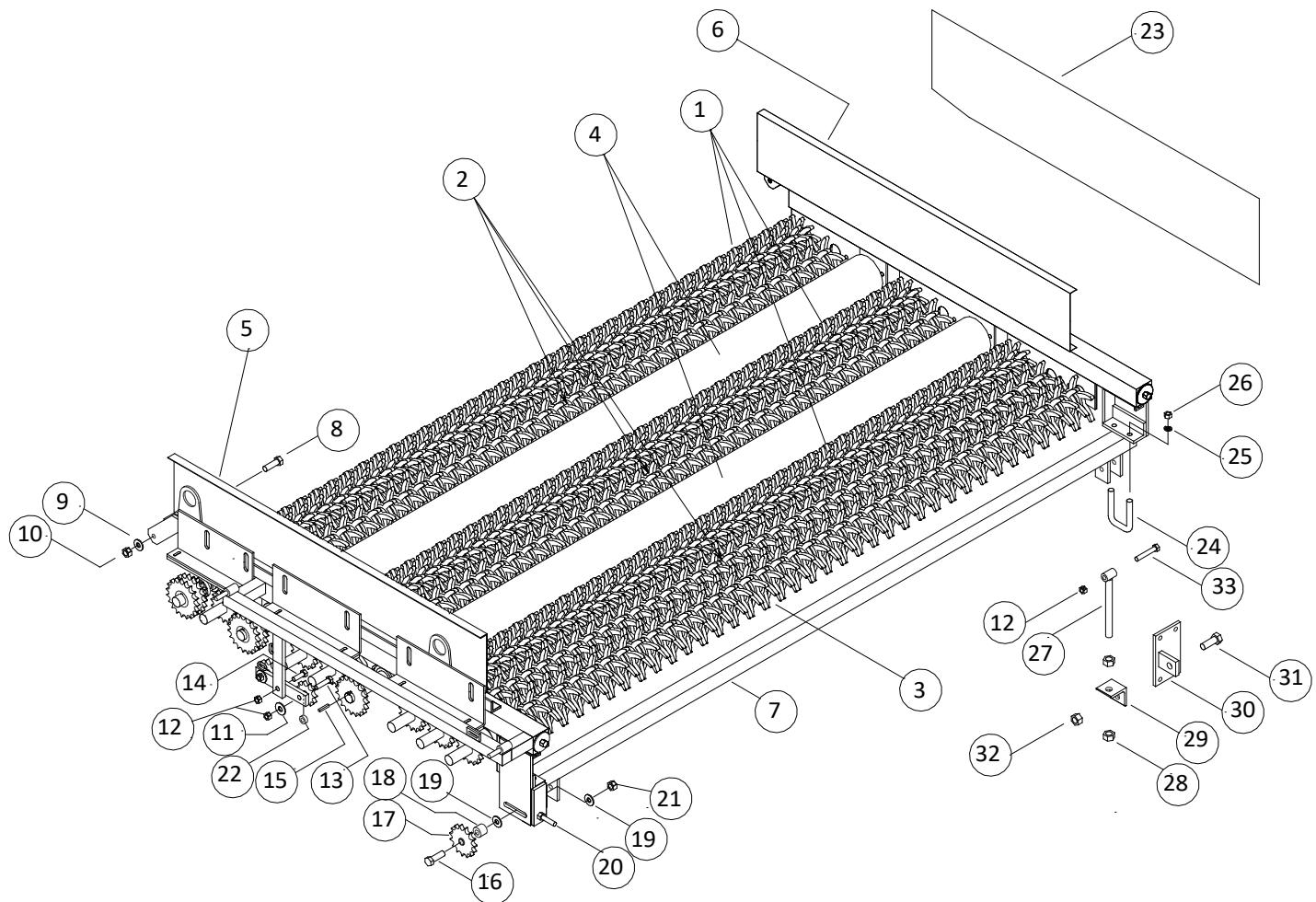
SS Adjust Finger Table Package

- #459460 SS Adjust Finger Table (7 Roller) - 240 w/ Pegbelt
- #460370 SS Adjust Finger Table (5 Roller) - 240
- #459535 SS Adjust Finger Table (7 Roller) - 200 w/ Pegbelt
- #458500 SS Adjust Finger Table (5 Roller) - 200
- #458440 SS Adjust Finger Table (5 Roller) - 160
- #458670 SS Adjust Finger Table (5 Roller) - 120

Ref.	Part No.	Description
1	020064	5/8" x 1 1/2" NC Bolt GR 5
2	020506	5/8" Lockwasher
	020406	5/8" NC Nut
3	458750	1 1/4" Rear Shield Mt. Weldment
4	458770	Shield Mt. Weldment
5	081222	6025 x 1 3/8" Finish Bore Sprocket
6	020911	#2 Bridge Pin
7	458760	SS Table Shield 1998
8	458775	Front Shield Mount
9	020512	5 /16" Flatwasher
10	020479	5/16" Flange Nut

Ref.	Part No.	Description
11	020066	5/8" x 2 1/2" NC GR 5 Bolt
12	020427	5/8" Center Lock Nut
13	458501	Idler Spacer Drive Sprocket 2 1/2" Long
14	094001	6013 x 5/8" Bore Idler Sprocket
15	458560	SS Table Sub-Assembly
16	459538	Rear Chain SS Peg Belt 86 Links (For 7 Roller Table)
NS	458558	Rear Chain SS - 73 Links (For 5 Roller Table)
NS	082912	#60 Offset
NS	095049	#60 Connector Link - U.S.

5 Roller SS Adjust Finger Table Sub Assembly



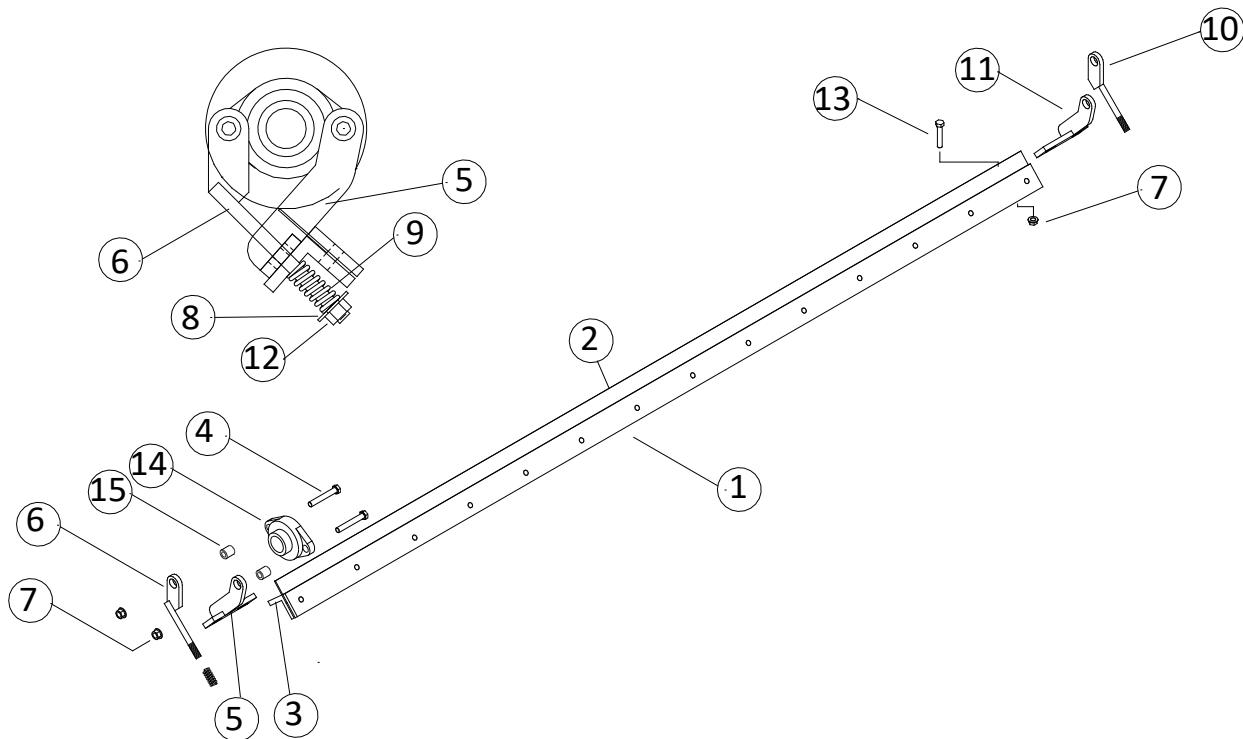
5 Roller SS Adjust Finger Table Sub Assembly

#460365 SS Adjust Finger Table Sub Assembly - 240
 #458560 SS Adjust Finger Table Sub Assembly - 200
 #458450 SS Adjust Finger Table Sub Assembly - 160
 #458675 SS Adjust Finger Table Sub Assembly - 120

Ref.	Part No.	Description
1	460355	SS Star Roller Assembly-12 Finger - 240
-	458525	SS Star Roller Assembly-12 Finger - 200
-	458442	SS Star Roller Assembly-12 Finger - 160
-	458672	SS Roller Assembly-12 Finger-Model - 120
2	460356	SS Star Roller Assembly-6 Finger 74 - 240
-	458526	SS Star Roller Assembly-6 Finger 62 - 200
-	458444	SS Star Roller Assembly-6 Finger 48 - 160
-	458674	SS Star Roller Assembly 6 Finger - 120
3	460357	SS Star Roller Assembly-6 Finger 75 -240
-	458527	SS Star Roller Assembly-6 Finger 63 -200
-	458446	SS Star Roller Assembly-6 Finger 49 -160
-	458676	SS Star Roller Assembly 6 Finger B - 120
4	460350	5" SS Star Roller Weldment - 240
-	458540	5" SS Star Roller Weldment - 200
-	458448	5" SS Star Roller Weldment - 160
-	458678	SS-120 Solid Roller 59-1/2" SH
5	458505	Right SS Weldment
6	458510	Left SS Weldment
7	460344	SS Table Cross Tube Weldment 2003- 240
-	458569	SS Table Cross Tube Weldment 2003- 200
-	458470	SS Table Cross Tube Weldment - 160
-	458685	SS Table Cross Tube Weldment - 120
8	020064	5/8" x 1 1/2" NC GR 5 Bolt
9	020536	5/8" ZP Flatwasher
10	020427	5/8" Centerlock Nuts

Ref.	Part No.	Description
11	020515	1/2" Flatwasher
12	020425	1/2" Centerlock Nut
13	020055	1/2" x 2 1/2" NC GR 5 Bolt
14	020052	1/2" x 1 1/2' NC GR 5 Bolt
15	351072	1/4" Key Stock 1 1/2" Long
16	020066	5/8" x 4" NC GR 5 Bolt
17	096024	6015E Idler Sprocket 5/8"
18	351087	3/4" Cam Spacer
19	020536	5/8" Flatwasher
20	458235	Adjustment Bolt
21	020427	5/8" Centerlock Nut
22	458502	1" OD X 1/2" ID 1/2" Long (Position Between Idler & Flat)
23	458567	SS Side Shield Plastic
24	021000	1/2" x 2" x 3" U-Bolt
25	020504	1/2" Lock Washer
26	020404	1/2" NC Nut
27	461265	Table Mount Rod Weldment
28	020407	3/4" NC Nut
29	461263	Table Mount Angle
30	462170	Table Mount Weldment
31	020082	3/4" x 2" Bolt
32	020428	Nut, 3/4" Centerlock
33	020056	1/2" x 3" Grade 5 Bolt

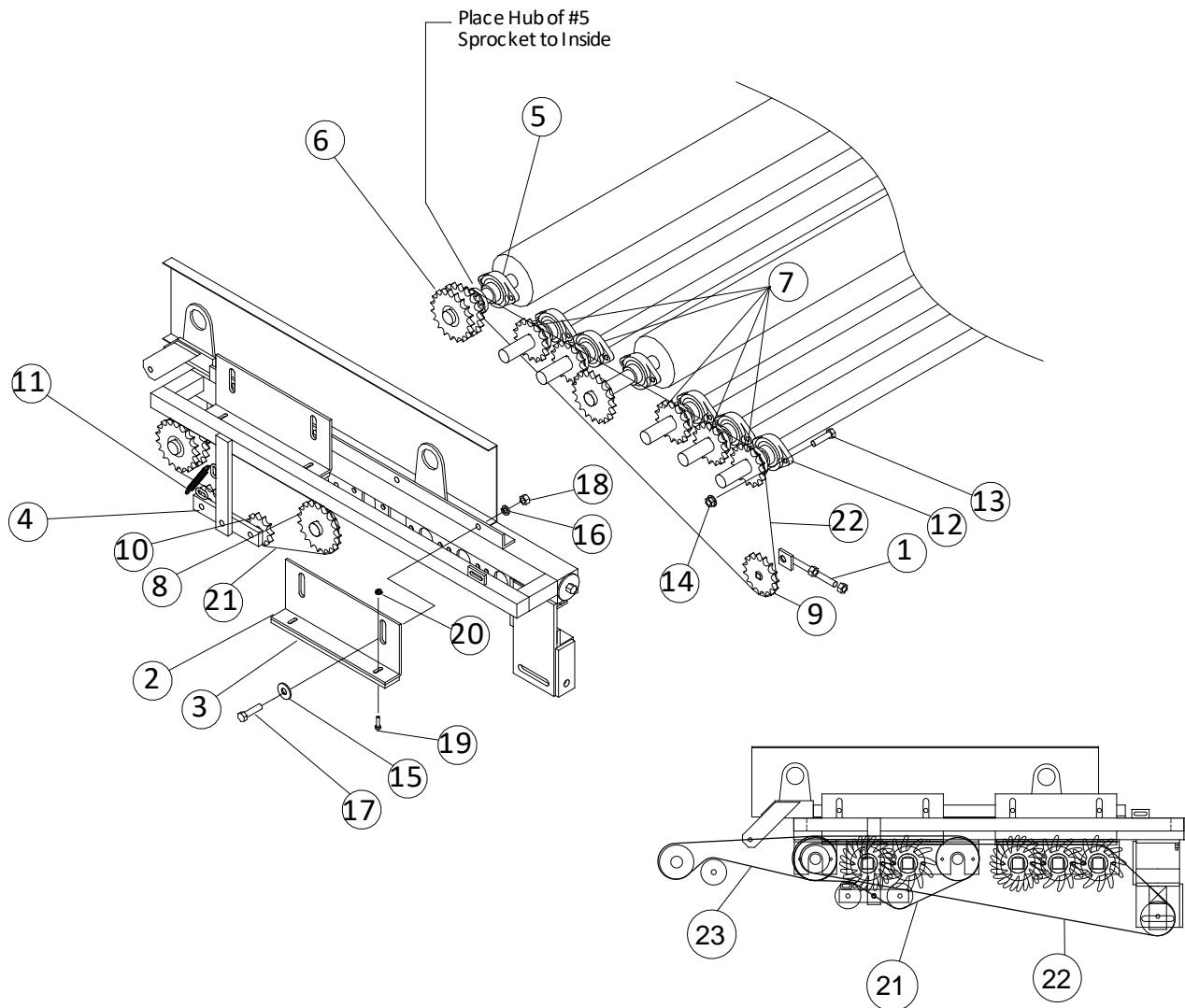
SS Adjust Finger Table Sub Assembly - Scraper



Ref.	Part No.	Description
1	460462	Scraper Clamp - 240
-	450246	Scraper Clamp - 200
-	450241	Scraper Clamp - 160
-	450236	Scraper Clamp - 120
2	460463	Scraper Blade 240 With Cuts
-	458659	Scraper Blade 200 With Cuts
-	450242	Scraper Blade 160
-	450237	Scraper Blade-120 (50-3/16")
3	460461	Scraper Angle - 240
-	450245	Scraper Angle - 200
-	450240	Scraper Angle - 160
-	450235	Scraper Angle - 120

Ref.	Part No.	Description
4	020031	3/8" x 2" NC GR 5 Bolt
5	458825	Scraper Hanger Left
6	458835	Scraper Tightener Left
7	020471	3/8" Flange Nut
8	020514	7/16" Flatwasher
9	096235	Scraper Spring (Table)
10	458830	Scraper Tightener Right
11	458820	Scraper Hanger Right
12	020424	7/16" Lock Nut
13	020030	3/8" x 1 1/2" NC GR 5 Bolt
14	094091	1 1/4" Star Table Bearing Assembly
15	458828	Scraper Tightener Spacer

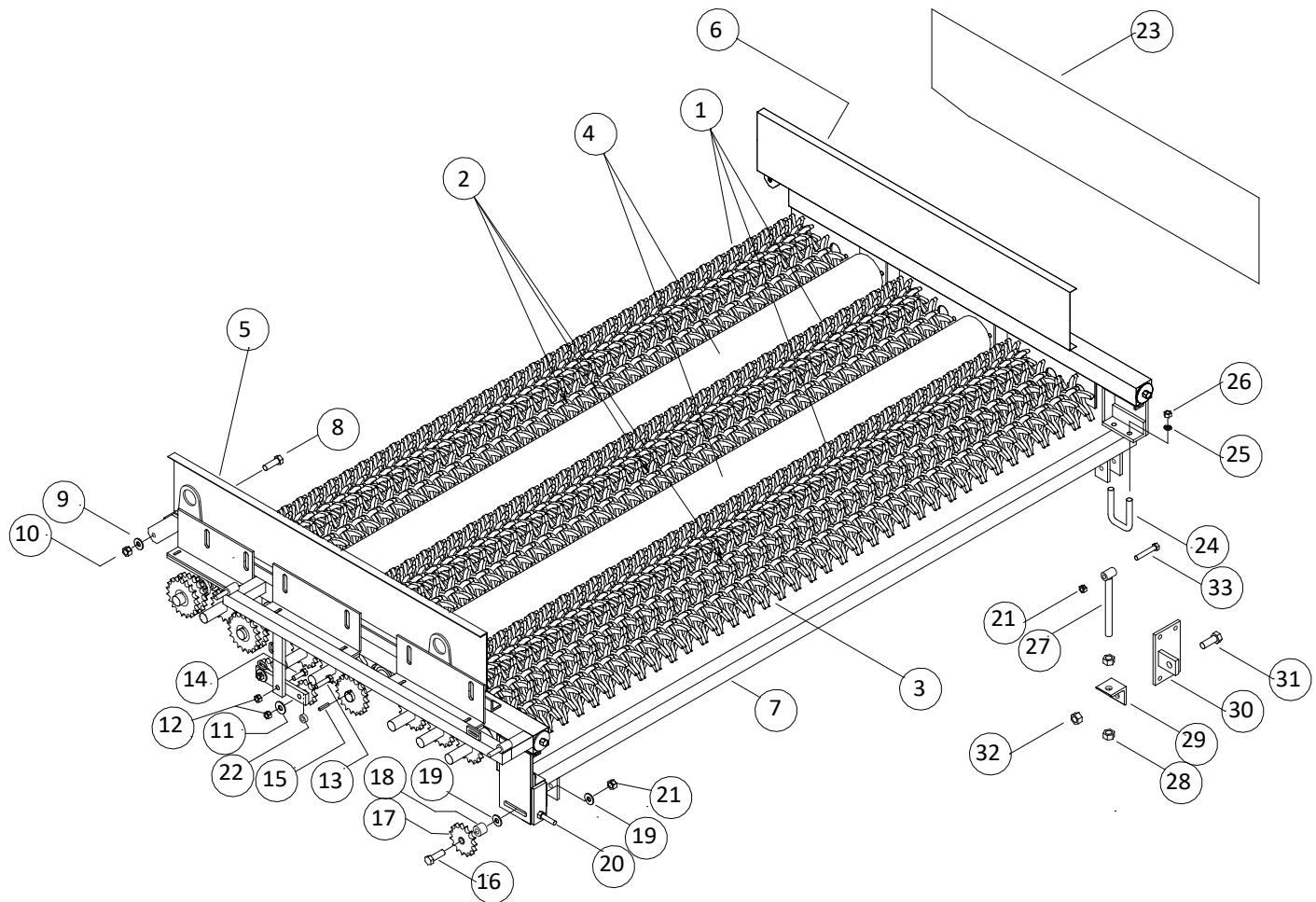
5 Roller SS Adjust Finger Table Sub Assembly – Drive



Ref.	Part No.	Description
1	458175	Idler Adjustment Rod Weldment
2	458705	Plastic Tightener Mount
3	458706	Plastic Strip 14" Long
4	458720	Walking Idler Weldment
5	081180	6012 x 1 1/4" Finish Bore Sprocket
6	458725	6019 Double Sprocket Weldment
7	081188	6015 x 1 1/4" Finish Bore Sprocket
8	081197	6019 x 1 1/4" Finish Bore Sprocket
9	096024	6015E Idler Sprocket 5/8"
10	090065	6011E x 1/2" Idler Sprocket
11	096150	Planter Pick Arm Spring
12	094091	1 1/4" Star Table Bearing Assembly
13	020120	3/8" x 1 1/4" NC GR 5 Bolt

Ref.	Part No.	Description
14	020471	3/8" Flange Nut
15	020515	1/2" ZP Flat Washer
16	020504	1/2" Lockwasher
17	020118	1/2" x 1 1/4" NC GR 5 Bolt
18	020404	1/2" NC Nut
19	020142	1/4" x 1" Countersunk/Slotted
20	020475	1/4" Flange Nut
21	458557	Idler Chain - 33 Links
22	458559	Inside Chain - 61 Links
-	095049	#60 Connector Link
23	458558	Rear Chain SS - 73 Links
-	082912	#60 Offset
-	095049	#60 Connector Link

7 Roller SS Adjust Finger Table Sub Assembly



7 Roller SS Adjust Finger Table Sub Assembly

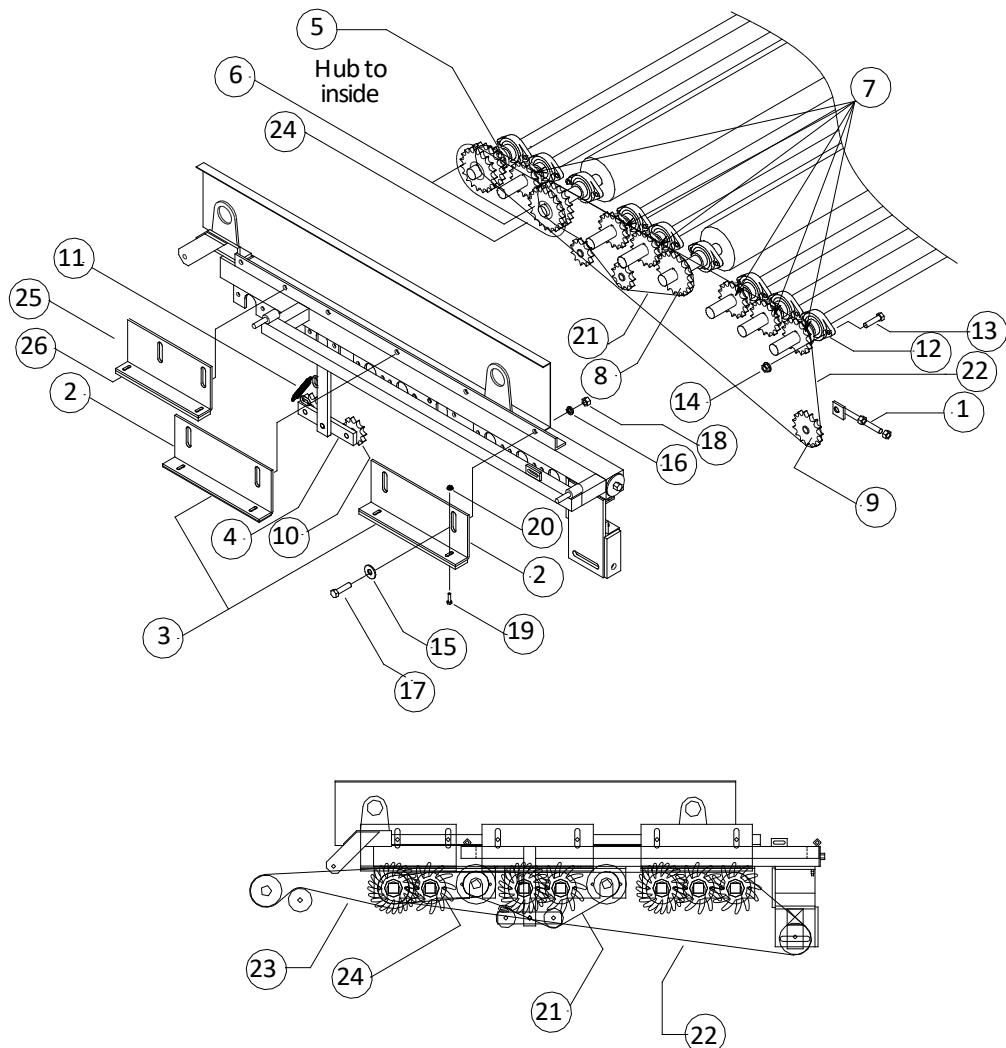
#459530 Table, Sub Assembly, SS (7), 240

#459535 Table, Sub Assembly, SS (7), 200

Ref.	Part No.	Description
1	460355	SS Star Roller Assembly-12 Finger - 240
-	458525	SS Star Roller Assembly-12 Finger - 200
2	460356	SS Star Roller Assembly-6 Finger 74 - 240
-	458526	SS Star Roller Assembly-6 Finger 62 - 200
3	460357	SS Star Roller Assembly-6 Finger 75 - 240
-	458527	SS Star Roller Assembly-6 Finger 63 - 200
4	460350	5" SS Star Roller Weldment -240
-	458540	5" SS Star Roller Weldment -200
5	459510	Right SS Weldment-Peg Belt
6	459515	Left SS Weldment-Peg Belt
7	460344	SS Table Cross Tube Weldment -240
-	458569	SS Table Cross Tube Weldment -200
8	020064	5/8" x 1 1/2" NC GR 5 Bolt
9	020536	5/8" ZP Flatwasher
10	020427	5/8" Centerlock Nuts
11	020515	1/2" Flatwasher
12	020425	1/2" Centerlock Nut
13	020055	1/2" x 2 1/2" NC GR 5 Bolt
14	020052	1/2" x 1 1/2' NC GR 5 Bolt
15	351072	5/8" x 3 1/2" NC GR 5 Bolt

Ref.	Part No.	Description
16	020068	5/8" x 3 1/2" NC GR 5 Bolt
17	096024	6015E Idler Sprocket 5/8"
18	458568	Idler Spacer 1" long
19	020536	5/8" Flatwasher
20	458235	Adjustment Bolt
21	020427	5/8" Centerlock Nut
22	458502	1" OD X 1/2" ID 1/2" Long (Between Idler & Flat)
23	459511	SS Side Shield Plastic-Peg Belt
24	021000	1/2" x 2" x 3" U-Bolt
25	020504	1/2" Lock Washer
26	020404	1/2" NC Nut
27	461265	Table Mount Rod Weldment
28	020407	3/4" NC Nut
29	461263	Table Mount Angle
30	462170	Table Mount Weldment
31	020082	3/4" x 2" Bolt
32	020428	Nut, 3/4" Centerlock
33	020056	1/2" x 3" Grade 5 Bolt

7 Roller SS Adjust Finger Table Sub Assembly - Drive



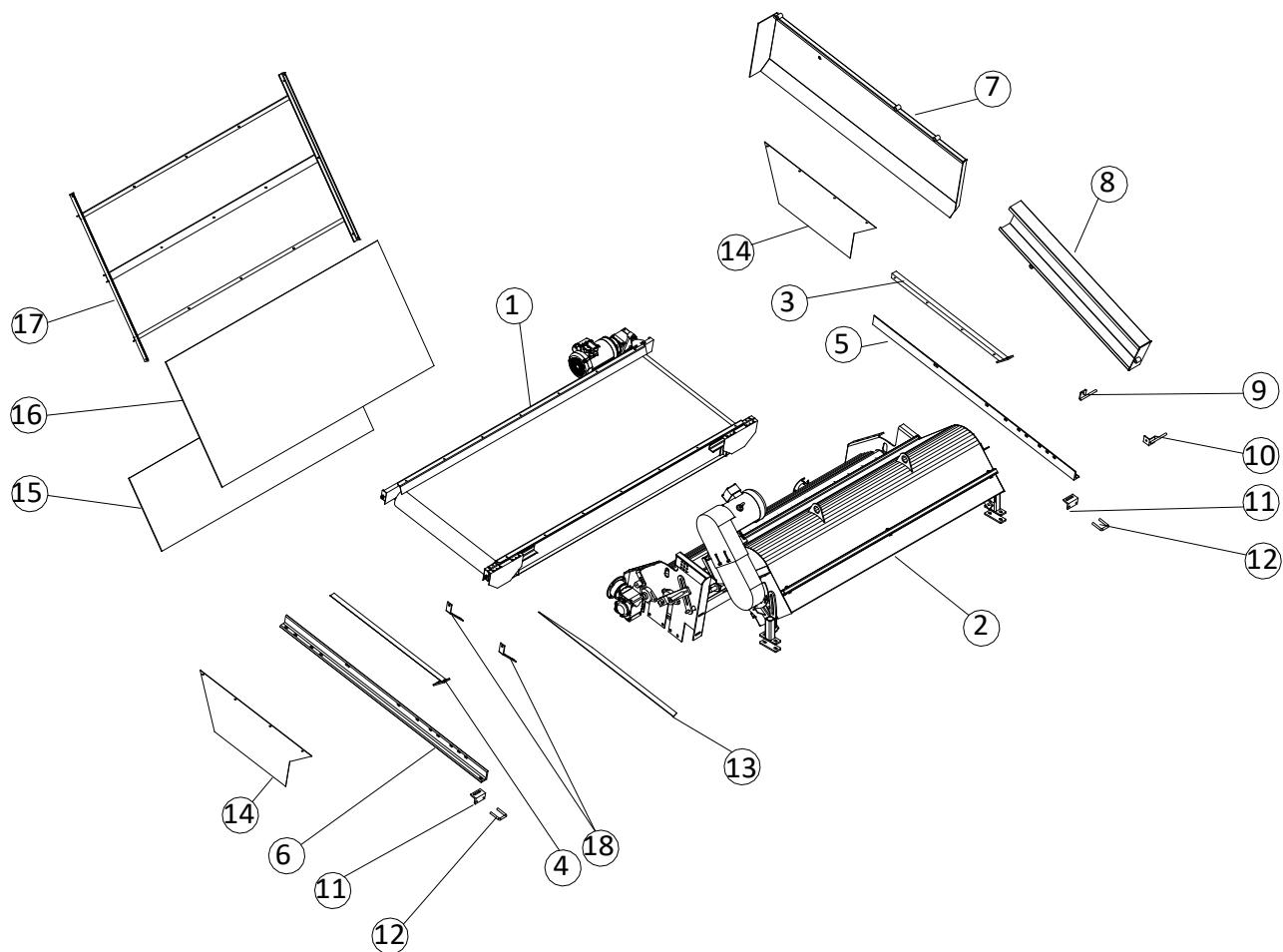
Ref.	Part No.	Description
1	458175	Idler Adjustment Rod Weldment
2	458705	Plastic Tightener Mount
3	458706	Plastic Strip 14" Long
4	458720	Walking Idler Weldment
5	081180	6012 x 1 1/4" Finish Bore Sprocket
6	458725	6019 Double Sprocket Weldment
7	081188	6015 x 1 1/4" Finish Bore Sprocket
8	081197	6019 x 1 1/4" Finish Bore Sprocket
9	096024	6015F Idler Sprocket 5/8"
10	090065	6011E x 1/2" Idler Sprocket
11	096150	Planter Pick Arm Spring
12	094091	1 1/4" Star Table Bearing Assembly
13	020120	3/8" x 1 1/4" NC GR 5 Bolt
14	020471	3/8" Flange Nut
15	020515	1/2" ZP Flat Washer
16	020504	1/2" Lockwasher

Ref.	Part No.	Description
17	020118	1/2" x 1 1/4" NC GR 5 Bolt
18	020404	1/2" NC Nut
19	020142	1/4" x 1" Countersunk/Slotted
20	020475	1/4' Flange Nut
21	458557	Idler Chain SS - 32 Links
22	459537	Front Chain SS Peg Belt - 77 Links
-	095049	#60 Connector Link
23	459538	Rear Chain SS Peg Belt - 86 Links
-	082912	#60 Offset
-	095049	#60 Connector Link
24	459536	Rear Chain 23 Links - Peg Belt
-	082912	#60 Offset
25	459513	Plastic Tightener Mount-Peg Belt
26	459514	Plastic Strip 12" Long

Pegbelt and Blower Package

#459461 - 240

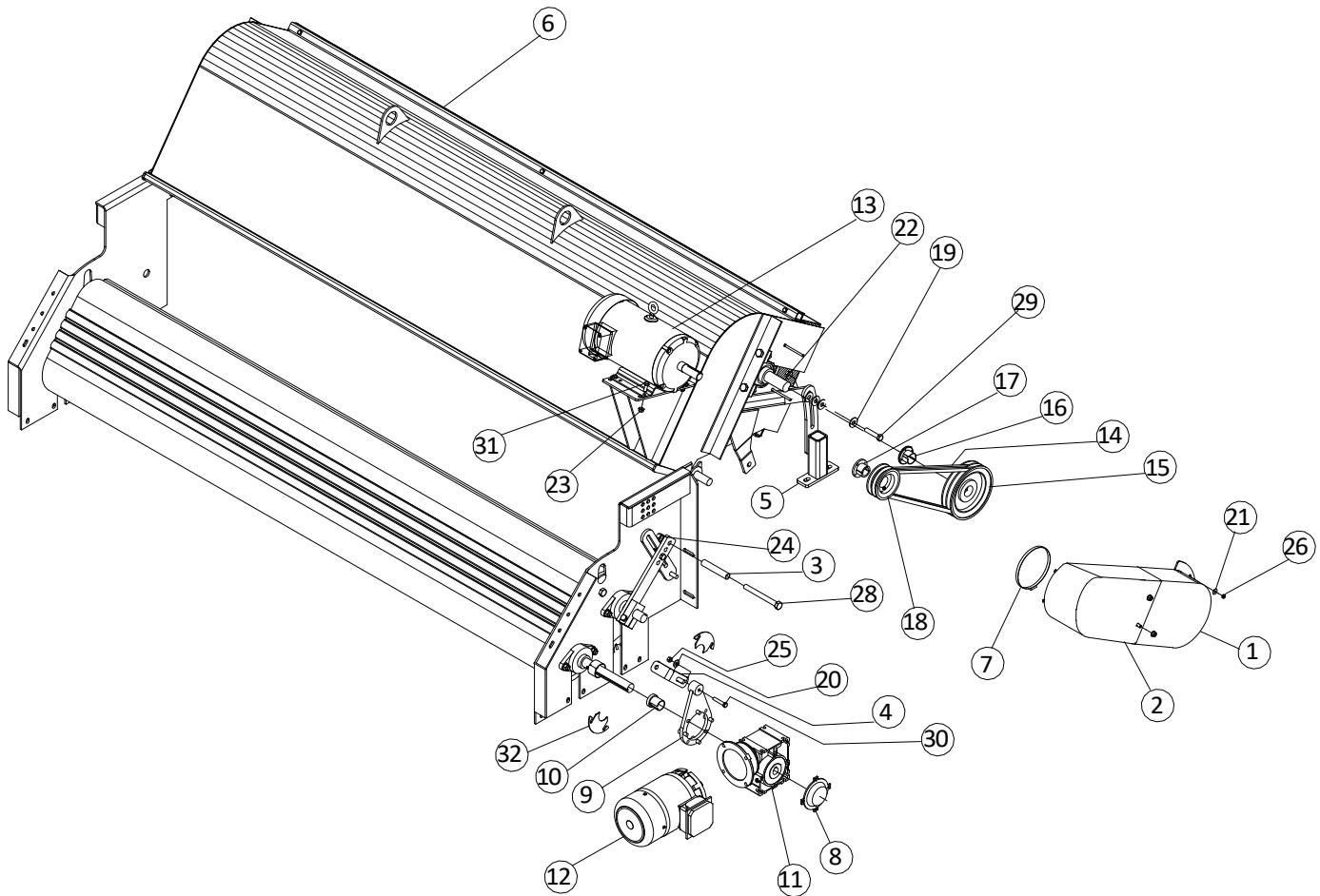
#459160 - 200



Ref.	Part No.	Description
1	459415	36" Cross Conveyor
-	459370	36" Cross Conveyor
2	---	Pegbelt and Blower - 240
-	---	Pegbelt and Blower - 200
3	459140	Side Dirt Chute Mount RH
4	459145	Side Dirt Chute Mount LH
5	459726	Angle Mount Long RH
6	459725	Angle Mount Long LH
7	459520	Shield Weldment Long
8	459115	Shield Weldment Short
9	459118	Shield Mount Rear

Ref.	Part No.	Description
10	459119	Shield Mount Front
11	459727	Angle Mount Short
12	21000	U-Bolt $\frac{1}{2}$ " x 2" x 3"
13	458565	Side Shield Plastic SS
14	459144	Side Dirt Chute Plastic
15	459086	Dirt Chute Plastic 21" Wide - 200
16	459486	Dirt Chute Plastic Vine Blower - 240
-	459085	Dirt Chute Plastic Vine Blower - 200
17	459480	Dirt Chute Frame Weldment -240
	459490	Dirt Chute Frame Weldment -200

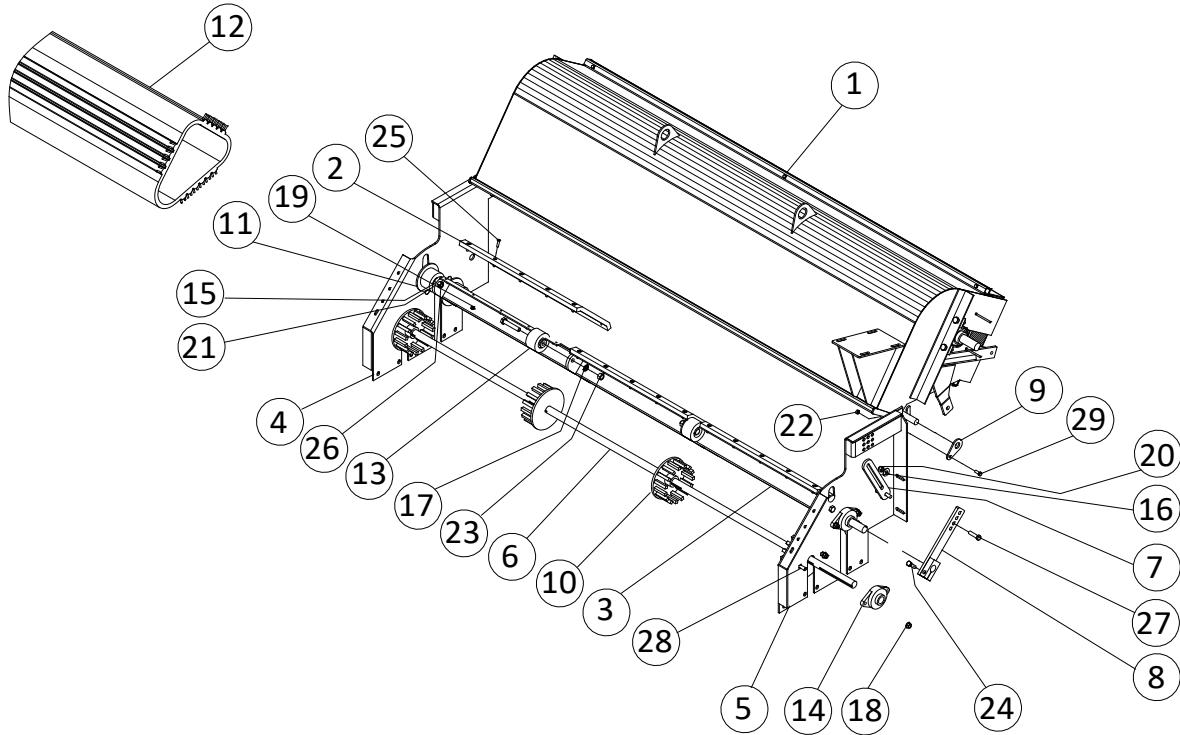
Pegbelt and Blower Subassembly - Drive



Item	Part No.	Description
1	459297	Shield - Male
2	459292	Shield - Female
3	459185	Handle - Pipe
4	431177	Support
5	459855	Fan Mount, LH
NS	459850	Fan Mount, RH
6	---	Pegbelt and Blower Subassembly
7	96152	Hose Clamp
8	94609	Gearbox Cover
9	94608	Torque Arm
10	94606	Reducer Bushing, 1-1/4"
11	94603	Gearbox
12	94429	Motor – 3 Phase VFD
13	94426	Motor – 3 Phase
-	94425	Motor – Single Phase
14	94034	Belt, Drive
15	94032	Double Pulley

Item	Part No.	Description
16	81483	Hub
17	81478	Double Hub
18	94047	Double Pulley
19	20515	Washer, ½"
20	20513	Washer, 3/8"
21	20511	Washer, ¼"
22	20505	Flange Nut, ½"
23	20471	Flange Nut, 3/8"
24	20427	Centerlock Nut, 5/8"
25	20402	Nut, 3/8"
26	20400	Nut, ¼"
27	20120	Bolt, 3/8 x 1-1/4"
28	20073	Bolt, 5/8 x 6"
29	20055	Bolt, 1/2 x 2-1/2"
30	20031	Bolt, 3/8 x 2"
31	20029	Bolt, 3/8 x 1"
32	451391	Guard, Gearbox

Pegbelt and Blower Subassembly – Pegbelt



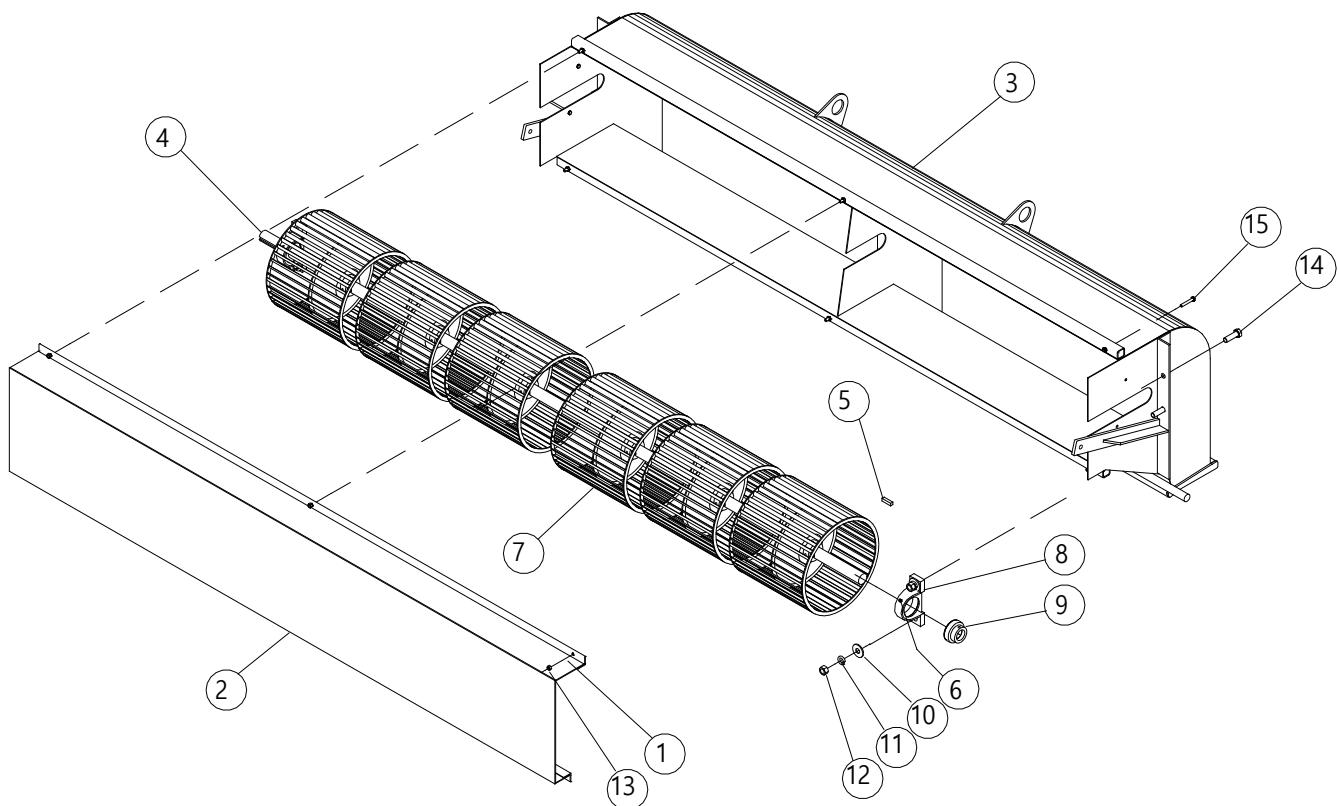
Item	Part No.	Description
1	459800	Blower Fan Assembly -240
-	459965	Blower Fan Assembly -200
2	459740	Peg Belt Plastic - 240
-	459997	Peg Belt Plastic - 200
3	459730	Peg Belt Frame Weldment -240
-	459995	Peg Belt Frame Weldment -200
4	459720	Side Mount - Right
5	459710	Side Mount - Left
6	459466	Peg Belt Shaft - 240
-	459066	Peg Belt Shaft - 200
7	459188	Adjustment Lock
8	459180	Handle
9	459035	Retainer
10	94184	Sprocket, Belt
11	94183	Flange Roller
12	94114	Peg Belt – 240
-	94110	Peg Belt - 200
15	20536	Washer, 5/8"

Item	Part No.	Description
13	94067	Rubber Roller
14	82120	Bearing, 1-1/4"
16	20515	Washer, ½"
17	20506	Lock Washer, 5/8"
18	20505	Flange Nut, ½"
19	20484	Nut, 5/16" Nylock
20	20483	Nut, ½" Nylock
21	20427	Centerlock Nut, 5/8"
22	20423	Centerlock Nut, 3/8"
23	20406	Nut, 5/8"
24	20152	Bolt, ½ x 1-3/4"
25	20133	Countersunk Bolt
26	20068	Bolt, 5/8 x 3-1/2"
27	20053	Bolt, ½ x 2"
28	20052	Bolt, ½ x 1-1/2"
29	20029	Bolt, 3/8 x 1"

Pegbelt and Blower Subassembly – Blower

#459800 – 240

#459965 - 200



Item	Part No.	Description
1	20501	Lock Washer, 5/16"
2	459835	Screen - 240
-	459990	Screen - 200
3	459820	Blower Case - 240
-	459970	Blower Case - 200
4	459817	Blower Shaft - 240
-	459993	Blower Shaft - 200
5	351074	Key, 3/8 x 1"
6	95036	Grease Fitting
7	94186	Blower Wheel – 240
-	94188	Blower Wheel – 200

Item	Part No.	Description
8	82221	Pillow Block -240
-	95018	Pillow Block w/ 1" Bearing -200
9	82045	Bearing w/ Collar, 1-7/16" - 240
10	20536	Washer, 5/8"
11	20506	Lock Washer, 5/8"
12	20406	Nut, 5/8"
13	20401	Nut, 5/16"
14	20065	Bolt, 5/8 x 2"
15	20018	Bolt, 5/16 x 2"

Notes:



Box 378, Minto, ND 58261
(800)437-8205 (701)248-3286
Fax: (701)248-3070
www.harriston-mayo.com
harriston@invisimax.com

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